

Textron, Inc.
Former Gorham Manufacturing Facility, Providence, RI
Remedial Action Completion Report: Phase II Area – Mashapaug Inner Cove,
Phase III Area – Northeast Upland And Parcel C
Project No.: 3652160001
February 12, 2016



APPENDIX K
DEWATERING PLAN AND
SEDIMENT REMOVAL PLAN



Proactive by Design

GEOTECHNICAL
ENVIRONMENTAL
ECOLOGICAL
WATER
CONSTRUCTION
MANAGEMENT

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Technical Memorandum

Project: Dewatering Calculations – Mashapaug Cove
Textron Inc. Former Gorham Manufacturing
Providence, Rhode Island

Date: August 6, 2015

Job #: 34126.00

Prepared by: Anthony Urbano, P.E., David Carchedi, P. E.
GZA GeoEnvironmental, Inc.
530 Broadway, Providence, Rhode Island

Prepared for: Charter Environmental Inc.
500 Harrison Avenue, Suite 4R, Boston, Massachusetts

GZA reviewed the August 6, 2015 Dewatering Plan prepared by Charter Environmental Inc. for the Textron Former Gorham Manufacturing Site, Phase II, III, and Parcel C Cap in Providence, Rhode Island. A copy of that Dewatering Plan is provided in Attachment 1. The following calculations are provided to support the Dewatering Plan.

Control of Water from the Existing Storm Water Detention Basin

We understand that details of the invert elevation of the 12-inch pipe discharging from the existing detention basin are not available. In addition, the design flow rates in the 12-inch pipe for various rain storm events are also not available. Based on inspection of topographic grades shown on the figure provided in Attachment 2, the bottom of the storm water detention basin is around elevation 53 feet; and, the grade at the downstream manhole (where the 12-inch downstream discharge pipe will be blocked) is around elevation 55 feet. Therefore, the plugging of the 12-inch pipe may allow up to 2 feet of storm water to accumulate in the basin (before seepage at the grade of the downstream manhole begins).

The 4-inch pump that will be installed in the downstream manhole (upgradient of the 12-inch plug) has a capacity of 450 gallons per minute (gpm). Flow rate calculations are provided in Attachment 3. We assume that this pump will be capable of meeting the peak storm water flow rate, or that the depth of storm water in the detention basin will be less than 2 feet. If these assumptions are not correct, then the design will have to be modified.

Inner Cove Dewatering – Initial Drawdown to 1 foot of Cove Bottom

The estimated volume of water in the inner cove is about 2,200,000 gallons. The time to pump down that volume of water using a 3,000 gpm pump is about 11 hours. Calculations are provided in Attachment 3. We note that during pumping operations, Charter personnel should observe the water discharged to Mashapaug Outer Cove. The pump operations should be immediately stopped if the turbidity levels outside the turbidity curtain show a visible change.



Inner Cove Dewatering – Dewatering to Cove Bottom

The flow rates from each of the 1 horsepower (Hp) pumps discharging to the 20,000 gallon frac tank at elevation 45 feet and the associated 400 feet of 2-inch discharge hose is about 45 gpm. The flow rates from each of the 1 Hp pumps and associated 150 feet of 2-inch discharge hose is about 55 gpm. See calculations provided in Attachment 3. Multiple pumps will be required to handle the dewatering of the bottom 1 foot of water in the bottom of the cove. The transfer pump from the 20,000 gallon frac tank to the infiltration area has the capacity to pump 2,200 gpm. See the calculations that are provided in Attachment 3.

Inner Cove Dewatering – Construction Dewatering

The subsurface conditions in the inner cove can be generally described as about 2 to 4 feet of soft or loose, organic silt, peat, or sand with organics (pond bottom deposits) underlain by outwash deposits. We note that in some areas the pond deposits and peat may be more than 4 feet deep (particularly in the southeast portion of the cove). The underlying outwash deposits are primarily comprised of sand and gravelly sand with some areas interbedded with silt, clay, or just sandy silt (without sand or gravelly sand strata). The boring logs of explorations drilled within the cove and a plan depicting the boring locations are provided in Attachment 4.

GZA estimates the groundwater flow rate into the cove to be about 150 gpm. Our calculations, provided in Attachment 3, are based on the assumption that the hydraulic conductivity of the aquifer is 50 feet per day, and the saturated thickness of the aquifer is about 20 feet. Note that actual flow rates may be more or less than this estimate.

Assuming the aquifer hydraulic conductivity is 50 feet per day, the saturated thickness is 20 feet, and the drawdown in the extraction well is 5 feet, then the estimated flow rate from each sump pit is about 35 gpm (see calculations provided in Attachment 3). Note that the actual flow rates may be more or less than this estimate depending on the actual subsurface conditions encountered at each sump pit. We note that the sump pits should be installed within the underlying sand a gravelly sand strata, when present at the sump pit location. In addition, Mirafi 140N non-woven filter fabric or equivalent should separate the native soils from the ¾-inch crushed stone that surrounds the culvert pipe. The distance between the sump pits and the number of sump pits should be adjusted to achieve the desired drawdown of the groundwater table (to allow a stable bottom for the removal of the 1 to 2 feet of sediments from the bottom of the cove).

Infiltration Basin

The infiltration basin will be located northeast of the cove at the location shown on the figure provided in Attachment 2. The subsurface conditions in the area of the infiltration basin can be generally described as about 2 feet of silty topsoil and subsoil underlain by sand and gravelly sand to a depth of 16 to 18 feet. Silty fine sand was encountered beneath the sand and gravelly sand strata to depths of 24 to 32 feet below grade. The logs of borings drilled in the area of the infiltration basin and a plan depicting the boring locations are provided in Attachment 5.



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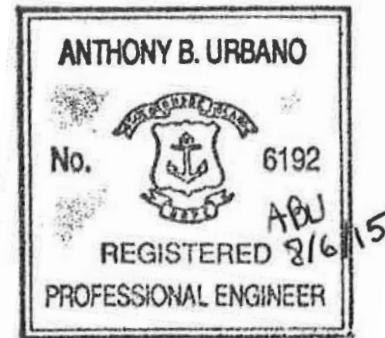
The bottom of the infiltration basin should be located beneath the fine grained topsoil and subsoil. The infiltration area will be approximately 150 feet long and 150 feet wide. Assuming a flow rate of 150 gpm, the minimum hydraulic conductivity of the infiltration bed would need to be 1.3 feet per day. The sand and gravelly sand strata is anticipated to have a significantly higher vertical hydraulic conductivity than the 1.3 feet per day. However, if the discharge water is turbid, then the silt and/or clay will tend to accumulate in the bottom of the basin and thereby decrease the vertical hydraulic conductivity. Therefore, it may be necessary to occasionally remove this silty buildup on the bottom of the infiltration basin.

The potential for a significant groundwater mound to develop beneath the infiltration area was also evaluated using a flow rate of 150 gpm. Our calculations, provided in Attachment 3, suggest that the groundwater mound may approach the ground surface within the infiltration area, depending on the actual flow rates and actual subsurface conditions beneath the infiltration area. The actual groundwater mound may have to be further evaluated once the system is in operation.

In order to minimize silting of the bottom of the infiltration area, the initial third of the infiltration basin will be both an infiltration area and a sediment trap.

- Attachments:
- Attachment 1: Dewatering Plan
 - Attachment 2: Drawing No. C-101
 - Attachment 3: Calculations
 - Attachment 4: Boring Logs and Boring Locations within Cove
 - Attachment 5: Boring Logs and Boring Locations near Infiltration Area

Reviewed by: Thomas E. Billups, P.E.



J:\ENV\34126.ABU\REPORT\34126.00 Dewatering Design Calculations.DOCX



Proactive by Design



ATTACHMENT 1
DEWATERING PLAN



Plan Title: Dewatering Plan

Project Title: Textron Former Gorham Manufacturing Site
Phase II, III, and Parcel C Cap
Providence, RI

Prepared For: Textron, Inc.
40 Westminster Street
Providence, RI 02908

Prepared By: Charter Contracting Company, LLC
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Boston, MA 02118
Phone: 857-246-6800

Contract No: PO# 153436

Charter No.: 2-1244

Date: August 6, 2015

Revision No.: 00

Paul J. Leofanti Jr., Project Manager
Telephone: 857-246-6812

Date

Date

Date

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TABLE OF CONTENTS

SECTION	PAGE
1. INTRODUCTION	1
2. CONTROL OF WATER FROM THE EXISTING INFILTRATION BASIN	1
3. INNER COVE DEWATERING.....	1
3.1. Initial Drawdown to 1' of the Cove Bottom	1
3.2. Dewatering to Cove Bottom	2
3.3. Construction Dewatering.....	2
4. INFILTRATION BASIN.....	3
5. REMOVAL AND RESTORATION	3
6. PLAN ACKNOWLEDGEMENT	4

ATTACHMENTS

Attachment 1 – Existing Infiltration Basin Control of Water Sketch

Attachment 2 – Manufacturers Literature – 4” electric pump

Attachment 3 – Manufacturers Literature – 2” electric pump (LB-800-60)

Attachment 4 – Manufacturers Literature – 6” electric pump (DV150e)

Attachment 5 – Pump configuration for initial cove drawdown to within 1’ of bottom

Attachment 6 – Manufacturers Literature – 12” diesel pump (DV 200c)

Attachment 7 – General pump layout and Infiltration basin information

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1. INTRODUCTION

This Dewatering Plan describes the personnel, procedures, inspections, and controls to be implemented during construction of Phase II, III, and the Parcel C Cap at Textron's former Gorham manufacturing facility in Providence, RI. The plan provides the mechanisms to ensure that activities associated with the Dewatering Plan are accomplished in accordance with contract specifications, drawings, procedures, and manufactures recommendations.

2. CONTROL OF WATER FROM THE EXISTING INFILTRATION BASIN

An existing infiltration basin located outside our limits of work and directly south of Phase III has a 12" outlet pipe that discharges into the Inner Cove. Prior to dewatering the Inner Cove this flow will need to be diverted. There is a manhole structure located outside of the infiltration basin where the 12" outlet pipe passes thru. Using a 12" pipe plug we will block this 12" outlet pipe within the manhole to stop the flow of water. A 4" electric pump will be placed in the manhole to pump water that would have normally discharged thru the blocked 12" outlet pipe. Power for this pump will be by a portable 65kw generator located near the cove. Daily observation of the water level will occur by Charter's site superintendent. The pump will be operated as required to maintain a normal level of water in the infiltration basin. Discharge will occur into the Mashapaug Outer Cove between the Portadam (temporary dam) and turbidity curtain. Scour protection will be accomplished by the previously installed sealing sheet of the Portadam system. Treatment of this discharge water is not required as it has already been considered treated within the confines of the infiltration basin. A drawing of this dewatering system is included as **Attachment 1**. A specification sheet on the 4" electric pump is included as **Attachment 2**.

3. INNER COVE DEWATERING

Dewatering of the Inner Cove will be accomplished in three stages. They are as follows:

1. Initial drawdown to within 1' of the cove bottom
2. Dewatering to cove bottom
3. Construction dewatering

These stages are further discussed below.

3.1. Initial Drawdown to 1' of the Cove Bottom

After the installation of the Portadam between the Inner and Outer Coves, initial dewatering of the Inner Cove will take place. This initial dewatering will lower the water from its current elevation (elevation 39) to approximately 1' from the bottom. The calculated volume of water in this initial drawdown is close to 2,000,000 gallons. One 12" x 8" diesel pump will be used to perform this initial drawdown. This pump will be located at the northeast corner of the Inner Cove. A containment berm will be used around the pump to protect against any spills and allow refueling (if needed) to take place. The intake / suction end will extend out towards the deep part of the cove behind the Portadam. Floats will be used to keep the suction end of the hose off the cove bottom and near the surface of the water to avoid disturbance of the sediment. An intake

screen will be used to protect wildlife. Discharge will occur into the Mashapaug Outer Cove between the temporary dam and turbidity curtain. Scour protection will be accomplished by the previously installed sealing sheet of the Portadam system. Floats will also be used to prevent the discharge hose from lying on the bottom. A drawing of this dewatering system is included as **Attachment 5**. A specification sheet on the 12" x 8" diesel pump is included as **Attachment 6**.

This initial drawdown will begin immediately upon completion of the Portadam system. Our rate of pumping will be around 3000 GPM. At this rate it should take approximately 11 hours to complete the initial drawdown. We expect this to start at the end of the second day of Portadam installation once the sealing sheet is installed. Pumping will be continuous through the night into the next morning. Charter will have a crew on site at all times to monitor the pumping. Charter personnel will observe the water discharged to the Mashapaug Outer Cove. The pump operations will be immediately stopped if the turbidity levels show a visible change.

Towards the end of this stage, we expect to have a smaller pool of water 1'-2' deep located within the deepest area of the Inner Cove (where the bottom contours are elev. 37 to elev. 36) At this point the 12" x 8" pump will be turned off and we will begin to perform the Aquatic Wildlife Management Plan. This will be performed with the assistance of the ESS Group, a full service environment consulting & engineering service firm located in East Providence. The aquatic wildlife will be captured within this smaller pool of water utilizing noise makers and hand held nets and then released into the Outer Cove and / or Pond.

3.2. Dewatering to Cove Bottom

Once the Aquatic Wildlife Management Plan has been completed, the remaining water in the cove will be pumped out. This will be accomplished with using 2" electric pumps (**Attachment 3**). These pumps will be placed on crushed stone or a steel plate to minimized turbidity. Power for the pumps will be supplied by a 50 KV generator located in or around the cove area. The generator will be placed on timber crane mats and will have spill containment around it. Fueling of this generator will take place by a fuel truck. These pumps will be placed by hand where needed to remove the final 1' of water. Discharge hoses from the 2" pumps will empty into a 20,000 gallon frac tank located near the bottom of the haul road at approximately elevation 40. This collected water would then be pumped to the infiltration basin by a 6" electric pump. This pump will handle the 25' elevation change and 350' discharge length. The infiltration basin is further discussed in Paragraph 4.

3.3. Construction Dewatering

Dewatering during cove excavation and backfill will be accomplished by local sump pumps. These sumps will be constructed utilizing filter fabric (Mirafi 140N non-woven filter fabric or equivalent), ¾" crushed stone, and perforated 24" HDPE pipe (similar to RISESCH Section six pump intake protection). Sumps will generally be 5' deep (embedded into gravelly sand strata when present) and located as needed throughout the cove as construction progresses. See **Attachment 7**. Pumps will be set on a minimum 12" of stone to minimize sediment discharge. Along the backside of the Portadam a continuous sump of stone and fabric may be required to control seepage under the Portadam. Pumping will be accomplished with 2" electric pumps (**Attachment 3**). Power for the pumps will be supplied by a 50 KV generator(s) located in or around the cove area. The generator(s) will be placed on timber crane mats and will have spill containment around

them. Fueling of the generator(s) will take place by a fuel truck. Discharge hoses from the 2" pumps will empty into a 20,000 gallon frac tank located near the bottom of the haul road at approximately elevation 40. This collected water would then be pumped to the infiltration basin by a 6" electric pump (**Attachment 4**). This pump will handle the 25' elevation change and 350' discharge length. Flow rates of the pumps will vary on ground conditions and weather. The infiltration basin is further discussed below.

4. INFILTRATION BASIN

In the upland area of Phase III we will be constructing an infiltration basin to handle dewatering discharge during the final dewatering to the cove bottom and during construction dewatering. We will construct the infiltration basin on the north end of phase III. Approximate size of the infiltration basin will be 150' x 150'. It will be constructed by performing a 1'-2' cut into the existing surface of the site across the 150' x 150' footprint. This excavated material (approximately 800 CY) will be used to construct a perimeter berm 1' – 2' high. This will help prepare the existing ground for better infiltration and allow added storage capacity if required. A stone pad will be constructed at the location of the pump hose discharge to prevent scouring of the soil. The initial third of the infiltration basin will be a combined infiltration area and sediment trap. A 12" tall crushed stone barrier will separate the two areas. Mirafi 140N non-woven filter fabric (or equivalent) will be situated vertically in the center of the stone barrier. Silt fence will be placed several feet from the outside edge of berm along its perimeter. The volume of water within the infiltration basin will be monitored by Charter's on site superintendent. Pumping operations will stop when the water level rises 6" above original grade. A drawing of the infiltration basin is included as **Attachment 7**.

5. REMOVAL AND RESTORATION

Once dewatering operations are complete, all pumps, hoses, timber mats, spill containment, generators, etc. will be removed from the Inner Cove area. The Inner cove will then be refilled according to the Dewatering plan. The infiltration basin area in Phase III will be re-graded to subgrade so cap construction can begin.

ATTACHMENT 1

Existing Infiltration Basin Control of Water Sketch

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EXISTING
INFILTRATION
BASIN CONTROL
OF WATER

DISCHARGE
BETWEEN PORTADAM
AND TURBIDITY
CURTAIN

12" PIPE SLEEVE BENEATH
GRAVEL ACCESS ROAD

65kw GENERATOR

12" PIPE
PLUG
MANHOLE
IN GRASS
SLOPE

4" DISCHARGE HOSE

4" ELECTRIC PUMP
PLACED IN MANHOLE

IAPAUG
ITER
DVE

PROPOSED
TEMPORARY DAM
SIGN BY OTHERS

SED/SW33 SED/SW34

TC TC TC

SED/SW17

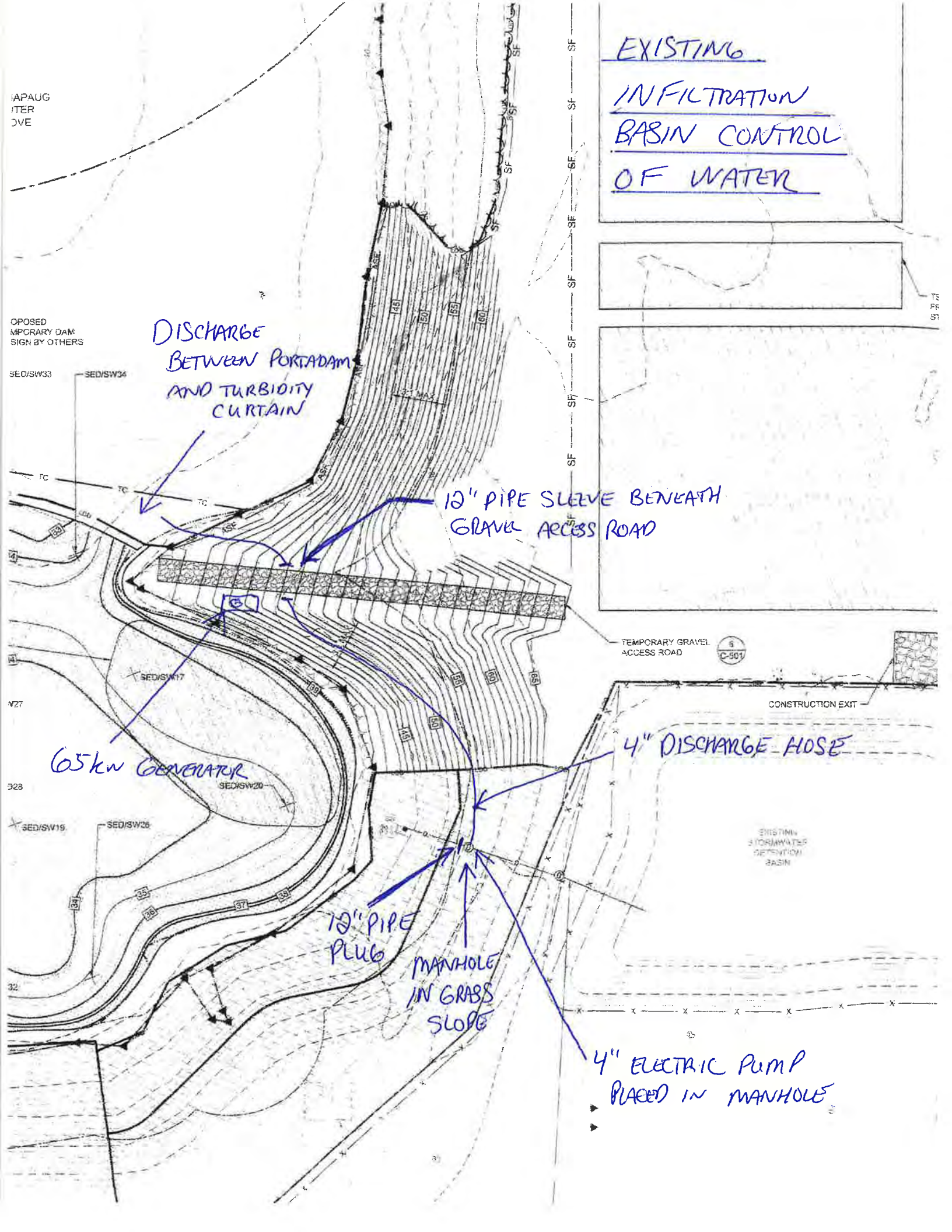
SED/SW20

SED/SW19 SED/SW26

TEMPORARY GRAVEL
ACCESS ROAD
C-501

CONSTRUCTION EXIT

EXISTING
STORMWATER
RETENTION
BASIN



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ATTACHMENT 2

Manufacturers Literature – 4" electric pump

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PERFORMANCE CURVE

PRODUCT
BS2640.180

TYPE
MT

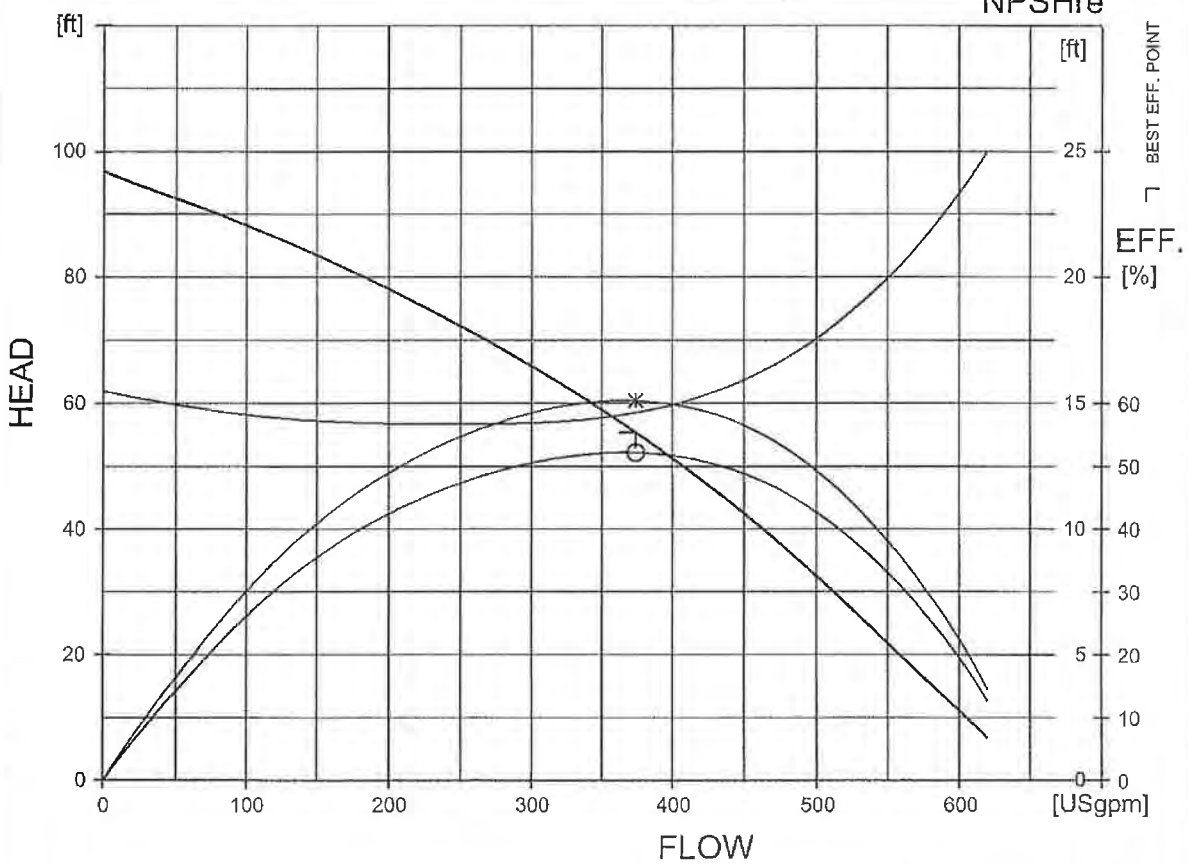
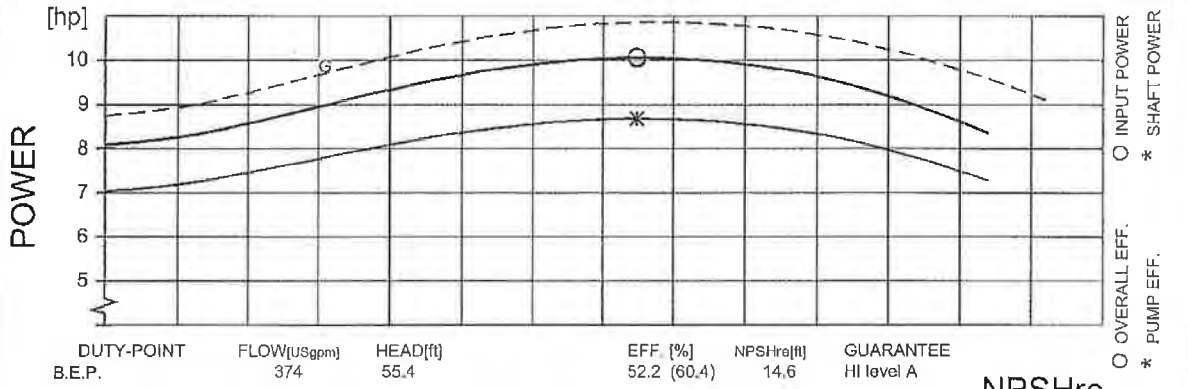
DATE
2008-12-02

PROJECT
CHARTER ENVIRONMENTAL

CURVE NO
63-228-00-4130

ISSUE
4

POWER FACTOR	1/1-LOAD	3/4-LOAD	1/2-LOAD	RATED POWER STARTING CURRENT ... RATED CURRENT ...	8.85 hp 83 A 11 A	IMPELLER DIAMETER 131 mm					
	0.89	0.84	0.74			MOTOR #	STATOR	REV			
EFFICIENCY	86.0 %	87.0 %	86.0 %	RATED SPEED	3495 rpm	15-14-2BB	04YSER	10			
MOTOR DATA	---			TOT.MOM.OF INERTIA ...	0.010 kgm2	FREQ.	PHASES	VOLTAGE	POLES		
COMMENTS	INLET/OUTLET			NO. OF BLADES	2	60 Hz	3	460 V	2		
	- / 4 inch					IMP. THROUGHLET	---	GEARTYPE		RATIO	

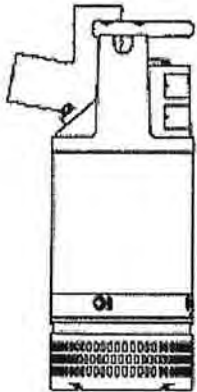
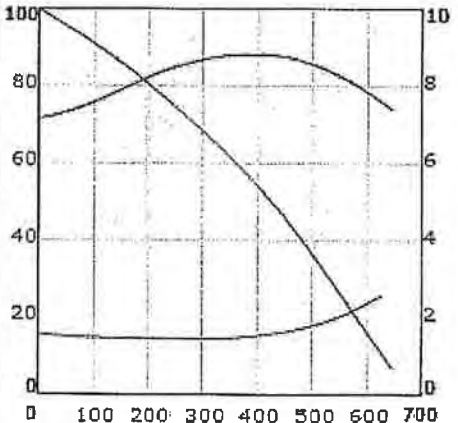


FLYPS3.1.6.3 (20060531)

NPSH_{re} = NPSH_{3%} + min. operational margin
 Performance with clear water and ambient temp 40 °C

GUARANTEE BETWEEN LIMITS (G) ACC. TO
HI level A

PRODUCT: BS 2640 MT

<p>Product picture</p> 	<p>Curves <input checked="" type="checkbox"/> Enlarge</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>Head - [Ft]</p> <p>100 80 60 40 20 0</p> </div> <div style="text-align: center;"> <p>Power - [Hp]</p> <p>10 8 6 4 2 0</p> </div> </div>  <p style="text-align: center;">Flow - [USgpm]</p> <p style="text-align: center;">0 100 200 300 400 500 600 700</p> <p style="text-align: center;"> <input checked="" type="checkbox"/> Performance <input checked="" type="checkbox"/> NPSHre <input checked="" type="checkbox"/> Shaft Power </p>
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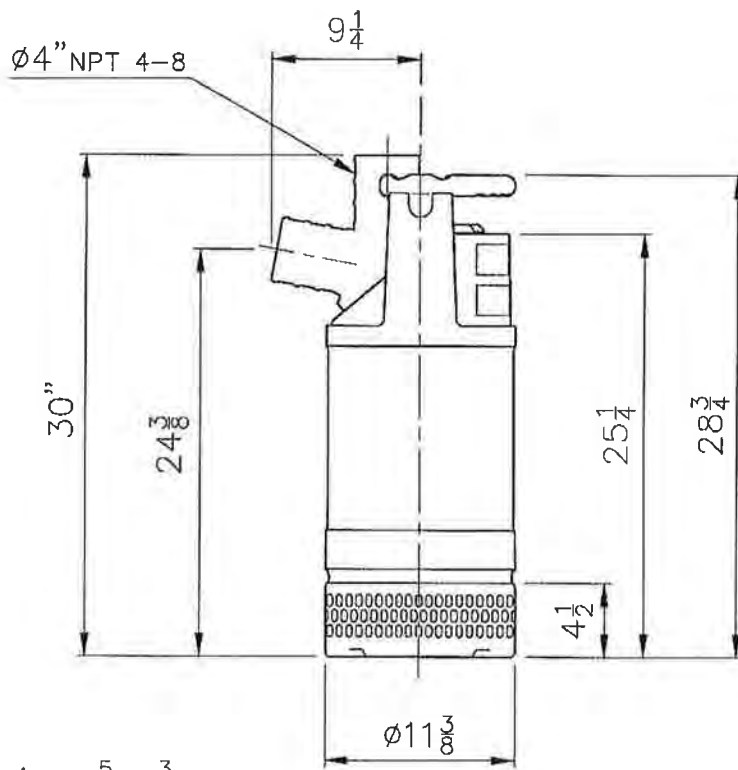
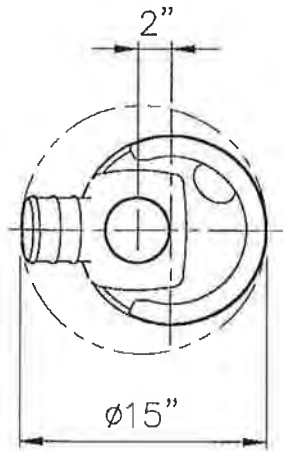
Pump Data						
Curve id: 63-228-00-4130	Impeller: 228	Poles: 2 - pole	Motor: 15-14-2BB	Frequency: 60 Hz		

Motor Data							
Rated output power Hp (kW)	Ø	Nominal voltage (V)	Full load current (A)	Locked rotor current (A)	Locked rotor kVA	Locked rotor code letter kVA/HP	Poles/rpm
8.8 (6.6)	3	460	11	83	66	J	2/3495
8.8 (6.6)	3	230	22	166	66	J	2/3495

Pump motor Hp	Efficiency			Power factor		
	100% load	75% load	50% load	100% load	75% load	50% load
8.9	86	87	86	0.89	0.84	0.74

Cable Data							
HP	Cables	Volts	Max. length (Ft)	Cable size/Nominal OD.	Conductors (In one cable)	Type	Part number
8.8	1	230 460	150 615	#10/3-2-1-GC 0.84"-(21.3mm)	(3) 10 AWG (PWR) (2) 12 AWG (CTRL) (1) 10 AWG (GND) (1) 12 AWG (GC)	STD	942106

Available Outlet Size			Warm Liquid Data			
Outlet Male Thread	4"		Rtd. Amb. Temp.	Rtd. Curr.(1)	Rtd. Curr.(2)	De-rated Shaft Power
Outlet Hose	4"		70° C / 158° F	9.5 A	19 A	
Outlet Quik Coupling	4"					



Screen opening $\frac{5}{16} \times \frac{3}{4}$

Weight (lbs)
Total
115

	Denomination	Drawn by	Checked by	Date
	Dimensional drwg BS,KS 2640.080,180 MT Ø 4"	KST	Ken	080403
		Scale	Req. no.	
		7051500		3

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ATTACHMENT 3

Manufacturers Literature – 2” electric pump (LB-800-60)

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LB-800/LBT-800
SEMI-VORTEX - DEWATERING PUMP

SPECIFICATIONS

■ FEATURES

1. Semi-vortex, urethane rubber impeller, urethane front & rear wear plates and ethylene propylene rubber casing increases wear resistance when pumpage contains abrasive particles.
2. Double inside mechanical seals with silicon carbide faces, (both top and bottom) running in an oil filled chamber and further protected by a lip seal running against a replaceable, 304 stainless steel shaft sleeve, provides for the most durable seal design available.
3. Highly efficient, continuous duty air filled, copper wound motor with class B, insulation minimizes the cost of operation.
4. Built in thermal protector prevents motor failure due to-

overloading or accidental run -dry conditions.

5. Double shielded, permanently lubricated, high temperature C3 ball bearings, extend operational life.
6. Top discharge, flow-thru design enables operation at low water levels for extended periods.



■ APPLICATIONS

1. Residential, commercial, industrial wastewater and construction site drainage.
2. Effluent transfer.
3. Decorative waterfalls and fountains.
4. Raw water supply from rivers or lakes..



■ SPECIFICATIONS

- Discharge Size
- Horsepower Range
- Performance Range Capacity Head
- Maximum water temperature
- Materials of Construction
 - Casing
 - Impeller
 - Shaft
 - Motor Frame
 - Fasteners
- Mechanical Seal
 - Elastomers
- Impeller Type
- Solids Handling Capability
- Bearings
- Motor Nomenclature
 - Type, Speed, Hz.
 - Voltage, Phase
- Insulation
- Accessories
- Operational Mode

■ STANDARD

- 2" Npt (50 mm)
- 1 Hp. (.75 Kw)
- 10 ~ 82 Gpm. (.037 ~ .31 m³/min)
- 7 ~ 59 Ft. (2.1 ~ 17.9 m)
- 104° F. (40° C.)
- Ethylene Propylene Rubber
- Urethane Rubber
- 403 Stainless Steel
- Aluminum alloy
- 304 Stainless Steel
- Silicon Carbide/Silicon Carbide
- NBR (Nitril Buna Rubber)
- Semi-vortex, solids handling.
- Screen opening
- Pre-lubricated, Double Shielded C3
- Air Filled, 3600 Rpm, 60 Hz.
- 115/230 V., 1 Phase
- 230/460/575 V. 3 Phase (LBT-800)
- Class E
- Submersible Power Cable 50' (9.75 m)
- Manual

■ OPTIONS

Length as Required, (97' Max)

*See Technical Data section for details.

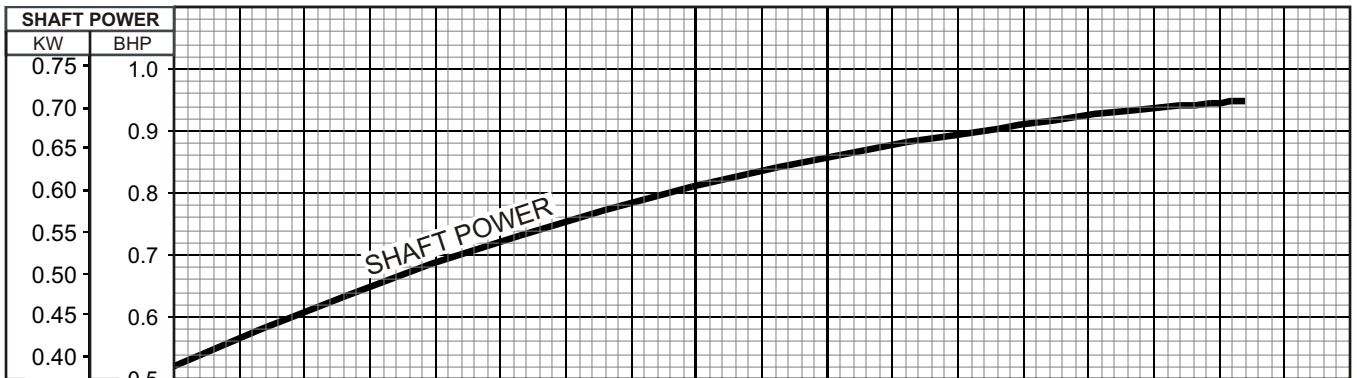
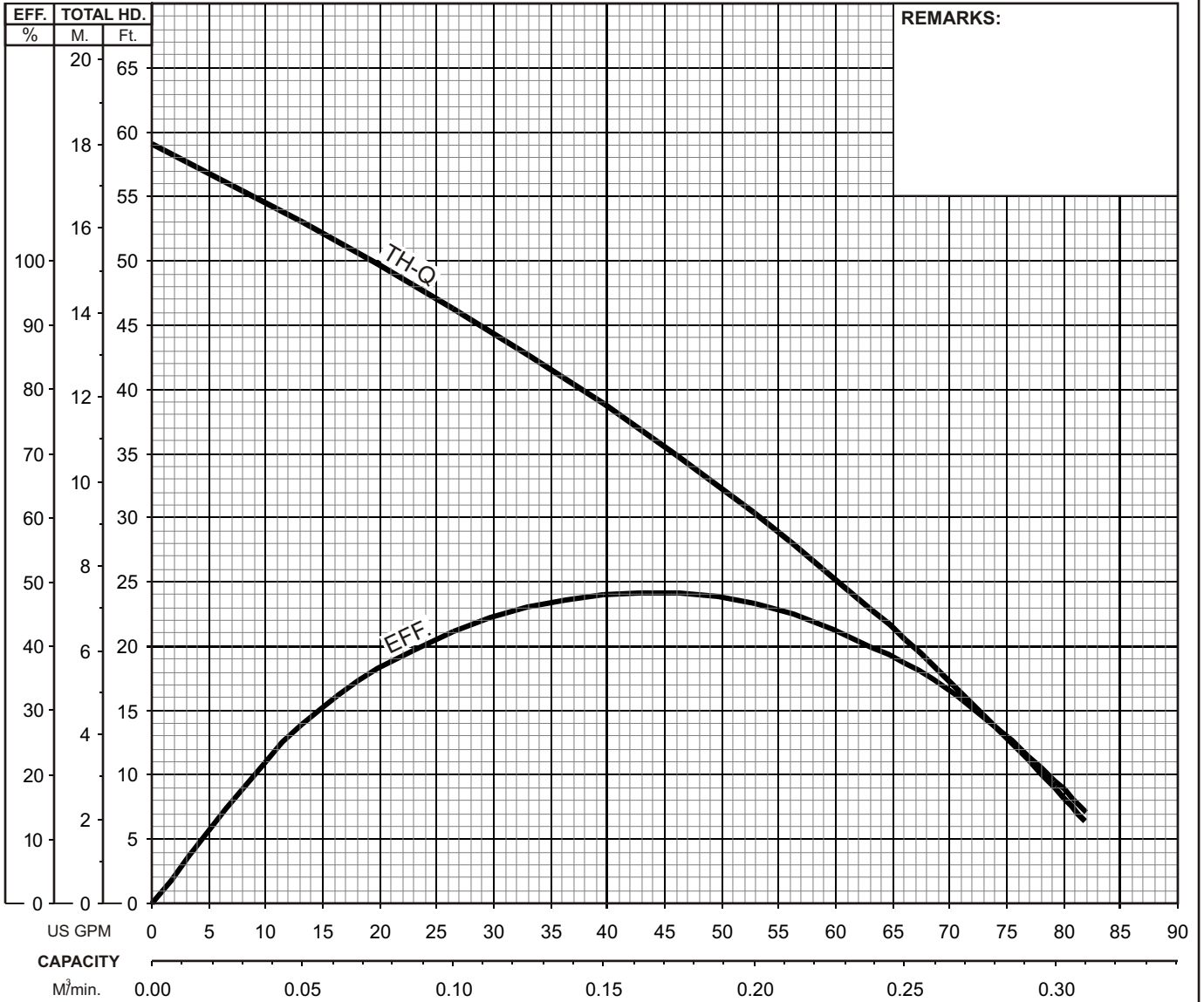


TSURUMI PUMP

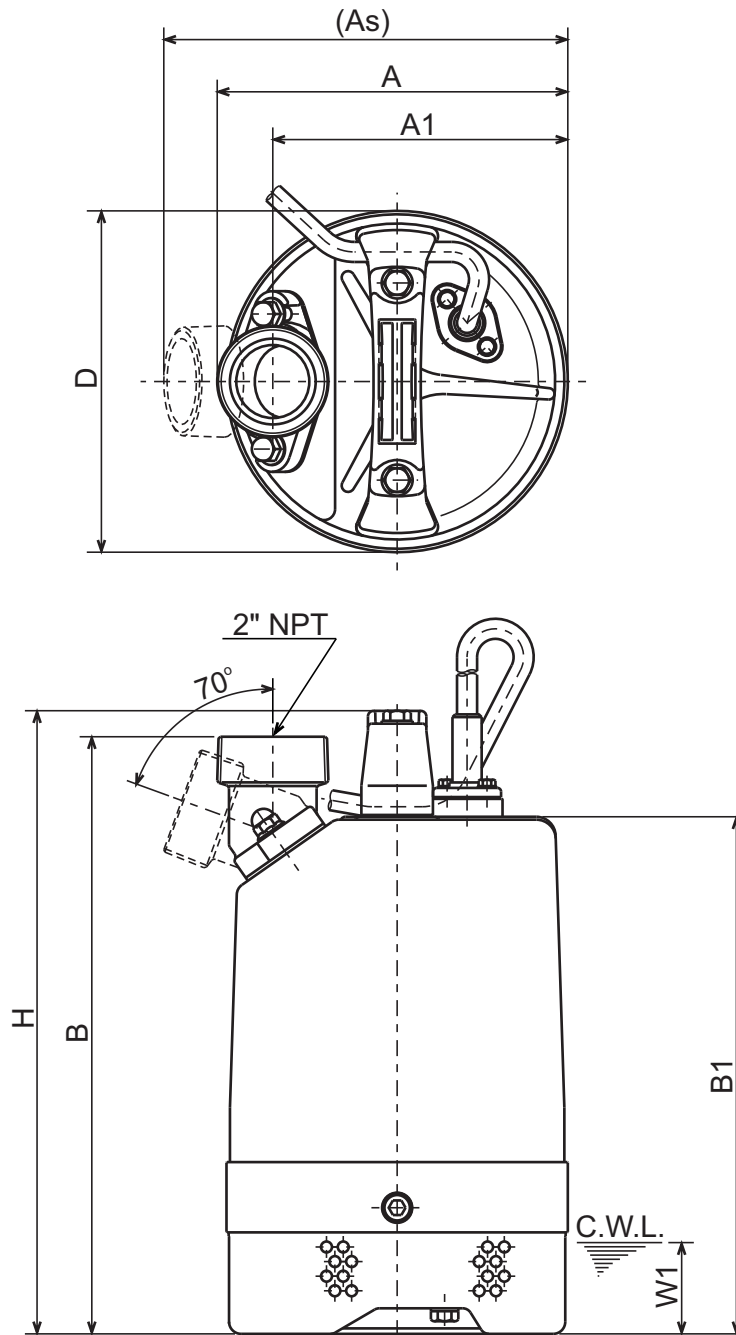
**LB SERIES
SEMI-VORTEX - DEWATERING PUMP**

**PERFORMANCE
CURVE**

MODEL	BORE	HP	KW	RPM	SOLIDS DIA	LIQUID	SG.	VISCOSITY	TEMP.
LB-800-60	2"/50mm	1	0.75	3330	0.236"/6mm	Water	1.0	1.81 CST	60F
PUMP TYPE	PHASE	VOLTAGE	AMPERAGE	HZ	STARTING METHOD	INS. CLASS			
Semi-Vortex - Dewatering Pump	Single	110/115/220/230	10.8/10.3 / 5.7/5.5	60	Capacitor Start	E			
CURVE No.	DATE	PHASE	VOLTAGE	AMPERAGE	HZ	STARTING METHOD	INS. CLASS		
-	-	-	-	-	-	-	-		



**LB-800-61
LBT-800-61**



C.W.L. : Continuous running Water Level

DIMENSIONS:USCS (Inch)

Model	HP	NOM. SIZE	Pump & Motor							C.W.L.	Wt. (lbs.)
			A	As	A1	B	B1	D	H	W1	
LB-800-61	1	2"	7 9/16	8 11/16	6 3/8	12 7/8	11 1/8	7 3/8	13 7/16	2	29
LBT-800-61	1	2"	7 9/16	8 11/16	6 3/8	12 7/8	11 1/8	8 3/4	13 7/16	6 3/4	28

DIMENSIONS:METRIC (mm)

Model	kW	NOM. SIZE	Pump & Motor							C.W.L.	Wt. (kg)
			A	As	A1	B	B1	D	H	W1	
LB-800-61	0.75	50	192	221	162	327	283	187	341	50	13.2
LBT-800-61	0.75	50	192	221	162	327	283	223	341	170	12.8

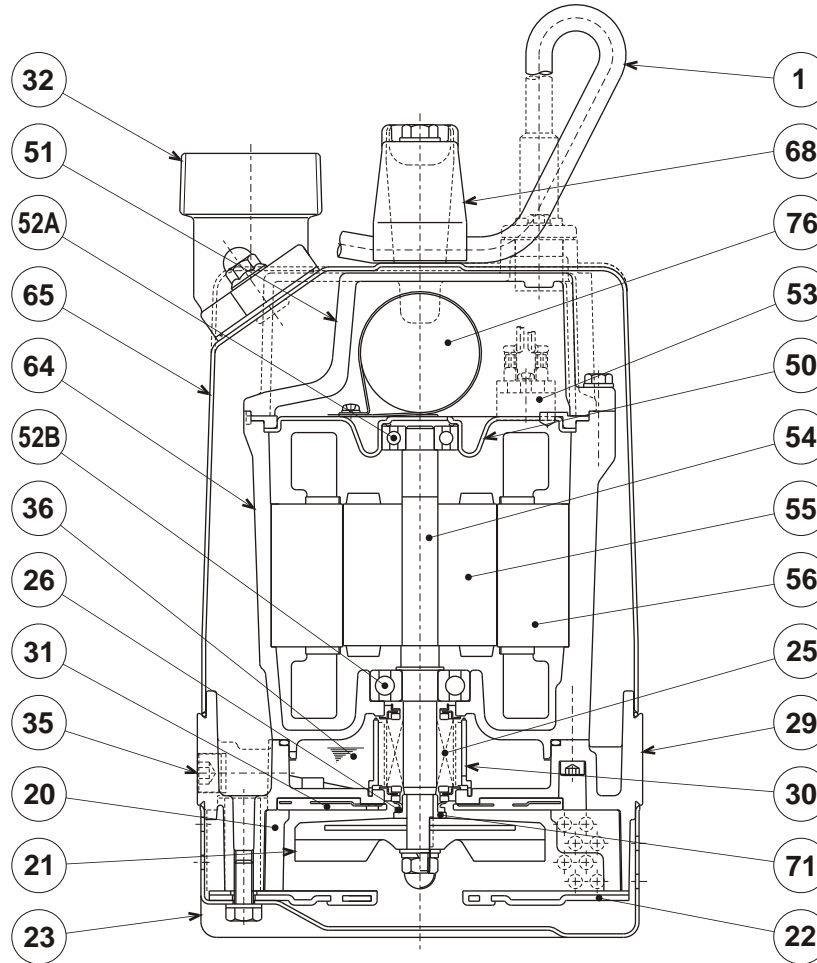


TSURUMI PUMP

LB-800-60
SEMI-VORTEX - DEWATERING PUMP

SECTIONAL VIEW

LB-800-60



ITEM#	DESCRIPTION	MAIN MATERIAL / NOTE	AST M, AISI CODE	RELATED DIN CODE	Q'TY
1	Power Cable	PVC Sheath AWG14/3-32ft			1
20	Pump Casing	Butadiene Rubber + Natural Rubber			1
21	Impeller	Urethane Rubber			1
22	Suction Cover	Urethane Rubber+Carbon Steel	(A109 Class 91)	(1624-87 St 2,3,4)	1
23	Suction Strainer	Carbon Steel	A109 Class 91	1624-87 St 2,3,4	1
25	Mechanical Seal	Silicon Carbide / W-14VL			1
26	V-Ring	Nitrile Butadiene Rubber			1
29	Oil Casing	Aluminum Alby Die Casting	B85 , A383	N/A (BS Code LM 2)	1
30	Oil Lifter	ABS Resin			1
31	Wearing Plate	Urethane Rubber			1
32	Discharge Connection	Aluminum Alby Die Casting / NPT 2"	B85 , A383	N/A (BS Code LM 2)	1
35	Oil Plug	Stainless Steel	AISI 304	17440 X5 CrNi 18-9	1
36	Lubricant	Turbine Oil ISO VG32 or SAE 10W/20W			
50	Motor Bracket	Carbon Steel	A109 Class 91	1624-87 St 2,3,4	1
51	Motor Head Cover	Aluminum Alby Die Casting	B85 , A383	N/A (BS Code LM 2)	1
52A	Upper Bearing	#6201ZZC3			1
52B	Lower Bearing	#6302ZZC3			1
53	Motor Protector				1
54	Shaft	Stainless Steel	AISI 403	17440 X15 Cr 13	1
55	Rotor				1
56	Stator				1
64	Motor Housing	Aluminum Alby Die Casting	B85 , A383	N/A (BS Code LM 2)	1
65	Outer Cover	Carbon Steel	A109 Class 91	1624-87 St 2,3,4	1
68	Handle	ABS Resin			1
71	Shaft Sleeve	Stainless Steel	AISI 304	17440 X5 CrNi 18-9	1
76	Capacitor				1

**LB - 800**
SEMI-VORTEX DEWATERING PUMP**SAMPLE SPECIFICATIONS****1. SCOPE OF SUPPLY -**

Furnish and install TSURUMI Model LB-800, Submersible Pump(s). Each unit shall be capable of delivering _____ GPM at _____ Feet TDH. The pump(s) shall be designed to pump waste water, without damage during operation. The pump(s) shall be designed so that the shaft power required (BHP)/(KW) shall not exceed the motor rated output throughout the entire operating range of the pump performance curve. Pump(s) shall be of the top flow through design.

2. MATERIALS OF CONSTRUCTION -

Construction of major parts of the pumping unit(s) shall be as follows: Pump casing shall be synthetic rubber. Motor frame shall be aluminum alloy casting. Internal and external surfaces coming into contact with the pumpage shall be protected by a fused polymer coating. All exposed fasteners shall be stainless steel. All units shall be furnished with 2" NPT discharge connector. Impellers shall be of the multi-vane, Urethane, Semi-vortex solids handling design and shall be slip fit to the shaft. The motor shaft shall be machined to provide a positive drive of the impeller.

3. MECHANICAL SEAL -

All units shall be furnished with a dual inside mechanical shaft seal located completely out of the pumpage, running in a separate oil filled chamber and further protected by a V ring, running against a 304 stainless steel shaft sleeve. Mechanical seals shall rated to preclude the incursion of water up to 42.6 PSI. (98.4 Ft.) submergence. Units shall have silicon carbide mechanical seal faces. Mechanical seal hardware shall be stainless steel.

4. MOTOR-

The pump motor(s) shall be 1 Hp., .75 Kw., _____ V., 60 Hz. ___ Phase and shall be NEMA MG-1, Design Type B equivalent. Motor(s) shall be rated at _____ full load amps. Motor(s) shall have a 1.15 service factor and shall be rated for 20 starts per hour. Motor(s) shall be air filled, copper wound, class B insulated with built in thermal protection. Motor shaft shall be 403 stainless steel and shall be supported by two permanently lubricated, high temperature ball bearings. Bearings on all units shall be single row, double shielded, C3, deep groove type ball bearing. Motors shall be suitable variable speed applications, utilizing a properly sized variable frequency drive.

5. POWER CABLE AND CABLE ENTRANCE -

The pump power cable shall be suitable for submersible pump applications. The cable entrance shall incorporate built in strain relief, a one piece, three way mechanical compression seal with a fatigue reducing cable step. The cable entrance assembly shall contain an anti-wicking block to eliminate Water incursion into the motor due to capillary wicking should the power cable be accidentally damaged..

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ATTACHMENT 4

Manufacturers Literature – 6" electric pump (DV150e)

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Electric Trash Pump

DV150E

Overview:

The 6" suction x 6" discharge self-priming centrifugal DV150E electric trash and sewage pump provides up to a maximum of 2,200 gallons per minute pumping and up to 95 feet of head. This pump is usually mounted on a skid and features the standard PowerPrime Clean Prime Venturi priming system which allows it to run continuously, unattended and even run dry.

Features:

- Continuous self-priming
- Runs dry unattended
- Compressor fitted to operate the air-ejector priming system
- 3 vane, 316 stainless steel, 10.8" impeller
- Suction lift up to 28ft.
- Hot Dip Galvanized Open Skids with fork lift tubes
- Four corner bolt down angles
- Stainless steel and CD4MCu pump end options
- TEFC hostile duty dual voltage (230/460V) motor
- Fitted 480 volt control panels are equipped with motor protection
- Panels are equipped with terminal blocks for remote float switches

Specs:

Maximum Flow	2,200 GPM
Maximum Head	95 feet
Pump Size	6" x 6"
Maximum Solids Handling	3 inches
Dry weight	
Footprint	



Accessories:

- Spillguard
- Variable Frequency Drive



PUMPS • TANKS • FILTRATION • PIPE • SPILLGUARDS

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Liquid Ingenuity®
800-742-7246
rainforrent.com



Rain For Rent

CURVE: 01-0133-02-32

PUMP : DV-150e

SUCTION
6"

DISCHARGE
6"

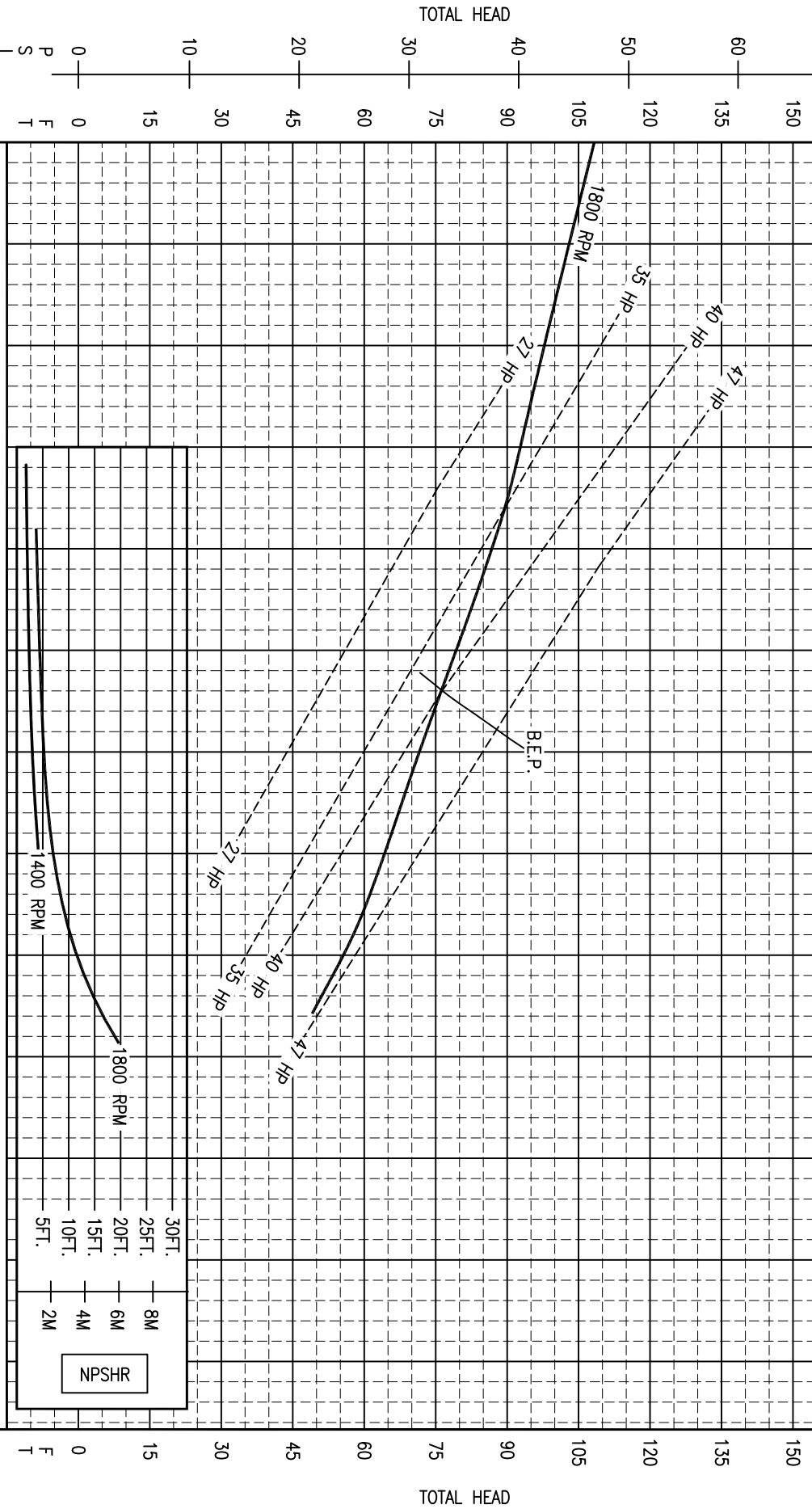
MAX. SPHERE
3"

IMPELLER
3 VANE

IMPELLER
10.8"

IMPELLER &
WEAR RINGS
316 S/S

ALL INFORMATION CONTAINED IN OR DISCLOSED BY THIS DOCUMENT IS CONSIDERED CONFIDENTIAL AND PROPRIETARY BY RAIN FOR RENT. ALL DISCLOSURES OF DESIGN INFORMATION AND REPRODUCTION OF THIS DOCUMENT AND ALL SALES RIGHTS ARE EXCLUSIVELY RESERVED BY AND TO RAIN FOR RENT AND COMMUNICATION OF THIS INFORMATION TO OTHERS IS PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF RAIN FOR RENT



30FT.	8M
25FT.	6M
20FT.	4M
15FT.	2M
10FT.	
5FT.	

NPSHR

FLOW - CLEAR WATER PERFORMANCE (US GPM) -PUMP PERFORMANCE CURVES DO NOT INCLUDE CHECK VALVE LOSSES

CONFIDENTIAL

ATTACHMENT 5

Pump configuration for initial cove drawdown to within 1' of bottom

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INITIAL COVE
DRAWDOWN

4' x 8' HDPE
MATS TO
PROTECT AGAINST
SCOUR

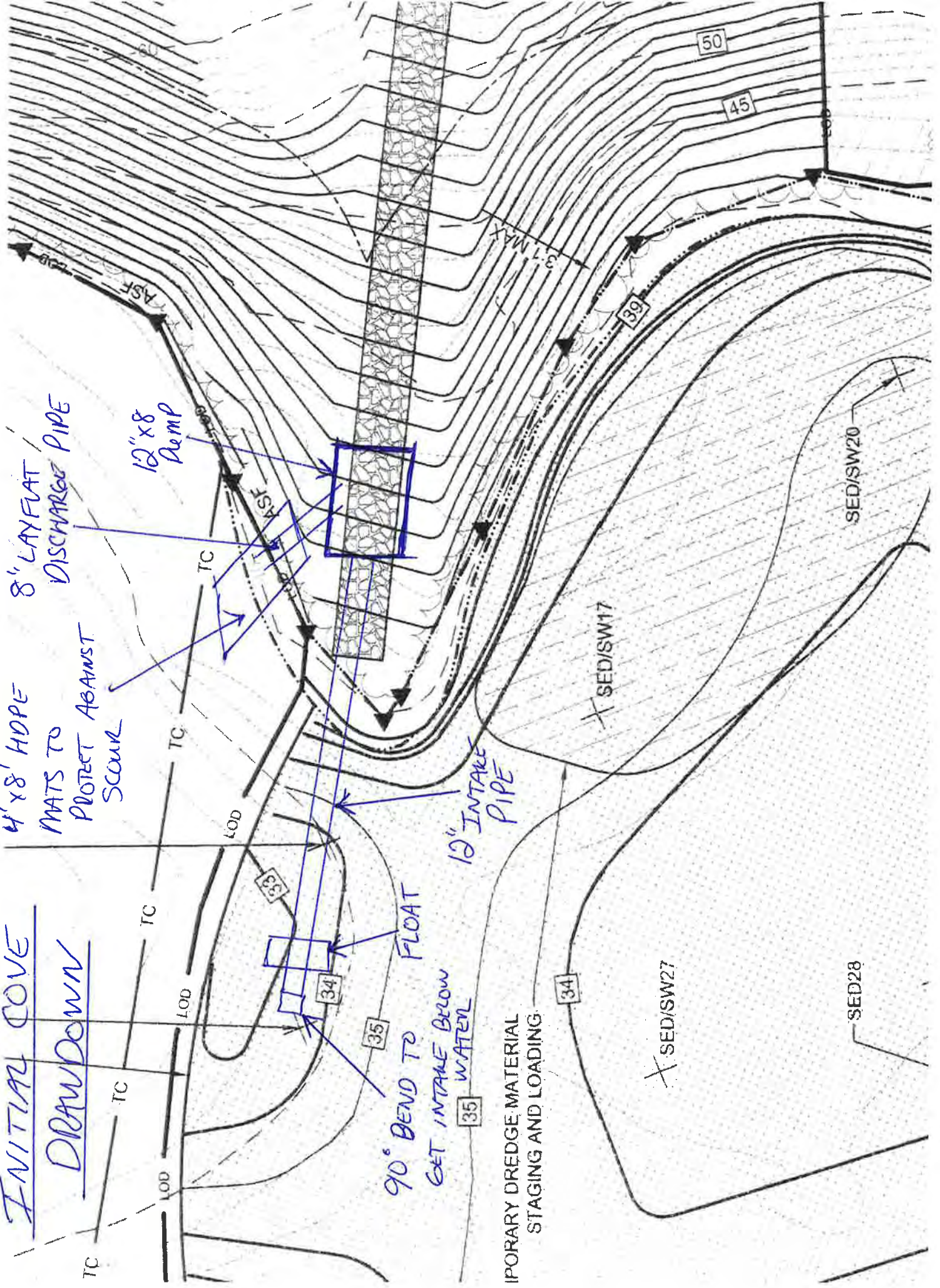
8" LAYFLAT
DISCHARGE PIPE

12" x 8"
Demp

90° BEND TO
GET INTAKE BELOW
WATER

10" INTAKE
PIPE

IPORARY DREDGE MATERIAL
STAGING AND LOADING



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ATTACHMENT 6

Manufacturers Literature – 12” diesel pump (DV 200c)

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Model

DV200c

PowerPrime
Pumps



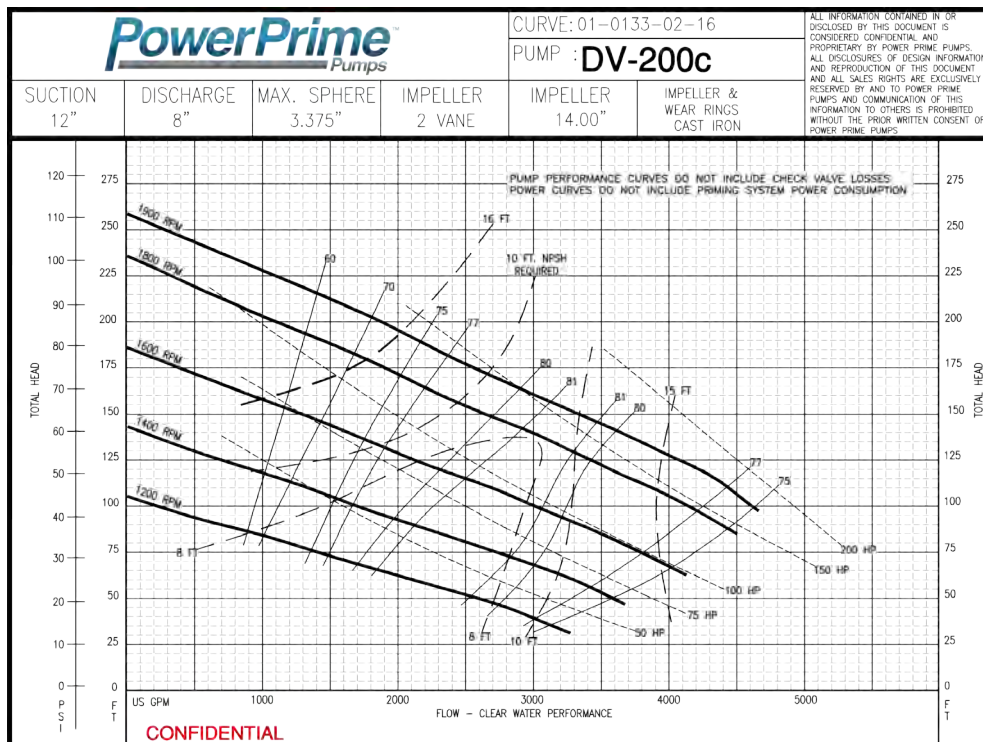
DV200c Overview:

The 12 inch (304.8mm) DV200c Clean Prime™ is an extremely robust pump unit, capable of flow rates to 4600 GPM, total dynamic heads to 260 feet (79.2M), and solids handling capabilities up to 3.375 inches (85.7mm) in diameter. The DV200c also features the Power Prime™ Pumps high pressure Tungsten vs. Silicon Carbide mechanical seal that allows for indefinite dry running, ideal for intermittent flow applications as well as our proprietary Clean Prime™ self-priming system that mitigates any product blow by in the venture priming system while maintaining suction lift capabilities of up to 28 feet. All of these features come standard on a highly maneuverable galvanized compact skid for convenient use.

Standard Features:

- Hot Dip Galvanized Trailers and Skids
- Radiator Enclosure
- John Deere Emissions Certified Engine
- Electric Brakes with Safety Breakaway
- Locking Battery Box
- Optional DOT LED lights*
- Optional Floats*

Pump Performance Curve:



Pump Features:

- Solids-handling capabilities to 3.375" diameter maximum
- Continuous self-priming
- Runs dry unattended
- Suction lift up to 28 ft.
- Auto-start capable control panel
- Optional CD4MCu*
- Optional Ductile Iron*

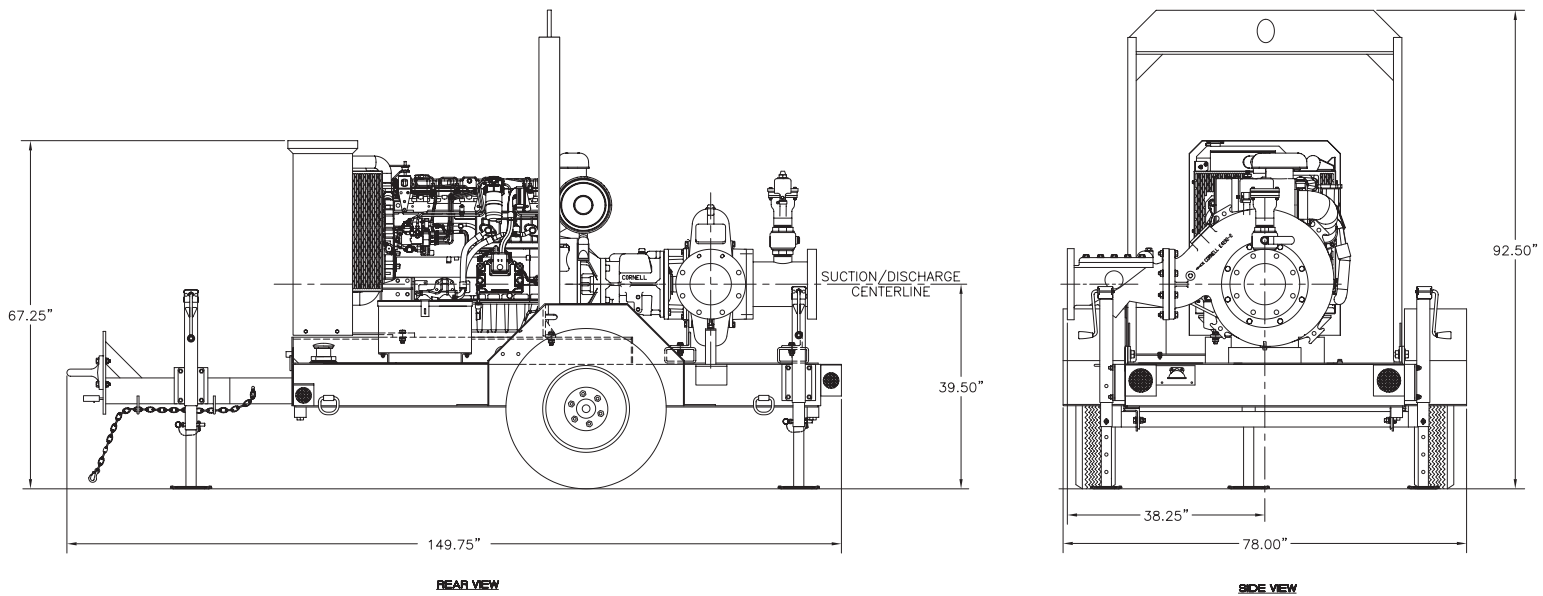


Model

DV200c

PowerPrime
Pumps

Dimensions:



Standard Model Specifications:

Pump:

- Pump Size: 12"x6" AISI 150# flanges standard
- Suction Cover: ASTM A48 class 30 gray iron
- Wear Ring: ASTM A48 class 30 gray iron
- Volute Casing: ASTM A48 class 30 gray iron
- Back Plate: ASTM A48 class 30 gray iron
- Mechanical Seal: Tungsten vs silicon carbide seal faces
Viton elastomers, 300 series stainless steel hardware and spring, seal system designed for dry running
- Impeller: Enclosed type, two port, non-clog, with 3" spherical solids handling capability ASTM A48 class 30 gray iron
- Bearing Housing: ASTM A48 class 30 gray iron

Engine:

- Model: 6068HFC94 iT4
- 200 intermittent horsepower @ 2400
- Six cylinder, six cycle, water cooled diesel engine
- Governor: Electronic
- Lubrication: Force feed

PowerPrime
Pumps

powerprime.com

P.O. Box 2248
Bakersfield, CA 93303

800.647.7246

sales@powerprime.com

ATTACHMENT 7

General Pump Layout and Infiltration Basin Information

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REVISION	DATE	ISSUE / REVISION DESCRIPTION	ISSUED BY	APPROVED
A	08/22/2015	ISSUED FOR CLIENT REVIEW	DM	JB
B	08/11/2015	ISSUED FOR BID	DM	JB
C	08/22/2015	ISSUED FOR CONSTRUCTION	DM	JB

PROJECT: TEXTRON, INC. FORMER GORHAM MANUFACTURING SITE PHASE II, III AND PARCEL C CAP AND MATERIAL STAGING, EXCAVATION AND TEMPORARY DEWATERING PLAN



CLIENT: TEXTRON, INC.
 PROJECT: FORMER GORHAM MANUFACTURING SITE PHASE II, III AND PARCEL C CAP AND MATERIAL STAGING, EXCAVATION AND TEMPORARY DEWATERING PLAN
 TITLE: TEMPORARY DEWATERING, EXCAVATION AND MATERIAL STAGING PLAN
 PROJECT NUMBER: C-101
 SHEET NUMBER: 6 OF 14
 DESIGNED BY: ROBERT J. BURCONSKI
 DRAWN BY: [Signature]
 CHECKED BY: [Signature]
 SCALE: AS SHOWN
 PROJECT NUMBER: C-101
 DRAWING NUMBER: [Blank]

- NOTES
- CONTRACTOR SHALL OBTAIN NECESSARY PERMITS AND APPROVALS FROM ALL APPLICABLE AGENCIES PRIOR TO COMMENCING WORK.
 - TRUCK TRAILS SHALL BE USED TO PROVIDE ADDITIONAL STORAGE TO STORE MATERIALS DURING TIMES OF PEAK GENERATION.
 - DURING CONSTRUCTION, LOGICAL DEWATERING TREATMENT SHALL BE REQUIRED TO MEET TOTAL SUSPENDED SOLIDS AND TOTAL PETROLEUM HYDROCARBON LIMITATIONS UNDER TEMPORARY DISCHARGE PERMIT.
 - CONFIGURATION OF INFILTRATION GALLERIES, FRAC TANKS AND MATERIAL PROCESSING AREA MAY BE ADJUSTED BASED UPON ENGINEER APPROVED CONTRACTOR PLANS.
 - SEE SHEET 1 FOR PLAN REFERENCES.
 - SEE SHEET 1 FOR LEGEND AND NOTES.



TABLE 1: KEY SEDIMENT ELEVATIONS AND FINISH GRADES

Point #	Description	Northing	Existing Elev., ¹	Bottom Elev. of Removal Sand Cap	Finish Grade Elev. of Organic Material ²
500	SED09	259774	347006	34.6	35.6
515	SED/SW26	259807	347125	36.8	35.3
523	SED32	259763	347053	37.3	35.5
518	SED/SW44	260010	347029	34.9	33.9
513	SED/SW24	259794	346857	36.5	34.5
521	SED30	259754	347002	37.6	35.6
516	SED/SW27	259948	347010	35.8	33.8
519	SED28	259844	347040	36.6	34.6
514	SED/SW25	259780	347048	36.5	34.5
522	SED31	259784	347074	37.5	35.5
517	SED/SW33	259899	346987	34.6	34.6
505	SED/SW16	259828	346906	36.8	34.8
506	SED/SW17	259864	347082	36.8	34.8
507	SED/SW18	259867	346811	36.5	34.5
508	SED/SW19	259956	347056	35.9	33.9
509	SED/SW20	259950	347182	36.7	34.7
510	SED/SW21	259876	346733	36.9	35.6
511	SED/SW22	259750	346785	36.8	34.8
512	SED/SW23	259763	346878	36.8	34.8

- NOTES
- BOTTOM ELEVATION OF ORGANIC MATERIAL IS BASED ON THE EXISTING SEDIMENT BORING LOGS PROVIDED IN THE CONTRACT DOCUMENTS.
 - EXISTING ELEVATIONS ARE INTERPOLATED BASED UPON THE 2011 BATHYMETRIC SURVEY COMPLETED BY T&B MARINE. ACTUAL ELEVATIONS AT THESE LOCATIONS WILL VARY FROM THOSE PROVIDED ON THIS TABLE AND THE CONTRACTOR SHALL VERIFY ALL ELEVATIONS, AND SUBMIT TO ENGINEER, PRIOR TO CONDUCTING THE WORK.

1. CONTRACTOR SHALL OBTAIN NECESSARY PERMITS AND APPROVALS FROM ALL APPLICABLE AGENCIES PRIOR TO COMMENCING WORK.

2. TRUCK TRAILS SHALL BE USED TO PROVIDE ADDITIONAL STORAGE TO STORE MATERIALS DURING TIMES OF PEAK GENERATION.

3. DURING CONSTRUCTION, LOGICAL DEWATERING TREATMENT SHALL BE REQUIRED TO MEET TOTAL SUSPENDED SOLIDS AND TOTAL PETROLEUM HYDROCARBON LIMITATIONS UNDER TEMPORARY DISCHARGE PERMIT.

4. CONFIGURATION OF INFILTRATION GALLERIES, FRAC TANKS AND MATERIAL PROCESSING AREA MAY BE ADJUSTED BASED UPON ENGINEER APPROVED CONTRACTOR PLANS.

5. SEE SHEET 1 FOR PLAN REFERENCES.

6. SEE SHEET 1 FOR LEGEND AND NOTES.

AS REQUIRED
 S = SUMP PUMP (HOSES NOT SHOWN FOR CLARITY)
 G = POTENTIAL GENERATOR LOCATION
 [Hatched Box] = TIMBER MAT MAUL ROAD

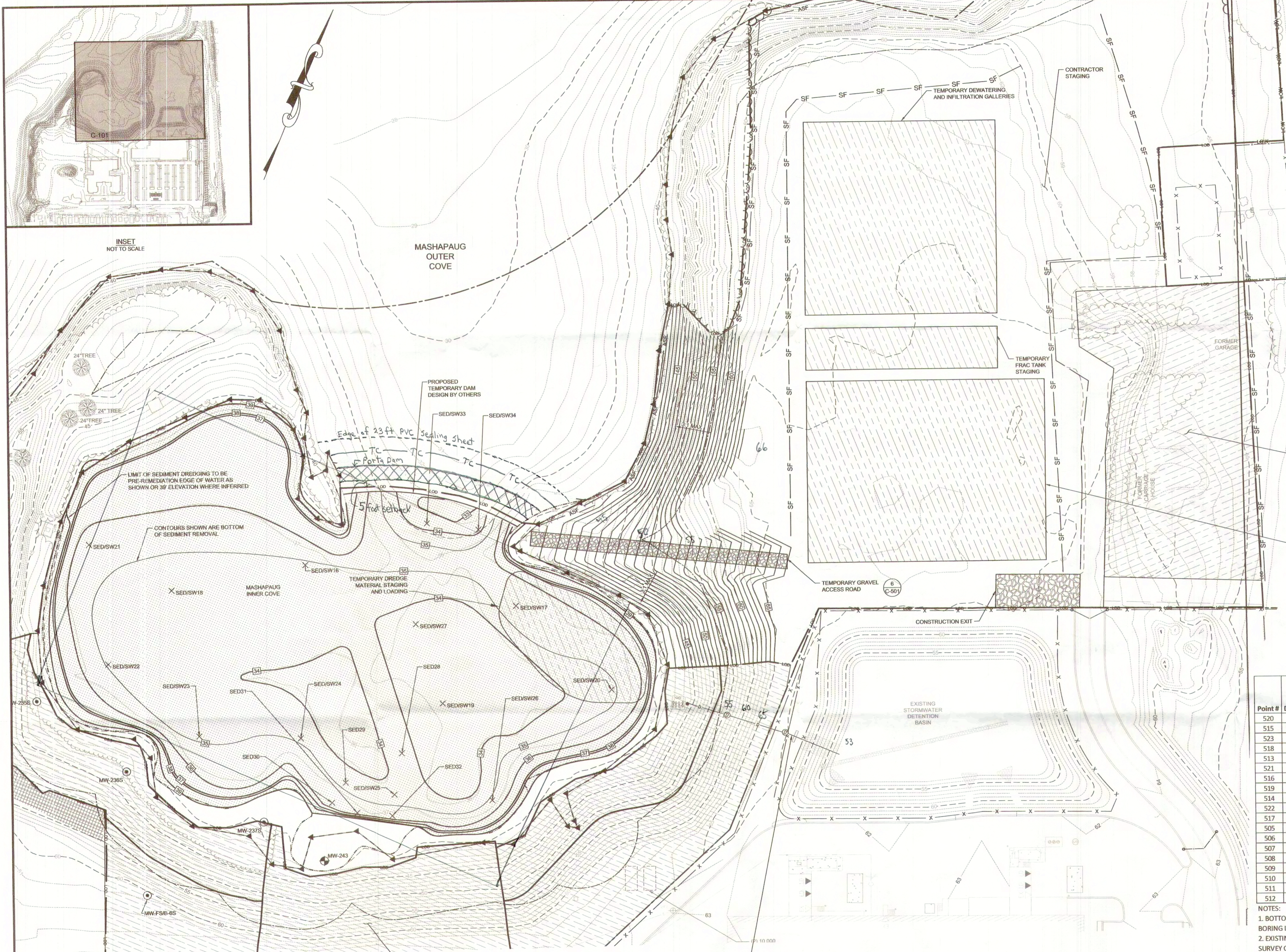


Proactive by Design



ATTACHMENT 2

DRAWING NO. C-101



- NOTES:
- CONTRACTOR MUST MANAGE DEWATERING RATES WITH AVAILABLE INFILTRATION AREA TO PREVENT EXCESSIVE PONDING OR OVERFLOW.
 - FRAC TANKS MAY BE USED TO PROVIDE ADDITIONAL STORAGE TO BALANCE INFILTRATION RATES DURING TIMES OF PEAK WATER GENERATION.
 - DURING CONSTRUCTION, ADDITIONAL DEWATERING TREATMENT MAY BE REQUIRED TO MEET TOTAL SUSPENDED SOLIDS AND TOTAL PETROLEUM HYDROCARBON LIMITATIONS UNDER TEMPORARY DISCHARGE PERMIT.
 - CONFIGURATION OF INFILTRATION GALLERIES, FRAC TANKS AND MATERIAL PROCESSING AREA MAY BE ADJUSTED BASED UPON ENGINEER APPROVED CONTRACTOR PLANS.
 - SEE SHEET 1 FOR PLAN REFERENCES.
 - SEE SHEET 1 FOR LEGEND AND NOTES.

AMEC FOSTER WHEELER
ENVIRONMENT & INFRASTRUCTURE, INC.
271 MILL ROAD
CHELMSFORD MASSACHUSETTS 01824
TELEPHONE: (978) 682-9090
FAX: (978) 682-6533
WEB: WWW.AMECFW.COM

ISSUED FOR BID	ISSUED FOR CLIENT REVIEW	ISSUE / REVISION DESCRIPTION	DATE	REVISION	DATE	APPROVED BY
0	05/11/2015					
A	04/24/2015					

PROJECT: **TEXTRON, INC. PHASE II, III, AND PARCEL C CAP FORMER GORHAM MANUFACTURING SITE PROVIDENCE, RI**

TITLE: **TEMPORARY DEWATERING, EXCAVATION AND MATERIAL STAGING PLAN**

TABLE 1: KEY SEDIMENT ELEVATIONS AND FINISH GRADES

Point #	Description	Northing	Easting	Existing Elev.	Bottom Elev. of Removal	Finish Elev. of Sand Cap	Bottom Elev. of Organic Material ¹
520	SED29	259774	347006	36.6	34.6	35.6	<32.6
515	SED/SW26	259807	347125	36.8	35.3	36.3	35.27
523	SED32	259763	347053	37.3	35.5	36.5	34.8
518	SED/SW34	260010	347029	34.9	33.9	34.9	33.9
513	SED/SW24	259794	346957	36.5	34.5	35.5	32.5
521	SED30	259754	347002	37.6	35.6	36.6	31.1
516	SED/SW27	259918	347010	35.8	33.8	34.8	33.5
519	SED28	259814	347040	36.6	34.6	35.6	<31.45
514	SED/SW25	259780	347048	36.5	34.5	35.5	<31.45
522	SED31	259754	347024	37.5	35.5	36.5	34.6
517	SED/SW33	259999	346987	34.6	33.6	34.6	33.6
505	SED/SW16	259929	346906	36.8	34.8	35.8	34.7
506	SED/SW17	259964	347082	36.6	35.6	36.6	36.1
507	SED/SW18	259867	346811	36.5	34.5	35.5	32.3
508	SED/SW19	259866	347056	35.9	33.9	34.9	31.3
509	SED/SW20	259930	347182	36.7	34.7	35.7	<34.2
510	SED/SW21	259876	346733	36.9	35.6	36.6	35.6
511	SED/SW22	259790	346785	36.8	34.8	35.8	33.8
512	SED/SW23	259763	346878	36.8	34.8	35.8	34.8

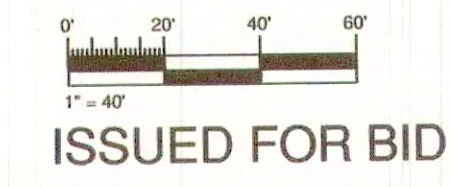
- NOTES:
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CLIENT: **ROBERT J. BUKOWSKI**

No. **9217**

REGISTERED PROFESSIONAL ENGINEER

DESIGNED BY: DAA DRAWN BY: DED
CHECKED BY: TD SCALE: AS SHOWN
PROJECT NUMBER: 3652140032
DRAWING NUMBER: **C-101**
SHEET NUMBER: **6 OF 14**



57-9:48

EXISTING STORMWATER DETENTION BASIN DISCHARGE TO BE PLUGGED DURING COVE DEWATERING, DREDGING, AND CAP INSTALLATION ACTIVITIES. CONTRACTOR TO MANAGE STORMWATER WITHIN DETENTION BASIN USING TEMPORARY SUBMERSIBLE PUMPS AS DIRECTED BY ENGINEER. DISCHARGE SHALL BE WITHIN PROPOSED TURBIDITY CURTAIN AND DISPERSED TO AVOID DISTURBANCE OF POND SEDIMENT.

EXISTING PHASE I CAP AREAS ARE NOT TO BE DISTURBED DURING CONSTRUCTION



Proactive by Design



ATTACHMENT 3

CALCULATIONS



GZA
GeoEnvironmental, Inc.
530 Broadway
Providence, RI 02909
(401) 421-4140
Fax (401) 751-8613
http://www.gza.com

Engineers and
Scientists

JOB Mashapaug Inner Cove

SHEET NO. 19 OF 8

CALCULATED BY ABU DATE 8/5/15

CHECKED BY TEB DATE 8/6/15

SCALE 34126.00

Control of Water from Existing Stormwater Detention Basin

Length of 4" discharge pipe = 250 feet

Flow Rate @ 10 feet of head = 600 gpm (from pump curve)

4" pipe Headloss @ 450 gpm = 10.5 feet/100 feet discharge hose

10.5 feet \times 2.5 = 26 feet

26 feet + 10 feet = 36 feet head = 480 gpm \checkmark (from pump curve)

Say flow rate = 450 gpm

(Capacity of transfer pump with discharge hose)

Inner Cove Dewatering - Initial Drawdown to 1 foot of Cove Bottom

Cove Area (elevation 38.8 to 36.8 feet)

\approx 440 ft by 260 ft = 114,400 ft² = 855,000 gallons/ft

855,000 gallons/ft \times 2.0 ft = 1,710,000 gallons

Cove Area (elevation 36.8 to 35.8)

\approx 200 ft by 200 ft = 40,000 ft² = 299,000 gallons/ft

1,710,000 gallons + 299,000 gallons = 2,009,000 gallons
(Water in Cove)

Pump lift elev 47 - 36 = 11 feet

Flow Rate \approx 3,000 gpm (from pump curve)



GZA
GeoEnvironmental, Inc.
530 Broadway
Providence, RI 02909
(401) 421-4140
Fax (401) 751-8613
http://www.gza.com

Engineers and
Scientists

JOB Madhapay Inner Cove
SHEET NO. 2 OF 8
CALCULATED BY ABU DATE 8/5/15
CHECKED BY TEB DATE 8/6/15
SCALE 34126.00

$$3,000 \text{ gpm} = 180,000 \text{ gallons / hour}$$

$$2,009,000 \text{ gallons} / 180,000 \text{ gallons / hour}$$

$$= \text{approximately } 11 \text{ hours} \quad \left(\begin{array}{l} \text{estimated} \\ \text{time to} \\ \text{dewater pond} \end{array} \right)$$

Inner Cove Dewatering - Dewatering to Cove Bottom

Length of 2" discharge pipe = 400 feet

Grade @ 20,000 gallon frac tank = 45 feet

height of 20,000 gallon frac tank = 8 feet

Elevation of Bottom of Pond = 35 feet

$$45 + 8 = 53 \text{ feet} - 35 \text{ feet} = 18 \text{ feet of head}$$

Flow rate @ 18 feet of head = 68 gpm

2" pipe head loss @ 45 gpm = 4.3 feet / 100 ft discharge hose

$$4.3 \text{ feet} \times 4.0 = 17.2 \text{ feet}$$

$$17.2 \text{ feet} + 18 \text{ feet} = 35 \text{ feet head} = 45 \text{ gpm (from pump curve)}$$

Say 45 gpm with 400 feet of 2" pipe

(Capacity of Sump
Pump with 400'
of 2" discharge hose)



GZA
GeoEnvironmental, Inc.
530 Broadway
Providence, RI 02909
(401) 421-4140
Fax (401) 751-8613
<http://www.gza.com>

Engineers and
Scientists

JOB Mashapaug Inner Cove
SHEET NO. 3 OF 8
CALCULATED BY ABU DATE 8/5/15
CHECKED BY TEB DATE 8/6/15
SCALE 34/26.00

Length of 2" discharge pipe = 150 feet

2" pipe headloss @ 55 gpm = 6.3 feet/100' hose

$6.3 \text{ feet} \times 1.5 = 9.5 \text{ feet}$

$9.5 \text{ feet} + 18 \text{ ft} = 27.5 \text{ feet head} = 55 \text{ gpm}$ (from pump curve)

Say 55 gpm with 150 feet of 2" pipe

(Capacity of jump pump with 150' of 2" discharge hose)

Transfer Pump from 20,000 gallon frac tank to Infiltration Area

Grade at Frac Tank = 45 feet

Grade at Infiltration Area = 66 feet

$66 - 45 = 21 \text{ feet head}$

Distance of 6" pipe = 350 feet

6" pipe headloss @ 2,200 gpm = 5.7 feet/100' hose

$5.7 \text{ feet} \times 3.5 = 20 \text{ feet}$

$20 \text{ feet} + 21 \text{ feet} = 41 \text{ feet}$ $Q = 2,200 \text{ gpm}$ (from pump curve)

Say flow rate = 2,200 gpm

(Capacity of transfer pump with 350' of 6" discharge hose)

GZA GeoEnvironmental Inc.

Project Name: Dewatering Mashapaug Inner Cove
Providence, Rhode Island

530 Broadway Providence
Rhode Island 02903
(401) 421-4140

Date: August 5, 2015
Sheet 4 of 8
By: ABU

Job Number: 34126.00

checked TEB 8/6/15

Estimate Radius of Influence a Pumping Well

A. NAVFAC Manual P-418 Page 150

$C_{ww} := 3$ Constant 3 for flow to a single well
1.5 to 2 for a line of wells

$H_{ww} := 30$ Ambient saturated thickness in feet

$H_w := 24$ Saturated thickness at the pumping well in
feet

Assume a hydraulic Conductivity of 50 Feet/Day

$k := 176$ Hydraulic conductivity expressed in 10^{-4}
 cm/sec

$$R_{ww} := C \cdot (H - H_w) \cdot \sqrt{k}$$

$R = 239$

Radius of Influence in
feet

Project Dewatering Mashapaug Inner
Cove
Providence, Rhode Island

Date: August 5, 2015
Sheet 5 of 8
By: ABU

File No. 34126.00

Estimate steady state flow to a well extracting ground water
from
a water table aquifer,

- $H_w := 20$ Static head from bottom of aquifer (Ft)
- $h_w := 16$ Depth of water in a fully penetrating extraction well (Ft)
- $k := 50$ Hydraulic Conductivity (Ft/Day)
- $R_w := 440$ Radius, or cone of influence (Ft/Day) (200' + 239')
- $R_w := 200$ Radius of extraction well (Ft) (equivalent radius of cove)
- Q_w Ground water extraction rate (Cubic Ft/Day)

$$Q_w := \frac{\pi \cdot k \cdot (H^2 - h_w^2)}{\ln\left(\frac{R}{R_w}\right)} \quad \text{Theim-Dupuit Equation}^1$$

$$Q_w = 2.869 \times 10^4 \quad \text{Cubic Ft/Day}$$

$$Q_{\text{gpm}} := Q_w \cdot \frac{7.5}{1440}$$

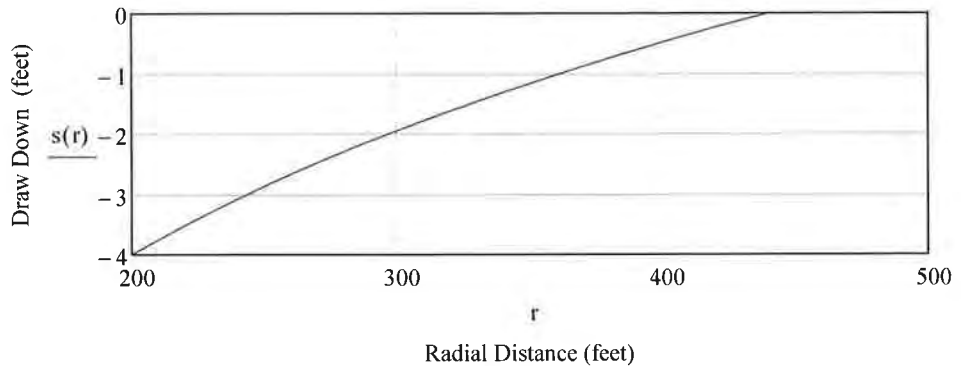
$$Q_{\text{gpm}} = 149.42 \quad \text{GPM}$$

$$r := R_w, 13.. R$$

$$s(r) := -(H - h_w) + \frac{Q_w \cdot \ln\left(\frac{r}{R_w}\right)}{\pi \cdot k \cdot (H + h_w)}$$

Say Q = 150 gpm

Distance Drawdown at Steady State Conditions



1. Ground Water Manual, U.S. Department of the Interior,
Revised edition 1981, P.30

8/5/2015
 5:34 PM

Culvert Wells
 Mashapaug Inner Cove

Estimate Transmissivity from Specific Capacity Data

$R_w := 1$ Radius of Well (FT.)
 $S_w := .15$ Storage Coefficient, Assumed

$t := \frac{1440}{1440}$ Pumping Duration (Days.)

$T_w := 100$ Transmissivity (GPD/FT) *Initial Guess*

$Q_p := 35$ Pumping Rate (GPM)

$s_w := 5$ Drawdown (FT.) 1

$\frac{Q_p}{s} = 7$ Specific Capacity (GPM/FT)

1 Groundwater and Wells
 Fletcher Driscoll Johnson Division 1986

$$aT := \text{root} \left(\frac{Q_p}{s} - \frac{T}{264 \cdot \log \left(\frac{0.3 \cdot T \cdot t}{R_w^2 \cdot S} \right)}, T \right)$$

$T_w := aT$

$T = 7743$ Computed Transmissivity (GPD/ Ft)

$T_{ft} := \frac{T}{7.48}$

$T_{ft} = 1035$ Computed Transmissivity (Sq.ft./Day)

K = 50 ft/day, thickness = 20 feet = 1,000 ft²/day ✓

$tt := 1, 2.. 1440$ Pumping Duration (min) 2

$Q(tt) := \frac{T}{264 \cdot \log \left(\frac{T \cdot tt}{2693 \cdot R_w^2 \cdot S} \right) - 65.5}$ Specific Capacity(GPM/FT)

2 Groundwater Resource Evaluation
 William C. Walton Mc-Graw-hill 1970



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(401) 421-4140
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<http://www.gza.com>

Engineers and
Scientists

JOB Mashapaug Inner Cove
SHEET NO. 7 OF 8
CALCULATED BY ABU DATE 8/5/15
CHECKED BY TEB DATE 8/6/15
SCALE 34126.00

Infiltration Basin

$$\begin{aligned}\text{Flow Rate} &= 150 \text{ gpm} = 216,000 \text{ gallons/day} \times 7.47 \\ &= 28,916 \text{ ft}^3/\text{day}\end{aligned}$$

Infiltration Area = 150 feet by 150 feet

$$K_{\text{vertical}} = Q / \text{Area} = \frac{28,916 \text{ ft}^3/\text{day}}{150 \text{ ft} \times 150 \text{ ft}}$$

$$K_{\text{vertical}} = 1.3 \text{ feet/day}$$

(Minimum vertical hydraulic
conductivity of recharge area
with vertical hydraulic
gradient of 1.0 ft/ft
(i.e. vertical gravity drainage)

This spreadsheet will calculate the height of a groundwater mound beneath a stormwater infiltration basin. More information can be found in the U.S. Geological Survey Scientific Investigations Report 2010-5102 "Simulation of groundwater mounding beneath hypothetical stormwater infiltration basins".

The user must specify infiltration rate (R), specific yield (Sy), horizontal hydraulic conductivity (Kh), basin dimensions (x, y), duration of infiltration period (t), and the initial thickness of the saturated zone (hi(0), height of the water table if the bottom of the aquifer is the datum). For a square basin the half width equals the half length (x = y). For a rectangular basin, if the user wants the water-table changes perpendicular to the long side, specify x as the short dimension and y as the long dimension. Conversely, if the user wants the values perpendicular to the short side, specify y as the short dimension, x as the long dimension. All distances are from the center of the basin. Users can change the distances from the center of the basin at which water-table aquifer thickness are calculated.

Cells highlighted in yellow are values that can be changed by the user. Cells highlighted in red are output values based on user-specified inputs. The user MUST click the blue "Re-Calculate Now" button each time ANY of the user-specified inputs are changed otherwise necessary iterations to converge on the correct solution will not be done and values shown will be incorrect. Use consistent units for all input values (for example, feet and days)

Input Values

1.2900	R
0.150	Sy
50.00	K
75.000	x
75.000	y
5.000	t
1.000	hi(0)

use consistent units (e.g. feet & days or inches & hours)

Recharge (infiltration) rate (feet/day)
 Specific yield, Sy (dimensionless, between 0 and 1)
 Horizontal hydraulic conductivity, Kh (feet/day)*
 1/2 length of basin (x direction, in feet)
 1/2 width of basin (y direction, in feet)
 duration of infiltration period (days)
 initial thickness of saturated zone (feet)

Conversion Table

inch/hour	feet/day
0.67	1.33
2.00	4.00
hours	days
36	1.50

34126.00

In the report accompanying this spreadsheet (USGS SIR 2010-5102), vertical soil permeability (ft/d) is assumed to be one-tenth horizontal hydraulic conductivity (ft/d).

15.194	h(max)
14.194	Δh(max)

maximum thickness of saturated zone (beneath center of basin at end of infiltration period)
 maximum groundwater mounding (beneath center of basin at end of infiltration period)

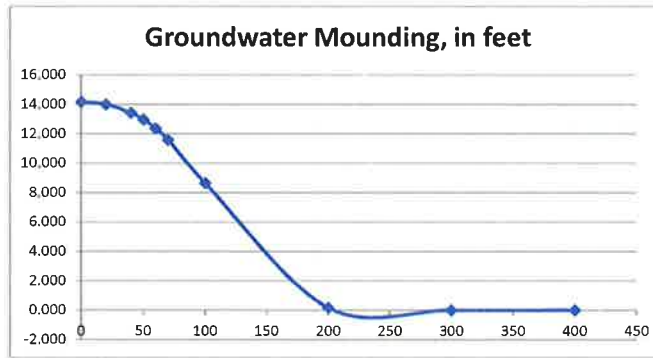
Ground-water Mounding, in feet
 Distance from center of basin in x direction, in feet

Q = 150 gpm

14.194	0
14.012	20
13.438	40
12.978	50
12.378	60
11.601	70
8.545	100
0.180	200
0.015	300
0.014	400



Re-Calculate Now



Disclaimer

This spreadsheet solving the Hantush (1967) equation for ground-water mounding beneath an infiltration basin is made available to the general public as a convenience for those wishing to replicate values documented in the USGS Scientific Investigations Report 2010-5102 "Groundwater mounding beneath hypothetical stormwater infiltration basins" or to calculate values based on user-specified site conditions. Any changes made to the spreadsheet (other than values identified as user-specified) after transmission from the USGS could have unintended, undesirable consequences. These consequences could include, but may not be limited to: erroneous output, numerical instabilities, and violations of underlying assumptions that are inherent in results presented in the accompanying USGS published report. The USGS assumes no responsibility for the consequences of any changes made to the spreadsheet. If changes are made to the spreadsheet, the user is responsible for documenting the changes and justifying the results and conclusions.

Distance between bottom of infiltration area and top of silty sand = 17-2 = 15 feet
 Potential Groundwater Mound in Recharge Area = 14 feet
 close



Proactive by Design



ATTACHMENT 4

BORING LOGS AND BORING LOCATIONS WITHIN COVE

Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Project Name: **Gorham**

Geologist: **Phil Muller**

Date Started: **6-22-06**

Drilling Company: **Agua Survey**

Date Completed: **6-22-06**

Drilling Method: **Vibracore**

Total Depth: **8.5**

Depth of Water:

Comments: **recovery = 5.6**

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	Black, SILT, ^{and} some organics		0.2		SED 16 01 @ 0-1' (1315)
2					
2.1	Grey/Brown med. to coarse sand, some gravel		0.3		SED 16 03 @ 2.5-3' (1315) pm
3	↑ more gravel				1330
4					
5	V. dense fine sand ^{1m} SILT, grey, some sand		0.2		
5.6					
6					

Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Project Name: **Gorham**

Geologist: **Phil Miller**^{pm}

Date Started: **6.22.06**

Drilling Company: **Aqua Survey**

Date Completed: **6.22.06**

Drilling Method: **Vibra core**

Total Depth: **8.5'**

Depth of Water:

Comments: **recovery = 5.7**

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
0.5	Black Silt and organics, soft	0.2 pm	0.2		SED1701 @ 6"-12" (0915)
	Grey med. to coarse				
2.6	SAND, little Black soft clay	0.4 pm	0.4		
	Grey med. to coarse SAND, trace fine Gravel				
3.8					SED1704 @ 3-3.8' (0930)
	Brown med to coarse SAND, trace Gravel		0.2		

Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Project Name: **Gorham**

Geologist: **Phil Muller**

Date Started: **6.22.06**

Drilling Company: **Aqua Survey**

Date Completed: **6.22.06**

Drilling Method: **Vibra Core**

Total Depth: **8.5'**

Depth of Water:

Comments: **recovery = 5.5**

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	Black SILT, some organic, sheen (organic) on ponding water	0.2 ppm	0.2		SED 1801 @ 0-1' (1415) ppm (1400)
2					
3					
3.5					
4	tan CLAY and Organic		0.2		SED 1804 @ 3.5-4' (1420)
4.2					
5	grey SILT, some fine pm SAND, dense Sand		0.3		
5.5					
6					



Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Boring Location: SED 19 Page 1 of 1

Project Name: Gorham Geologist: Phil Muller

Date Started: 6-22-06 Drilling Company: 6-22-06

Date Completed: 6-22-06 Drilling Method: Vibracore

Total Depth: 8.5 Depth of Water:

Comments: recovery = 6.6

Depth (feet)	Stratigraphy Description	Penetration/Recovery (feet)	Headspace (ppm)	Blows/6 inches	Sample ID
1	Black SILT, some organic, organic odor		0.2		SED1901 @ ^{pm} 0-1' (1435)
2	1.7 Black SILT and		^{pm} 5.0		
3	Organics Decomposing wood Peat-like		5.0		SED1903 @ 2-3' (1450)
4			2.2		
5	4.6 Grey CLAY, some silt and sand, soft				
6	5.1 orange stained med. to coarse SAND		1.5		
7	6.6				



Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Boring Location: SED20 Page 1 of 1

Project Name: Gorham Geologist: Phil Miller

Date Started: 6.22.06 Drilling Company: Aqua Survey

Date Completed: 6.22.06 Drilling Method: Vibra Core

Total Depth: 8.5 Depth of Water:

Comments: recovery = 7.2'

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
	Black SAND and SILT Some Organics, Leaf litter top 2"				
1	Black SILT, Some Organics organic odor	0.2 pm	0.2		SED2001 @ 6"-12" (0810)
	Black, soft clay				
2	Black, SILT and Organics decomposing sticks, brands, little clay, slight organic odor		0.2		
3	Tan/olive CLAY, some organics, slight odor	0.2 pm	0.2		SED2003 @ 2.5'-3' (1055) pm 0855
4					
5					
6					
7					



Boring Location: SED21

Page 1 of 1

Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Project Name: Gorham

Geologist: Phil Muller

Date Started: 6.22.06

Drilling Company: AQUA Survey

Date Completed: 6.22.06

Drilling Method: VIBRA CORE

Total Depth: 8.5

Depth of Water:

Comments: recovery = 5.5

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	Black/Grey fine to coarse SAND, some Black silt, some organics		0.2		SED2101 @ 0-1' (1500)
1.3					
2	Brown/Grey med. to coarse SAND, some Gravel				
	little organics		0.2		
3					SED2103 @ 2.5-3' (1510)
3.5					
3.8	Gray CLAY, med. dense, some fine Sand				
4					
	Grey med. to coarse SAND, some tan staining		0.1		
5					
5.3					
6					

Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Project Name: **GORHAM**

Geologist: **TRH**

Date Started: **6 22 06**

Drilling Company: **Agria Survey**

Date Completed: **6 22 06**

Drilling Method: **VIBROCORE**

Total Depth: **8.5**

Depth of Water:

Comments: **recovery =**

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	Black organic mat.		<1.0		SED-22 01 0-1' (1700)
2	Brown to Dark Brown silt and organic mat.		<1.0		
3	Dark Brown silt and organics to Brown/TAN sand fine and coarse.		<1.0		SED 22 03 @ 2-3 1710
3.8	Brown Tan Sand to grey sand a fine dark brown deposit recovery = tan CLAY and organic soft		<1.0		
4	Grey sand to fine sand and silt		<1.0		
5	Grey silt and clay, dense grading up to grey - some coarse sand (fine sand @ 5.5) ^{stained} tan tendrils		<1.0		
6	(5.8 - coarse sand)				
6.3					



Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Boring Location: SED 23

Page 1 of 1

Project Name: Gurham

Geologist: TRH

Date Started: 6 22 06

Drilling Company: Apex Survey

Date Completed: 6 22 06


Drilling Method: Vibracore

Total Depth: 8.5

Depth of Water:

Comments: Recovery 4.5

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	0-1' fine sand Brown TAN TRACE Gravel		<1.0 ppm		SED 23-01 6" pm 0-1' 1/2 pm 1530
2	Fine sand and silt TAN 1.5-2 sand becomes more coarse TRACE organics				
3	TAN COARSE SAND SUBANGULAR MORE Fines present TOWARD 3'		<1.0 ppm		SED 23-03 @ 2-3' (1540)
4	FINE and COARSE sand becoming MORE greyish in TONE				
5	SAME as above w/ MORE subangular gravel present		<1.0 ppm		

 <p>Sediment Core Log</p> <p>MACTEC 107 Audubon Road Wakefield, MA</p>	Boring Location: <u>24 24</u>		Page <u>1</u> of <u>1</u>
	Project Name: <u>Gorham</u>		Geologist: <u>TRH</u>
	Date Started: <u>6 22 06</u>		Drilling Company: <u>Agua Survey</u>
	Date Completed: <u>SAME</u>		Drilling Method: <u>Vibracore</u>
	Total Depth: <u>8.5</u>		Depth of Water:
	Comments: <u>Recovery 6'</u>		

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	DARK ORGANIC MAT. l SOME s.l.t.		<1.0		SED 24 01 @ 1635 0-1'
2	DARK ORGANIC MAT. l SOME undistinguishable silt (black)		<1.0		
3	DARK ORGANIC MAT. l SOME TAN silt		<1.0		SED 24 03 2-3" 1650
4	TAN silt with trace organics.		<1.0		
5	Tan silt changing over to grey sand (coarse) and grey silt. white silt or clay		<1.0		
6	COARSE and FINE grey sand sub-round.				



Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Boring Location: SED25

Page 1 of 1

Project Name: Gorham

Geologist: Phil Muller

Date Started: 6.22.06

Drilling Company: Aqua Survey

Date Completed: 6.22.06

Drilling Method: Vibracore

Total Depth: 8.5

Depth of Water:

Comments: recovery = 7.1'

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	Black SILT, some organic soft organic odor		0.2		SED2501 @ 0-1' (1845)
2			1.1		
3	Black SILT and Organic (peat-like) soft		0.5		SED2503 @ 2.5-3' (1853)
4				Sampled 6.23.06	{ SED2503D (1005) SED2503MS (1010) SED2503MSD (1015)
5	OLIVE CLAY and Organic soft				
6					
7				Sampled 6.23.06	{ SED2507 @ 6-7' (1030) SED2507D (1035) SED2507MS (1040) SED2507MSD (1050)

Boring Location: SED 26Page 1 of 1

Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MAProject Name: GorhamGeologist: Phil MullerDate Started: 6.22.06Drilling Company: Aqua SurveyDate Completed: 6.22.06Drilling Method: Vibra core

Total Depth:

Depth of Water:

Comments: recovery = 6.9

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	med. to Black coarse SAND and mix of shells, like particles const debris (→) pm and (angular particles) slag particles most likely organic, + gravel-like size particles	0.2			SED2601 @ 0-1' (1810)
2	2 clinker-like pieces - 2" size (placed in jar for further analysis) Black fine to coarse SAND				SED2602 @ 1.5-2' (1820)
3	2.4 Black SILT, some organics				
4	3.3 Peat, red/brown, little black silt				
5					SED2605 @ 4-5' (1830) (PAH, METALS) only
6					
7					

MACTEC Sediment Core Log MACTEC 107 Audubon Road Wakefield, MA	Boring Location: <u>SED27</u>		Page <u>1</u> of <u>1</u>	
	Project Name: <u>Gorham</u>		Geologist: <u>Phil Muller</u>	
	Date Started: <u>6.22.06</u>		Drilling Company: <u>Aqua Survey</u>	
	Date Completed: <u>6.22.06</u>		Drilling Method: <u>Vibracore</u>	
	Total Depth: <u>8.5</u>		Depth of Water:	
	Comments: <u>recovery = 4.5</u>			

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	Black SILT, some Organic, organic odor, soft				SED2701 @ 0-1' (1735)
1.4					
2	Black SILT and Organic decaying vegetation peat-like		0.5		
2.3			1.2		
3	Med. to coarse, gray SAND, some Gravel little organic				SED2703 @ 2.5-3' (1746)
3.4					
4	Grey, med. to coarse SAND, little Gravel		0.4		
4.5					
5					
6					
7					



Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Boring Location: **SED 28**

Page ___ of ___

Project Name: **Gorham**

Geologist: **Phil Miller**

Date Started: **6-21-06**

Drilling Company: **Agua Survey**

Date Completed: **6-21-06**

Drilling Method: **Vibra Core**

Total Depth: **6.5'**

Depth of Water:

Comments: **recovery = 5.7'**

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	Black SILT and organic, organic - Peat. organic odor soft		0		SED 2801 @ 6" - 12"
1.7	Small branch @ 2.2'		0		
2	Black Peat/organic, Some silt Branches, decayed wood		0		
3					SED 2803 @ 2.5 - 3.0'
4					
5	olive/Tan SILT and CLAY, Soft, some organic		0		
6					
7					

MACTEC Sediment Core Log MACTEC 107 Audubon Road Wakefield, MA	Boring Location: SED29		Page <u>1</u> of <u>1</u>
	Project Name: Gorham	Geologist: Phil Muller	
	Date Started: 6.21.06	Drilling Company: Aqua Survey	
	Date Completed: 6.21.06	Drilling Method: Vibracore	
	Total Depth: 8.5'	Depth of Water:	
	Comments: recovery = 7.2'		

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	Black SILT, soft and organic organic odor		0		SED 29 01 @ 6" - 12"
2					
2.9	Black Peat/organic Some Silt slight organic odor		0		
3					
4	Olite/tan SILT and CLAY, some Organic soft slight organic odor		0		SED 29 04 @ 3 - 4'
5					
6					
7					

7.2
 P:\W1-ADMIN\FORMS\Field Forms\sediment core log blank.xls

Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Project Name: **Gerham**

Geologist: **Phil Muller**

Date Started: **6-21-06**

Drilling Company: **Agua Survey**

Date Completed:

Drilling Method: **Vibra Core**

Total Depth: **8.5'**

Depth of Water:

Comments: **recovery = 7.2'**

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
	2" leaves Leaf Litter pm				
1	Black SILT and Organic		0		SED3001 @ 0.5' - 1'
1.7	Some Sand, little fine Gravel, Organic odor little leaf litter				
2					
3	Black SILT and Organic 1 piece of Stagg Slight organic odor		0		
3.6'					
4					SED3004 3.6' to 4'
5	Tan SILT and CLAY Soft, ^{some} LATE organic pm		0		
6					
7	Gray med. to coarse SAND or pm mixed w/ olive soft CLAY		0		

MACTEC

Mark Padover
Henry Jenkinson
Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Boring Location: **SED 31**

Page 1 of 1

Project Name: **Gerham**

Geologist: **Phil Muller**

Date Started: **6.21.06**

Drilling Company: **Aqua Survey**

Date Completed: **6.21.06**

Drilling Method: **Vibracore**

Total Depth: ~~6.0'~~ **8.5'**

Depth of Water:

Comments: **recovery = 6.0'**

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	0.3 organic leaf litter	-	< 1.0 ppm 1.9 ppm @ 0.9'	-	SED3101 @ 6" - 12" deep
	Black silt and organic some slaty (1 chunk or piece) @ 1.5', some leaf litter				
2					
3	2.9				
4	DK. brown, med. to coarse SAND, little fine Gravel	-	1-2 ppm 1.8 ppm @ 3.3'	-	SED3104 @ 3 - 3.6' deep
	3.6				
5	Grey fine to coarse SAND, little fine Gravel Some brown golden SAND	-	< 1 ppm	-	
6	little black sand speckles little grey clay lenses		1.9 ppm @ 5.2'		
7	4" grey + orange CLAY, some fine sand				

Notes: NO petroleum odor, some organic odor 0 - 2.9'

Sediment Core Log

MACTEC
107 Audubon Road
Wakefield, MA

Project Name: **Gorham**

Geologist: **Phil Muller**

Date Started: **6.21.06**

Drilling Company: **Aqua Survey**

Date Completed: **6.21.06**

Drilling Method: **Vibra core**

Total Depth:

Depth of Water:

Comments: **recovery = 5.6'**

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
1	2" leaf litter				
	little grey fine to med SAND Some organic pm odor, not petroleum or organic (not recognizable)		0.2		SED3201 @ 6" - 12"
2	1.1 Black f. to coarse SAND some red particles (probably sand) or shells, some organics				
	1.4 Black SILT and Organics piece of Stagg		0.5		
3	2.5 Soft				
	med Grey + orange stained fine to ^{coarse} med SAND pm pm not well sorted		0		SED 3204 @ 2.5 - 4' 3.5 1"
4					
5					
6					



Soil Boring Log

AMEC Environment & Infrastructure
107 Audubon Road
Wakfield, MA

Boring Location: SED - 33 Page 1 of 1

Project Name: Taxtron, Gorham Geologist: DCC

Project Number: 368040232 Drilling Company: TG + B

Date Completed: 12-19-11 Drilling Method: vib recovery

Total Depth: 37.4' Depth to Water: /

Comments: /

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
0-1	Mostly brown-tan, poorly graded, coarse-med sand, some gravel	1.0/0.9	60.1 4.2 55.3	/	SED-33-01 Drying (Furnace) pp-13 metals Avg: 984.70C, grain size, P ₂₅ 50.0 @ 14100
0-6.6	Mostly dark brown, brown-tan, poorly graded, coarse-med sand, wet, some gravel	8.0/6.6	0.5 1.1 0.2 0.3	/	SED-33-10 TAC, % salt, grain size @ 14115
0					



Soil Boring Log

AMEC Environment & Infrastructure
107 Audubon Road
Watsonfield, MA

Boring Location: SED-34 Page 1 of 1

Project Name: Textron - Garham Geologist: RLC

Project Number: 3650110222 Drilling Company: TG+B

Date Completed: 10-20 Drilling Method: Vibracore

Total Depth: 44.7' Depth to Water: /

Comments: Lack of recovery on 0-8' due to loose urban fill

Depth (feet)	Stratigraphy Description	Penetration/Recovery (feet)	Headspace (ppm)	Blows/6 inches	Sample ID
0 2	0-1: Mostly brown-dark brown coarse sand, some med sand, some gravel/cobble	1.0/1.0	0.2 0.4 0.7	/	SED-34-01 34 Drying/Fuming. pp-19 metals. AVG: SEM. TAC. GRAIN SIZE @ 10:50
0 8	0-1.5 Mostly same as above, but brick frags/urban fill	2.0/1.5	20.1 20.1 0.2	/	SED-34-10 34 TAC. 10 solids, GRAIN @ 11:00



Soil Boring Log

AMEC Environment & Infrastructure
107 Audubon Road
Worcester, MA

Boring Location: **SED - 49**

Page 1 of 1

Project Name: **Tetxon,
Gorham**

Geologist: **DLK**

Project Number: **3650110222**

Drilling Company: **TC + B**

Date Completed: **12-13-11**

Drilling Method: **② vibrocore**

Total Depth: **8.01**

Depth to Water: **/**

Comments:

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (fcbt)	Headspace (ppm)	Blows/ 6 inches	Sample ID
0	0 - 3.3 Mostly dark brown, loose, organic silt, some roots/leaves saturated No odor	8.0/7.3	20.1	/	SED-49-08 for 7- solid, grain size, TOC @ 11:30
	3.3 - 5.2: Brown, tan med sand, some what graded, wet No odor				
	5.2 - 7.2: Same as above, tan, coarse grained				
8					



Soil Boring Log

AMEC Environment & Infrastructure
107 Audubon Road
Wetfield, MA

Boring Location: SED-50 Page 1 of 1

Project Name: Textron, Gorham Geologist: DLC

Project Number: 3650110222 Drilling Company: TG + B

Date Completed: 12-12-11 Drilling Method: vibracore

Total Depth: 8.0' Depth to Water: /

Comments: /

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
0	0 - 3.5 : Mostly dark brown organic silt, some leaves, some roots, saturated, loose no odor	8.0/7.1	20.1	/	SED-50-08 for 70 solids, TOC, grain size @ 10:30
	3.5 - 7.1 : Mostly tan-brown coarse grained sand, poorly graded, wet, no odor				
8	End of boring: <u>8.0'</u>				



Soil Boring Log

AMEC Environment & Infrastructure
107 Audubon Road
Wakefield, MA

Boring Location: **SBD-50 S1**

Page 1 of 1

Project Name: **Tetron, Gorham**

Geologist: **DLG**

Project Number: **3650110222**

Drilling Company: **TCS**

Date Completed: **12-13-11**

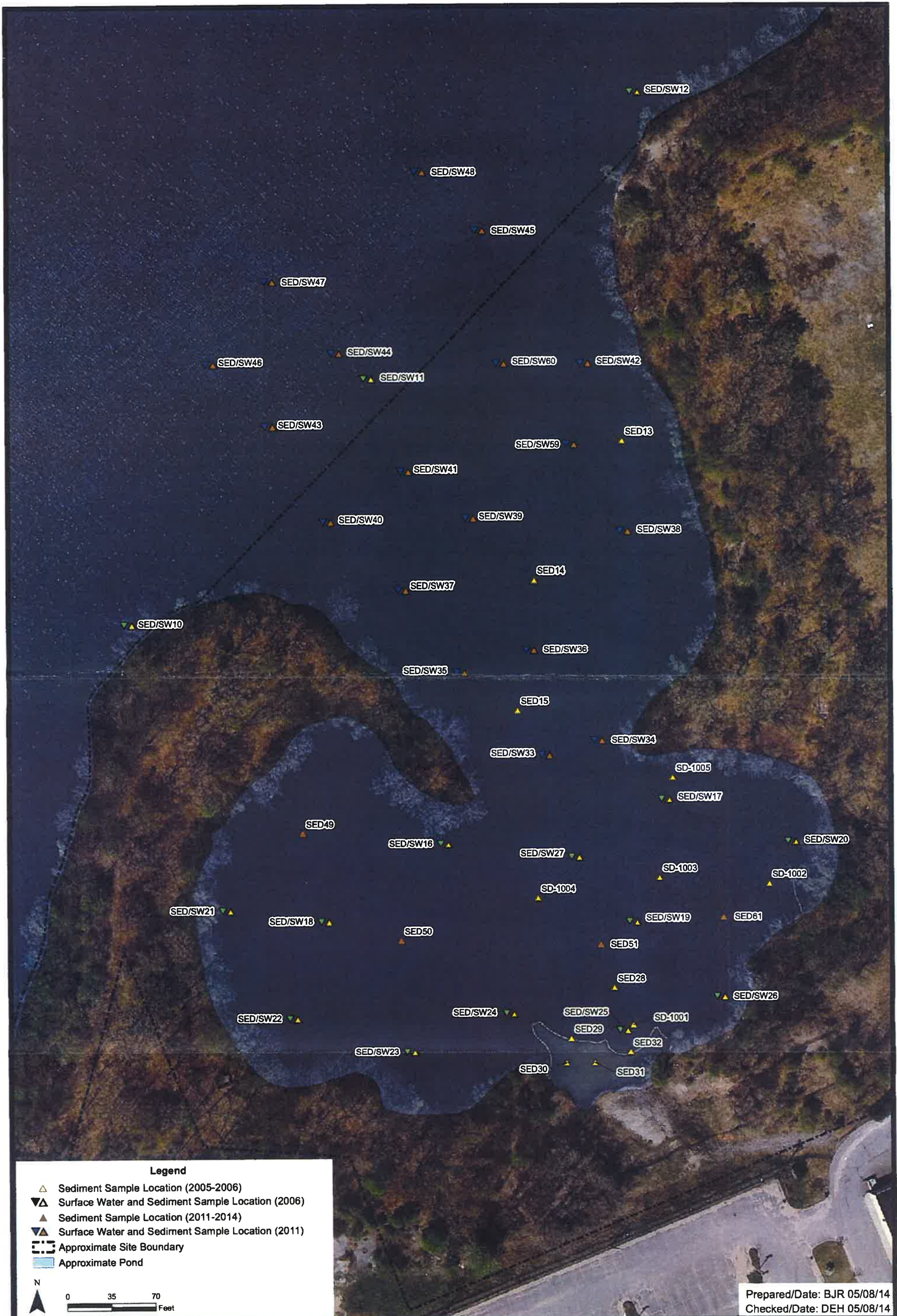
Drilling Method: **vibracore**

Total Depth: **8'**

Depth to Water: **/**

Comments:

Depth (feet)	Stratigraphy Description	Penetration/ Recovery (feet)	Headspace (ppm)	Blows/ 6 inches	Sample ID
0	0 - 2.0 : Mostly dark brown, loose, organic silt, some roots, leaves, saturated no odor	8.0 5.5	20.1 0.1 0.5		SBD-51-00 for: grain size, % solids, TOC @ 12:10
	2.0 - 5.5 : Mostly brown, tan med. coarse sand, some fines, band of darker material from 3.8-4.0, wet, no odor		1.0 1.9 0.9 1.0 0.3 0.1		
8					



Legend

- ▲ Sediment Sample Location (2005-2006)
- ▼▲ Surface Water and Sediment Sample Location (2006)
- ▲ Sediment Sample Location (2011-2014)
- ▼▲ Surface Water and Sediment Sample Location (2011)
- - - Approximate Site Boundary
- Approximate Pond

N

0 35 70 Feet

Prepared/Date: BJR 05/08/14
 Checked/Date: DEH 05/08/14

333 Adelaide Avenue Site
 Providence, Rhode Island



Figure 1
 Inner and Outer Cove Locations



Proactive by Design



ATTACHMENT 5

BORING LOGS AND BORING LOCATIONS NEAR INFILTRATION AREA

ENVIRONMENTAL DRILLING, INC.

(508) 355-6144

RR 2, WHEELWRIGHT ROAD, BOX 188

BARRE, MASSACHUSETTS 01005

Client **Hunter, Inc.** Date **3-31-89** Job No. **89-0327**

Location **Gorham Mills, Providence, RI**

BORING NO. **B19/MW-M** Ground Elev. **-** Date Start **3-31-89** Date Complete **3-31-89** Drilling Foreman **Stone** Eng./Hydrol. Geologist **Stone**

DEPTH	Sample Data					Soil and/or bedrock strata descriptions	
	No.	Depth (ft.)	Blows 6" Penetration	Rec. Inches	Casing Blows Per ft.	Strata Change Depth	Visual Identification of Soil and/or Rock Strata
	1	1'-4'	off auger				F-M sand, tr. of assorted fill
						3'	
5	2	5'-7'	4-4-6-5				M. dense, dry, F-M sand
						8'	
10	3	10'-12'	5-9-9-11				M. dense, dry, F-sand, tr. of inorganic silt
15	4	15'-17'	9-7-7-7				
						18'	
20	5	20'-22'	11-14-14-16				M. dense, moist, F-sand, some inorganic silt
						24'	
25	6	25'-26'	7-7				M. dense, wet, F-sand, some inorganic silt, F-M gravel
	6A	26'-27'	7-9			26'	
30	7	30'-32'	4-5-6-6				M. dense, wet, F-M sand
35	8	35'-37'	0-0-3-4				
						37'	
40							

- * End of boring 37'
- * Well point 34'6"
- * Water at completion 25'
- * Top of screen 19'6"
- * Top of sand 17'
- * Bentonite seal 15'-17'

Type of Boring	Casing Size:	Hollow Stem Auger Size:
Proportion Percentages Traces 0 to 10% Some 10 to 40% And 40 to 50%	Granular Soils (blows per ft.) 0 to 4 Very Loose 30 to 50 Dense 4 to 10 Loose Over 50 Very Dense 10 to 30 Medium Dense	Cohesive Soils (blows per ft.) 0 to 2 Very Soft 8 to 15 SUIT 2 to 4 Soft 15 to 30 Very SUIT 4 to 8 Medium SUIT Over 30 Hard
Standard penetration test (SPT) = 140# hammer falling 30" Blows are per 6" taken with an 18" long x 2" O.D. x 1 3/8" I.D. split spoon sampler unless otherwise noted.		

The terms and percentages used to describe soil and/or rock are based on visual identification of the retrieved samples. Moisture content indicated may be affected by time of year and water added during the drilling process. Water levels indicated may vary with seasonal fluctuation and the degree of soil saturation when the test was taken. The stratigraphic boundaries between soil types, the actual transitions may be gradual.

ENVIRONMENTAL DRILLING, INC.

(508) 355-6144

RR 2, WHEELWRIGHT ROAD, BOX 188
BARRE, MASSACHUSETTS 01005

Client Hunter, Inc.		Date		Job No. 89-0327			
Location Gorham Mills, Providence, RI							
BORING NO. B21/MW-0		Ground Elev.	Date Start	Date Complete	Drilling Stone Foreman	Eng./Hydrol. Geologist	
DEPTH	Sample Data				Soil and/or bedrock strata descriptions		
	No.	Sample Depth (ft.)	Blows 6" Penetration	Rec. Inches	Casing Blows Per ft.	Strata Change Depth	Visual Identification of Soil and/or Rock Strata
5						3'	F-M sand, tr. of assorted fill
10	1	10'-12'	7-8-9-9				M. dense, dry to wet, F-M sand
15						16'	
20	2	20'-22'	6-6-5-6				M. dense, wet, F-sand, some inorganic silt
25							
30	3	30'-32'	5-7-7-6			32'	
35							* End of boring 32' * Well point 29'6" * Water at completion 16' * Top of screen 14'6" * Top of sand 12' * Bentonite seal 10'-12'
40							
Type of Boring		Casing Size:	Hollow Stem Auger Size:				
Proportion Percentages Traces 0 to 10% Some 10 to 40% And 40 to 50%		Granular Soils (blows per ft.)		Cohesive Soils (blows per ft.)			
		0 to 4 Very Loose 4 to 10 Loose 10 to 30 Medium Dense	30 to 50 Dense Over 50 Very Dense	0 to 2 Very Soft 2 to 4 Soft 4 to 8 Medium SUIT	8 to 15 SUIT 15 to 30 Very SUIT Over 30 Hard		
Standard penetration test (SPT) = 140# hammer falling 30" Blows are per 6" taken with an 18" long x 2" O.D. x 1 3/8" I.D. split spoon sampler unless otherwise noted.							

The terms and percentages used to describe soil and or rock are based on visual identification of the retrieved samples. ■ Moisture content indicated may be affected by time of year and water added during the drilling process. ■ Water levels indicated may vary with seasonal fluctuation and the degree of soil saturation when 1"

TEST PIT LOG

PROJECT: Gorham Manufacturing Redevelopment LOCATION: Providence, Rhode Island PROJECT NO.: C98597 DATE: April 1, 1999	JGI INSPECTOR: Tim Carney WEATHER: 50's, Cloudy TEST PIT NO.: JTP-2 LOCATION: See Sketch SURFACE EL.: unknown
---	--

EXCAVATION EQUIPMENT: CONTRACTOR: Clean Harbors, Inc. OPERATOR: Dave Turner MAKE: Caterpillar MODEL: 235B CAPACITY: 1 yd REACH: 20 ft	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: center;">GROUNDWATER OBSERVATIONS</th> </tr> <tr> <th style="width: 25%;">DATE</th> <th style="width: 25%;">TIME</th> <th style="width: 25%;">DEPTH</th> <th style="width: 25%;">NOTES</th> </tr> <tr> <td style="text-align: center;">4/1/99</td> <td style="text-align: center;">none</td> <td></td> <td style="text-align: center;">observed</td> </tr> </table>	GROUNDWATER OBSERVATIONS				DATE	TIME	DEPTH	NOTES	4/1/99	none		observed
GROUNDWATER OBSERVATIONS													
DATE	TIME	DEPTH	NOTES										
4/1/99	none		observed										

Depth (ft.)	Stratum Change	SOIL DESCRIPTION	Boulder Size/Count	Notes
1	0.9'	TOPSOIL.		
2	2.0'	Brown, medium to fine SAND, little Silt, trace Gravel, and Roots. (Subsoil)		
3		White/light brown, alternating 6-8 inch layers of medium to fine SAND, trace Gravel to coarse to fine SAND, little Gravel.		
4				
5				
6				
7				
8				
9				
10				
11				
12				
13		(Outwash)		
14		Exploration terminated - 12.0'		
15				
16				

NOTES: 	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="3" style="text-align: center;">PIT DIMENSIONS:</th> </tr> <tr> <td style="text-align: center;">Length:</td> <td style="text-align: center;">Width:</td> <td style="text-align: center;">Depth:</td> </tr> <tr> <td style="text-align: center;">13.0'</td> <td style="text-align: center;">6.0'</td> <td style="text-align: center;">12.0'</td> </tr> </table>	PIT DIMENSIONS:			Length:	Width:	Depth:	13.0'	6.0'	12.0'
PIT DIMENSIONS:										
Length:	Width:	Depth:								
13.0'	6.0'	12.0'								

REMARKS: The stratification lines represent the approximate boundary between soil types and the transition may be gradual. Water level readings have been made in the test pits at times under conditions stated on the test pit logs. Fluctuations in the level of the groundwater may occur due to other factors than those present at the time measurements were made.

Proportions Used: trace (0-10%), little (10-20%), some (20-35%), and (35-50%)

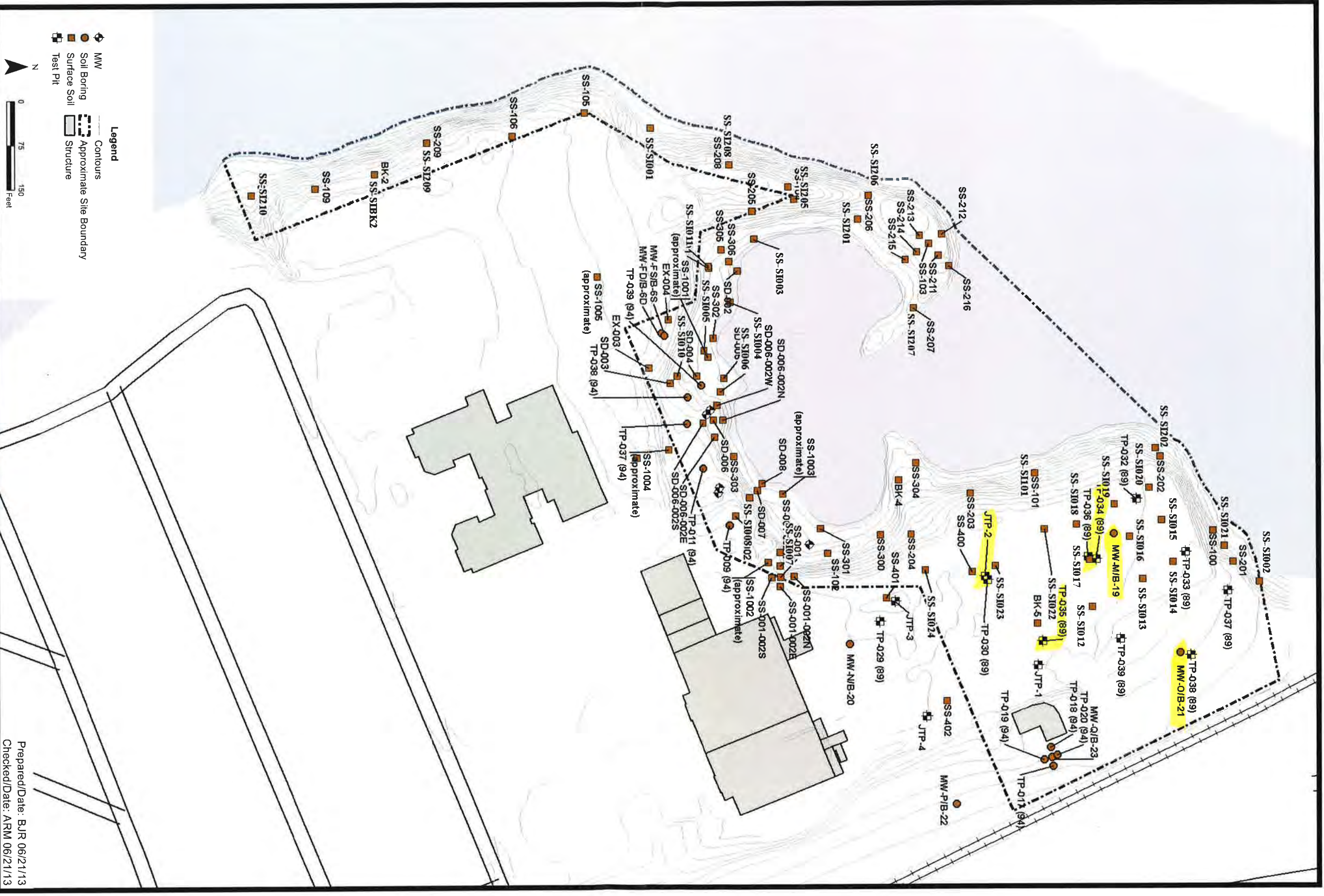


HUNTER, INC.	TEST PIT LOG	NO: <i>TP-34</i>	SH 1/1
PROJECT <u>Gorham Mill Facility Site Assessment</u>	NO: <u>89-632.02</u>		
LOCATION <u>Adelaide Ave. and Downing Street Providence, RI</u>	DATE <u>3/27/89</u>		
CONTRACTOR / OPERATOR / EQUIPMENT <u>J.E. Chase, Inc. Bruce Forg John Deere 710B</u>			
ELEVATION _____	COMPLETION DEPTH <u>9.0'</u>	WATER LEVEL <u>No Ground Water</u>	
LOGGED BY <u>Alton Day Stone / Joel Curatolo</u>		REMARKS _____	

ELEV	DEPTH (FEET)	CLASSIFICATION / DESCRIPTION
	0	<i>FILL</i> <i>ASPHALT COVERING BROWN SAND AND COBBLES</i>
	5	<i>COARSER AND FINER SAND FOUND IN LAYERS</i> <i>LIGHT TAN COARSE TO FINE SAND, TRACE SILT, LITTLE MEDIUM TO FINE M GRAVEL</i>
	10	<i>DRY</i> <i>BOH 9.0'</i>
	15	<i>NOTE: - BUILDING DEBRIS FOUND IN NORTH END OF PIT. MAY BE BURIED WALL OR FOUNDATION.</i>

HUNTER, INC.	TEST PIT LOG	NO: <u>TP-35</u>	SH <u>1/1</u>
PROJECT <u>Gorham Mill Facility Site Assessment</u>	NO: <u>89-632.02</u>		
LOCATION <u>Adelaide Ave. and Downing Street Providence, RI</u>	DATE <u>3/27/89</u>		
CONTRACTOR / OPERATOR / EQUIPMENT <u>J.E. Chase, Inc. Bruce Forg John Deere 710B</u>			
ELEVATION _____	COMPLETION DEPTH <u>10.0</u>	WATER LEVEL <u>No Ground Water</u>	
LOGGED BY <u>Alton Day Stone / Joel Curatolo</u>		REMARKS _____	

ELEV	DEPTH (FEET)	CLASSIFICATION / DESCRIPTION
	0	<i>DARK BROWN - BLACK SOD + SAND</i>
		<i>BROWN - YELLOW SAND AND SILT</i>
	5	<div style="display: flex; align-items: center; justify-content: center;"> <div style="text-align: center; margin-right: 10px;">↑</div> <div style="text-align: center; flex-grow: 1;"> <p><i>LIGHT TAN COARSE TO FINE SAND, TRACE SILT, LITTLE MEDIUM TO FINE (+) GRAVEL.</i></p> </div> <div style="text-align: center; margin-left: 10px;">↓</div> </div>
		<i>LAYERS COARSE SAND + GRAVEL</i>
		6' —————
		<i>MEDIUM TO FINE SAND</i>
		8' —————
		<i>COARSE SAND</i>
	10	<i>DRY BOH 10.0'</i>
	15	



- Legend**
- MW
 - Soil Boring
 - Surface Soil
 - ⊕ Test Pit
 - Contours
 - - - Approximate Site Boundary
 - ▭ Structure



333 Adelaide Avenue Site
Providence, Rhode Island



Summary of 1994-2007 Soil
Investigation Locations

Figure 3.1

Prepared/Date: BJR 06/21/13
Checked/Date: ARM 06/21/13



Plan Title: Sediment Removal Plan

Project Title: Textron Former Gorham Manufacturing Site
Phase II, III, and Parcel C Cap
Providence, RI

Prepared For: Textron, Inc.
40 Westminster Street
Providence, RI 02908

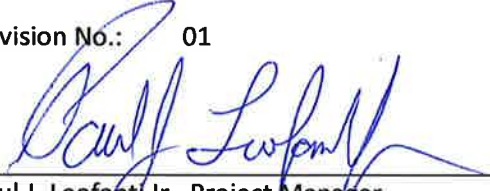
Prepared By: Charter Contracting Company, LLC
500 Harrison Avenue, Suite 4R
Boston, MA 02118
Phone: 857-246-6800

Contract No: PO# 153436

Charter No.: 2-1244

Date: January 18, 2016

Revision No.: 01



Paul J. Leofanti Jr., Project Manager
Telephone: 857-246-6812



Date

Date

Date

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TABLE OF CONTENTS

SECTION	PAGE
1. INTRODUCTION	1
2. OVERVIEW OF SEDIMENT REMOVAL, PROCESSING, AND CONSOLIDATION	1
2.1. Access 1	
2.2. Equipment and labor	1
2.3. Work hours.....	1
2.4. SMU's / Pre and post removal survey.....	1
2.5. Excavation, processing, and consolidation	2
2.6. Cove cap.....	2
2.7. Sediment removal and cap construction coordination	2
2.8. Perimeter and fringe wetland work.....	2
2.9. Duration	3
3. SEDIMENT PROCESSING AREA.....	3
4. SEDIMENT AMENDMENT	3
5. SOLID WASTE REMOVAL	3
6. DECONTAMINATION OF EQUIPMENT	3
7. PLAN ACKNOWLEDGEMENT	4

ATTACHMENTS

Attachment 1 – Inner cove haul road layout

Attachment 2 – Sediment processing area layout

Attachment 3 – Weekly sediment removal report

Attachment 4 – Lime Kiln Dust (LKD) data

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1. INTRODUCTION

This Sediment Removal Plan describes the personnel, procedures, inspections, and controls to be implemented during construction of the Phase II, III, and the Parcel C Cap at Textron's former Gorham manufacturing facility in Providence, RI. The plan provides the mechanisms to ensure that activities associated with the Sediment Removal Plan are accomplished in accordance with contract specifications, drawings, and procedures.

2. OVERVIEW OF SEDIMENT REMOVAL, PROCESSING, AND CONSOLIDATION

After the Inner Cove is dewatered, Charter will begin sediment excavation of the inner cove, sediment processing in the phase III upland area, and sediment rehandling to the sediment consolidation area.

2.1. Access

Access into and out of the cove will be via the gravel haul road previously built between Phase III upland and the edge of cove. Access within the limits of the cove will be accomplished using 4'x 16' timber mats to create timber mat haul roads. A diagram of the proposed haul road layout is included in **Attachment 1**. The timber mat haul road location may vary as needed. If conditions warrant (dry and stable ground) timber mats may not be needed in some locations of the cove. In this case equipment would be directly on the cove bottom.

2.2. Equipment and labor

Equipment for the sediment removal, processing, and consolidation will consist of 2 track excavators (standard reach and / or long reach), 2 off road dump trucks, 1 front end loader, 1 track dozer, 1 vibratory roller, 1 water truck, and a disc harrow (to aid in sediment drying / processing). Labor will consist of operators for the above mentioned equipment along with 2-3 laborers on the ground assisting.

2.3. Work hours

Extended hours of operation are anticipated. Work may take place up to 10 hours a day (7:00 am till 5:00 PM). If approved by RIDEM, working on Saturdays is also anticipated.

2.4. SMU's / Pre and post removal survey

In lieu of predetermined sediment management units (SMU's), we propose to make each days excavation its own SMU. These SMU's would be designated by a letter (Day 1 = A, Day 2 = B, etc.). Prior to sediment removal Charter will complete a pre removal survey (phase 1 as built) of the area to verify existing grades. A grid system will be used with a frequency of 10-15 feet. Survey points will be labeled with the SMU designation and a number (A1, A2, A3, etc.). Existing condition data will be given to AMEC for analysis. Any major differences will be noted prior to moving forward with excavation. Once excavation is completed at the end of the day a post removal survey (phase 2 as built) will be performed. This data will also be given to AMEC. On a weekly basis we will prepare a Weekly Sediment Removal Report (**Attachment 3**). Final survey documentation is discussed below in Section 2.6 Cove Cap.

2.5. Excavation, processing, and consolidation

Excavation of the cove sediment will be performed by excavators into off road trucks. The off road trucks will haul the sediment to the processing area using the timber mat and gravel haul roads. Sediment will then be dump into the designated processing area located in the Phase III upland. The processing area is further described in **Section 3**. Equipment will be used to spread the sediment material out to aid in drying. Once the sediment is sufficiently dry, it will be loaded back in the off road trucks and transported to the sediment consolidation area. Sediment will be placed in layers not more than 12 inches (prior to compaction) and compacted using heavy compaction equipment (vibratory roller). Excavated sediments will be compacted to at least 93% of the maximum dry density as determined by the standard proctor test when placed within 20 feet laterally of the face of slope. Otherwise, sediments will be compacted to 90% of the maximum dry density. Testing will occur at a frequency of 1 compaction test for every 8,000 sf but no less than 3 tests per lift.

2.6. Cove cap

Once the targeted removal depths are achieved, and verified with AMEC, capping of the cove will begin. Inner cove capping will consist of the placement of a 10% organic soil mix as specified in section 02300-2.05-A. The 10% organic soil will be delivered and stockpiled in the Phase III upland. We will rehandle it from this stockpile to the inner cove using a loader and off road trucks. Excavators will place the 10% organic soil to the proposed grades. The targeted cap thickness is 1 foot and will have an averaged placed thickness between .7 and 1.3 feet. There is no compaction requirement for the 10% organic soil. Once placement is complete Charter will complete an as built survey (phase 3 as built) of the area. A grid system will be used with a frequency of 10-15 feet. Upon refilling the Inner Cove with water, a spot check of the cap will be done (phase 4 as built) to confirm grades. This will consist of taking 8 shots at specific survey points from the phase 3 as built to confirm the cap thickness is within the 0.7-1.3 foot range.

2.7. Sediment removal and cap construction coordination

Sediment removal and cove cap placement operations will occur intermittently with each other. Our plan is to excavate sediment for several days and then place the cove cap for several days in the recently excavated area. This will allow time for this sediment to dry in the sediment processing area and get relocated to the consolidation area before continuing sediment removal. This process will be repeated until all work is complete.

2.8. Perimeter and fringe wetland work

The work along the perimeter and fringe wetlands abutting the inner cove will occur while the access and equipment are in place to perform the cove sediment removal and cap construction. Similar to the 10% organic soil mix, the 20% organic soil mix will be delivered and stockpiled in the Phase III upland. We will rehandle it from this stockpile to the inner cove using a loader and off road trucks. Excavators will assist laborers in hand placing the 20% organic soil to the proposed thickness of 12".

2.9. Duration

We anticipate the process of sediment excavation, sediment processing, sediment consolidation, cove cap installation, fringe cap installation, and perimeter cap installation to take 2 months.

3. SEDIMENT PROCESSING AREA

In the upland area of Phase III we will be constructing the sediment processing area to handle the dumping and processing of cove sediment. We will construct the sediment processing area on the south end of phase III. Approximate size of the sediment processing area will be 200' x 200'. It will be constructed by performing a 1' cut into the existing surface of the site across the 200' x 200' footprint. This excavated material (approximately 1,500 CY) will be used to construct a perimeter berm 1'-2' high. This will help prepare the existing ground for better infiltration and allow added storage capacity if required. Silt fence will be placed several feet from the outside edge of berm along its perimeter.

Rows of excavated sediment material, approximately 15' wide, will be created to allow access for equipment to process and eventually load the semi dried sediment to the sediment disposal area. The disc harrow will be used to help process and dry the sediment. Drying rates will vary depending on the level of water within the sediment when excavated and weather conditions.

Once sediment processing and consolidation operations are complete, the area will be graded to subgrade and cap construction will begin as called for on the construction drawings. A drawing of the sediment processing area is included as **Attachment 2**.

4. SEDIMENT AMENDMENT

To further dry the sediment for final consolidation we will amend the semi dried sediment with Lime Kiln Dust (LKD). A typical data sheet has been included as **Attachment 4**. Due to availability of LKD several sources may be used. These could include sources in Massachusetts, Pennsylvania, and Canada. To determine a mixing percentage several trial batches at various percentages (i.e.: 2%, 4%, and 6%) will be mixed, compacted, and density tested.

Once a targeted percentage is determined, the LKD will be delivered in bulk and dumped on the ground next to the semi dried sediment. Mixing will be performed with an excavator bucket. The amended sediment will be allowed to "react" for a period of time (usually 24 hours) before being placed and compacted in its final location. Compaction testing will be performed as specified.

5. SOLID WASTE REMOVAL

During sediment removal, processing, and placement within the consolidation area, if solid waste is encountered it will be segregated and disposed of properly off site.

6. DECONTAMINATION OF EQUIPMENT

Once sediment removal, processing, and consolidation are complete, any equipment used will be decontaminated. Equipment decontamination will be per the job HASP and will generally consist of pressure washing the equipment.

7. PLAN ACKNOWLEDGEMENT

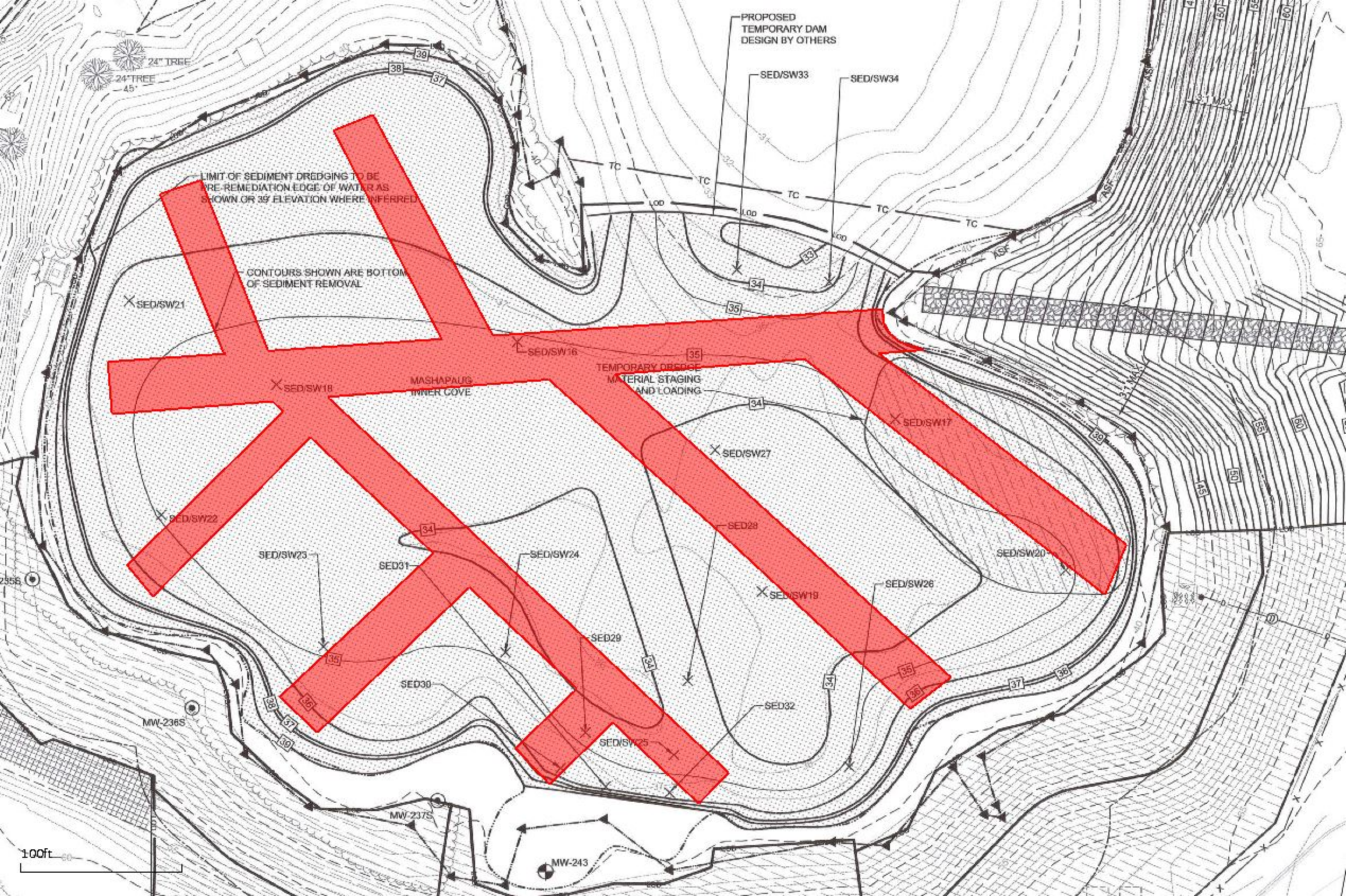
By their signature, the following undersigned certify that this Plan has been read, or otherwise communicated to them. They further certify that they understand this Plan and will follow its procedures during work on this project.

Name	Company	Date

ATTACHMENT 1

Inner cove haul road layout

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ATTACHMENT 2

Sediment processing area layout

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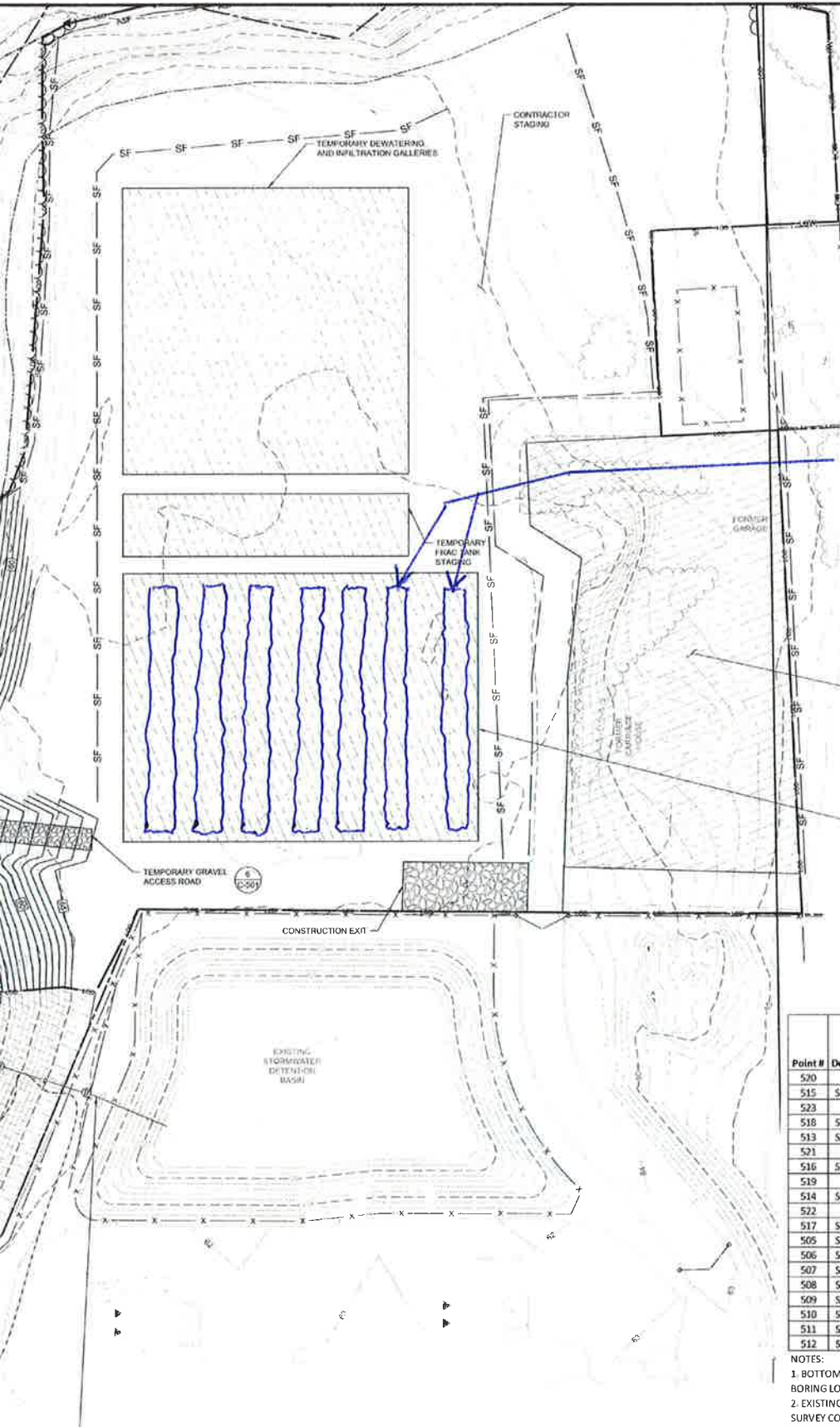


amec
foster
wheeler

AMEC FOSTER WHEELER
ENVIRONMENT & INFRASTRUCTURE, INC.
271 MILL ROAD
CHELSEA, MASSACHUSETTS 01938
TELEPHONE: (978) 692-7000
FAX: (978) 692-6232
WEB: WWW.AMECFW.COM

NOTES

1. CONTRACTOR MUST MANAGE DEWATERING RATES WITH AVAILABLE INFILTRATION AREA TO PREVENT EXCESSIVE PONDING OR OVERFLOW.
2. FRAC TANKS MAY BE USED TO PROVIDE ADDITIONAL STORAGE TO BALANCE INFILTRATION RATES DURING TIMES OF PEAK WATER GENERATION.
3. DURING CONSTRUCTION, ADDITIONAL DEWATERING TREATMENT MAY BE REQUIRED TO MEET TOTAL SUSPENDED SOLIDS AND TOTAL PETROLEUM HYDROCARBON LIMITATIONS UNDER TEMPORARY DISCHARGE PERMIT.
4. CONFIGURATION OF INFILTRATION GALERIES, FRAC TANKS AND MATERIAL PROCESSING AREA MAY BE ADJUSTED BASED UPON ENGINEER APPROVED CONTRACTOR PLANS.
5. SEE SHEET 1 FOR PLAN REFERENCES.
6. SEE SHEET 1 FOR LEGEND AND NOTES.



15' WIDE ± ROWS OF SEDIMENT.

DREDGE MATERIAL CONSOLIDATION AND CAPPING AREA

TEMPORARY DREDGE MATERIAL STAGING AND PROCESSING

TABLE 1: KEY SEDIMENT ELEVATIONS AND FINISH GRADES

Point #	Description	Northing	Easting	Existing Elev. ¹	Bottom Elev. of Removal	Finish Grade of Sand Cap	Bottom Elev. of Organic Material ¹
520	SED29	259774	347006	36.6	34.6	35.6	<32.6
515	SED/SW26	259807	347125	36.8	35.3	36.3	35.27
523	SED32	259763	347053	37.3	35.5	36.5	34.8
518	SED/SW34	260010	347029	34.9	33.9	34.9	33.9
513	SED/SW24	259794	346957	36.5	34.5	35.5	32.5
521	SED30	259754	347002	37.6	35.6	36.6	31.1
516	SED/SW27	259918	347010	35.8	33.8	34.8	33.5
519	SED28	259814	347040	36.6	34.6	35.6	<31.1
514	SED/SW25	259780	347048	36.5	34.5	35.5	<31.45
522	SED31	259754	347024	37.5	35.5	36.5	34.6
517	SED/SW33	259999	346987	34.6	33.6	34.6	33.6
505	SED/SW16	259929	346906	36.8	34.8	35.8	34.7
506	SED/SW17	259964	347082	36.6	35.6	36.6	36.1
507	SED/SW18	259867	346811	36.5	34.5	35.5	32.3
508	SED/SW19	259866	347056	35.9	33.9	34.9	31.3
509	SED/SW20	259930	347182	36.7	34.7	35.7	<34.2
510	SED/SW21	259876	346733	36.9	35.6	36.6	35.6
511	SED/SW22	259790	346785	36.8	34.8	35.8	33.8
512	SED/SW23	259763	346878	36.8	34.8	35.8	34.8

NOTES:

1. BOTTOM ELEVATION OF ORGANIC MATERIAL IS BASED ON THE EXISTING SEDIMENT BORING LOGS PROVIDED IN THE CONTRACT DOCUMENTS.
2. EXISTING ELEVATIONS ARE INTERPOLATED BASED UPON THE 2011 BATHYMETRIC SURVEY COMPLETED BY TG&B MARINE. ACTUAL ELEVATIONS AT THESE LOCATIONS WILL VARY FROM THOSE PROVIDED ON THIS TABLE AND THE CONTRACTOR SHALL VERIFY ALL ELEVATIONS, AND SUBMIT TO ENGINEER, PRIOR TO CONDUCTING THE WORK.

EXISTING STORMWATER OF TETRIX BASIN DISCHARGE TO BE PLUGGED DURING GROUND DEWATERING, DREDGING, AND CAP INSTALLATION ACTIVITIES. CONTRACTOR TO MANAGE STORMWATER WITHIN DETENTION BASIN USING TEMPORARY SUBMERSIBLE PUMPS AS DIRECTED BY ENGINEER. DISCHARGE SHALL BE WITHIN PROPOSED TURBIDITY CURTAIN AND DISPERSED TO AVOID DISTURBANCE OF POND SEDIMENT.

REVISION	DATE	ISSUED BY	APPROVED
1	09/01/2015	ISSUED FOR CONSTRUCTION	
2	09/10/2015	ISSUED FOR BO	
3	04/08/2015	ISSUED FOR CLIENT REVIEW	
		ISSUE REVISION DESCRIPTION	

PROJECT: TETRIX, INC. PHASE II, III, AND PARCEL C CAP FORMER GORHAM MANUFACTURING SITE PROVIDENCE, RI
TITLE: TEMPORARY DEWATERING, EXCAVATION AND MATERIAL STAGING PLAN

TEXTRON

CLIENT: ROBERT J. BUKOWSKI
No. 9217
REGISTERED PROFESSIONAL ENGINEER CIVIL
[Signature]

DESIGNED BY: EWA	DRAWN BY: DEB
CHECKED BY: TO	SCALE: AS SHOWN
PROJECT NUMBER: 9552140032	DRAWING NUMBER: C-101
SHEET NUMBER: 6 OF 14	



ISSUED FOR CONSTRUCTION

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ATTACHMENT 3

Weekly sediment removal report

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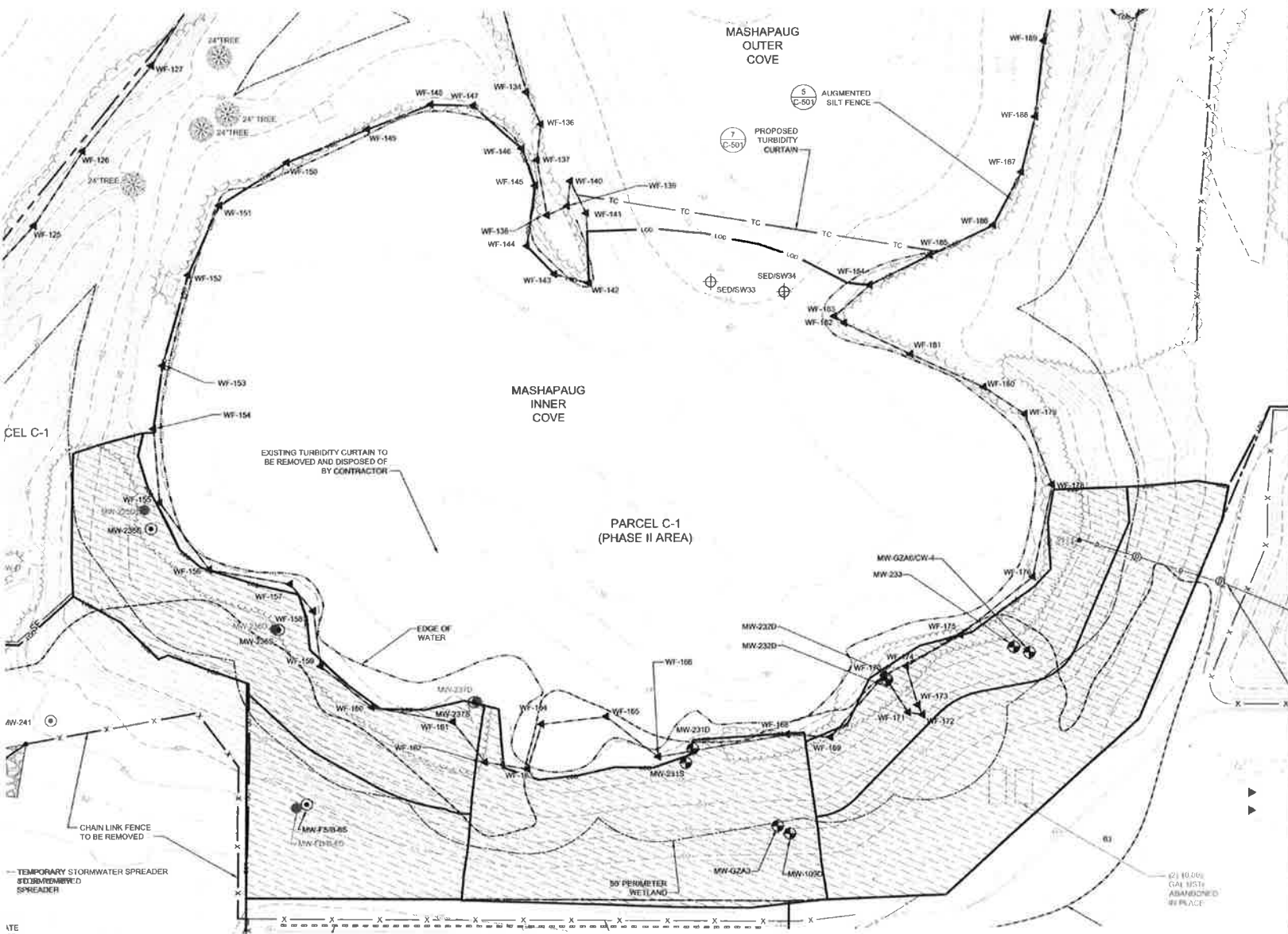
WEEKLY SEDIMENT REMOVAL REPORT

TEXTRON PROVIDENCE

DAY:	MON	TUE	WED	THUR	FRI	SAT
DATE:						
# OF LOADS:						
AVERAGE DEPTH:						

UNEXPECTED CONDITIONS ENCOUNTERED (IF ANY):

LOCATION OF WORK THIS WEEK (IDENTIFY BELOW):



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ATTACHMENT 4

Lime Kiln Dust (LKD) Data

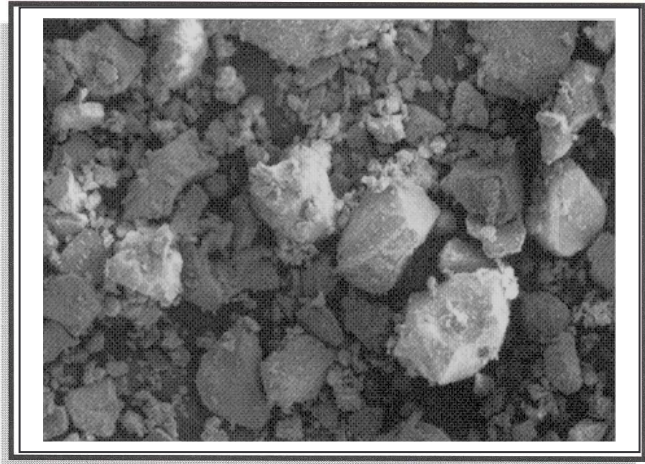
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ECO-CAL[®] LKD (Adams, MA)

Calcium Carbonate Co-Product Series

Specialty Minerals' ECO-CAL[®] LKD is a co-product generated during the calcination of calcite ore mined in Adams, MA. ECO-CAL[®] LKD, commonly referred to as lime kiln dust (LKD), can be used in a myriad of applications (see below) as well as a lime replacement.

- cement
- waste sludge treatment - municipal, paper mills, heavy metals, pathogen treatment
- waste water treatment
- pH stabilization of sludge and ash
- acid neutralization
- soil stabilization
- flue gas desulfurization
- landfill capping
- agriculture (soil treatment)

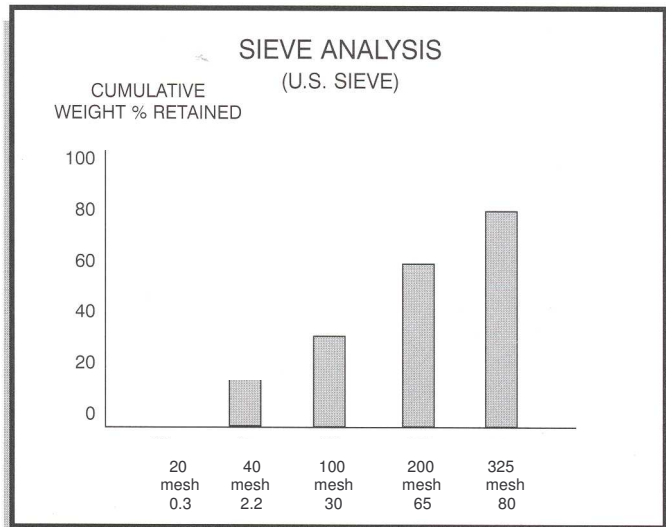


Typical Properties

Specific Gravity	2.7
Dry Brightness (Hunter Y, Rd value)	74
Bulk Density (pounds/ft ³) poured	75-80
(pounds/ft ³) tapped	95-100

Chemical Composition (typical)

Calcium Carbonate	CaCO ₃	61%
Total Calcium Oxide	CaO	56%
Available Calcium Oxide	CaO	27%
Magnesium Oxide	MgO	1%
Moisture (% weight loss @ 110° C)	H ₂ O	<0.1%
Loss on Ignition L.O.I.		26
Total Alkali Content		89%
Total Neutralizing Value		109%



All products are sold on the understanding that the user is solely responsible for determining their suitability for the intended use. All information given and recommendations made herein are based upon our research and are believed to be accurate, but no guarantee, either expressed or implied, is made with respect thereto or with respect to the infringement of any patent. SMI MAKES NO WARRANTY OF MERCHANTABILITY OR SUITABILITY FOR ANY PARTICULAR PURPOSE IN CONNECTION WITH ANY SALE OF THE PRODUCTS DESCRIBED HEREIN. Inconsistent terms and conditions contained in Buyer's purchase order shall not be binding on SMI/BMI unless reflected in writing signed by SMI/BMI's representative. This information is not to be copied, used in evidence, released for publication or public distribution without written permission from Specialty Minerals Inc./Barretts Minerals Inc.

Sales Offices

Bethlehem, PA 1-610-997-8394
 Adams, MA (800) 225-1156
 www.mineralstech.com

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 Beavercreek, OH 45434
 888-431-0218
 www.mintekresources.com

Safety Data Sheet (SDS)

OSHA Hazard Communication Standard 29 CFR 1910.1200. Prepared to GHS Rev03.

Section 1. Identification		
Product Name Calciment®	Distributor Mintek Resources, Inc. PO Box 340187 Beavercreek, OH 45434	Telephone 937-431-0218 Office 937-431-1305 Fax 800-424-9300 CHEMTREC
Chemical Name Calcium Oxide, Calcium Carbonate, Calcium Hydroxide		
Uses Soil Stabilization, De-Watering, Solidification, Fixation, Neutralization, Desulphurization, Agriculture, Cement		

SECTION 2. HAZARDS IDENTIFICATION	
Classification of the substance or mixture	
	GHS03 Exclamation Mark
	GHS05 Corrosion
Signal word Danger	
Hazard-determining components of labeling Calcium Oxide, Calcium Carbonate, Calcium Hydroxide	
Hazard Statements	
H303	May be harmful if swallowed
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation
Precautionary statements	
P101	If medical advice is needed, have product container or label at hand

P102 Keep out of reach of children
 P280 Wear protective gloves, clothing, eye protection
 P281 Use personal protective equipment as required
 P284 Wear respiratory protection

Section 3. Composition				
Component	Formula	% Wt.	CAS No.	PEL
Calcium Carbonate	CaCO ₃	0-30	1317-65-3	10 mg/m ³
Calcium Oxide	CaO	20-80	1305-78-8	2 mg/m ³
Calcium Hydroxide	Ca(OH) ₂	0-10	1305-78-8	5 mg/m ³
Calcium Magnesium Carbonate	CaMg(CO ₃) ₂	0-30	16389-88-1	10 mg/m ³
Crystalline Silica Quartz	SiO ₂	0-10	14808-60-7	0.1 mg/m ³ respirable
Aluminum Oxide	Al ₂ O ₃	0-15	1344-28-1	10 mg/m ³
Ferric Oxide	Fe ₂ O ₃	0-5	1309-37-1	15 mg/m ³
Magnesium Oxide	MgO	0-60	1309-48-4	5 mg/m ³
Sulfur	SO ₃	0-10	7704-34-9	10 mg/m ³

SECTION 4. First-Aid Measures	
Effects:	
Inhalation:	Acute: Irritation, sore throat, cough, sneezing. Chronic: Persistent coughing and breathing problems. Long-term exposure to silica can cause a chronic lung disorder, silicosis.
Eyes:	Acute: Severe irritation, intense tearing, burns. Chronic: Possible blindness when exposure is prolonged.
Skin:	Acute: Removes natural skin oils, blotches, itching and superficial burns in case of sweating. Chronic: No known effects.
Ingestion:	Acute: Sore throat, stomach aches, cramps, diarrhea, vomiting. Chronic: No known effects.
Treatments:	
Inhalation:	Move victim to fresh air. Seek medical attention if necessary. If breathing has stopped, give artificial respiration.
Eyes:	Immediately flush eyes with large amounts of water for at least 15 minutes. Pull back the eyelid to make sure all the lime dust has been washed out. Seek medical attention immediately. Do not rub eyes.
Skin:	Flush exposed area with large amounts of water. Seek medical attention immediately.
Ingestion:	Give large quantities of water or fruit juice. Do not induce vomiting. Seek medical attention immediately. Never give anything by mouth if victim is rapidly losing consciousness or is unconscious or convulsing.

SECTION 5. Fire-Fighting Measures

Flash Point: Non-flammable

Autoignition Temperature: Non-flammable

Inflammability Limits: None, Non combustible solid, but will support combustion by liberation of oxygen

Explosion Risk: None by itself, but heat produced by reaction with strong acids can generate steam and pressure

Hazardous Combustion Products: Decomposes to produce calcium oxide (CaO), which can react with water to produce steam and pressure

Extinguishing Media: Use dry chemical fire extinguisher. Do not use water or halogenated compounds, except that large amounts of water may be used to deluge small quantities of lime kiln dust. Use appropriate extinguishing media for surrounding fire conditions.

Fire Fighting Instructions: Keep personnel away from and upwind of fire. Wear full fire-fighting turn-out gear (full Bunker gear), and respiratory protection (self-contained breathing apparatus).

SECTION 6. Accidental Release Measures

Individual and collective precautions: Avoid creating conditions which release dust – use mechanical vacuums to remove dust from work spaces.

Avoid inhalation of Dust: Wear respiratory protection – minimum NIOSH N-95 Dust Mask.

Cleaning methods (Leaks & Spills): Use personal protective equipment (eyes, skin and inhalation, see Section 8). Use dry methods (vacuuming, sweeping) to collect spilled materials. Avoid generating dust. For large spills, evacuate area downwind of clean-up area operations to minimize dust exposure. For small spills, store spilled materials in dry, sealed plastic or metal containers. Dust residue on surfaces may be washed with water.

Precautions for the protection of the environment: May not be released into surface waters without controls (increases pH).

Waste Disposal: Dispose according to federal, provincial/state and local environmental regulations.

SECTION 7. Handling and Storage

Handling: In open air or in ventilated places, avoid skin and eye contact, avoid creating airborne dust.

Storage: Store in dry places sheltered from humidity. Keep away from acids. Keep out of reach of children.

SECTION 8. Exposure Controls/Personal Protection

Exposure Limits:

Calcium Carbonate: 15 mg/m³ (total dust), 5 mg/m³ (respirable) (OSHA); 10 mg/m³ (ACGIH, O. Reg. 833);
Calcium oxide: 5 mg/m³ (OSHA); 2 mg/m³ (ACGIH, O. Reg. 833);
Calcium Magnesium Carbonate: 10 mg/m³ (ACGIH, OSHA)
Calcium Magnesium Oxide: 2 mg/m³ (ACGIH, OSHA)
Magnesium Carbonate: 15 mg/m³ (total dust), 5 mg/m³ (respirable) (OSHA); 5 mg/m³ (ACGIH, O. Reg. 833); 10 mg/m³ (ACGIH, O. Reg. 833);
Calcium Hydroxide: mg/m³ (total dust), 5 mg/m³ (respirable) (OSHA); 5 mg/m³ (ACGIH, O. Reg. 833)
Magnesium oxide: 15 mg/m³ (OSHA); 10 mg/m³ (ACGIH, O. Reg. 833)
Silica (crystalline quartz): 2.5 mg/m³ (total dust), 0.8 mg/m³ (respirable) (OSHA); 0.5 mg/m³ (respirable – ACGIH); 0.1 mg/m³ (O. Reg. 845)

Engineering Controls: Use ventilation and dust collection to control exposure to below applicable limits.

Respiratory Protection: Wear NIOSH N-95 Dust Mask.

Eye Protection: Eye protection (chemical goggles, safety glasses and/or face shield) should be worn where there is a risk of lime exposure. Contact lenses should not be worn when working with lime products.

Hand Protection: Use clean dry gloves.

Skin Protection: Cover body with suitable clothes (long sleeves shirts and trousers). Use over the ankle waterproof caustic resistant footwear.

SECTION 9. Physical and Chemical Properties

Appearance:	Solid, white/tan/gray powder
Odor:	Odorless
Odor Threshold:	NA
pH:	12.4 pH graduated solution at 25° C
Melting Point:	1410° C
Boiling Point:	1565° C
Flash Point:	NA
Evaporation Rate:	NA
Flammability:	NA
Upper/Lower Flammability	NA
Vapor Pressure (+t°)	Non volatile.
Vapor Density (air=ml):	Non volatile.
Relative Density:	720-1130 kg/ m ³
Solubility in Water:	0.100 – 1.125g/100g – reactive with water to product Ca(OH) ₂ with large amounts of heat
Partition coefficient:	NA
Auto-Ignition Temperature:	NA
Decomposition Temperature:	580°C
Viscosity:	NA

SECTION 10. Stability and Reactivity

Stability:	Stable products, not very soluble.
Decomposition temperature:	580°C, forms calcium oxide (CaO) and water.
Reactivity:	Reacts with acids to form calcium salts while generating heat. Reacts with carbon dioxide in air to form calcium carbonate.
Conditions to avoid:	Vicinity of incompatible materials.
Incompatible materials:	Acids; reactive fluoridated, brominated or phosphorous compounds; aluminum (may form hydrogen gas), reactive powdered metals; organic acid anhydrides; nitro-organic compounds; interhalogenated compounds.
Hazardous decomposition products:	Calcium oxide (CaO).

SECTION 11. Toxicological Information

Toxicity:	LD ₅₀ oral (rat) for calcium hydroxide is 7340 mg/kg. This product is not listed by MSA, OSHA, or IARC as a carcinogen, but this product may contain crystalline silica, which has been classified by IARC as (Group 1) carcinogenic to humans when inhaled in the form of quartz or cristobalite. No reported Carcinogenicity, Reproductive Effects, Teratogenicity or Mutagenicity.
Exposure Limits:	Refer to Section 8.
Irritancy:	Can cause severe irritation of eyes, skin, respiratory tract and gastrointestinal tract.
Chronic Exposure:	Inhalation of silica can cause a chronic lung disorder, silicosis.

SECTION 12. Ecological Information

Alkaline substance that increases pH to 12.4 in a saturated water solution at 25°C.
Calcium hydroxide gradually reacts with CO₂ in air to form calcium carbonate (CaCO₃).
Calcium carbonate is ecologically neutral.
Uncontrolled spillage in surface waters should be avoided since the increase pH could be detrimental to fish.
Harmful to aquatic life in high concentration.

SECTION 13. Disposal Considerations

Dispose according to federal, provincial/state and local environmental regulations.

SECTION 14. Transportation Information

Classification: TDG: Not listed for ground transportation
HMR: Not listed for ground transportation

TDG: Transportation of Dangerous Goods Regulation (Canada)
HMR: Hazardous Materials Regulation (USA)

SECTION 15. Regulatory Information

Symbol: **WHMIS Rating**
D2A, E
NFPA RATING
HEALTH-3 SPECIFIC HAZARD – ALK FLASH POINTS-0 REACTIVITY-1
HMIS RATING
HEALTH-2 SPECIFIC HAZARD – ALK FLASH POINTS-0 REACTIVITY-1

SECTION 16. Other Information

Original Prepared: 05/13/13
Revision Date: 07/15/13
Revision #: 0

Calciment can be removed from vehicles using rags dampened with dilute vinegar. After applying dilute vinegar, vehicles (especially chrome surfaces) must be washed with water.

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