nationalgrid

November 2, 2020

The Honorable Kimberly D. Bose Secretary Federal Energy Regulatory Commission 888 First St., N.E. Washington, D.C. 20426

> Re: National Grid LNG LLC, Docket No. CP16-121-000 Fields Point Liquefaction Project Monthly Status Report for October 2020

Dear Secretary Bose:

On October 17, 2018, the Commission issued the Order Issuing Certificate ("Certificate Order") granting a certificate of public convenience and necessity to National Grid LNG LLC ("National Grid") in the above captioned docket for the Fields Point Liquefaction Project (the "Project"). *National Grid LNG LLC*, 165 FERC ¶ 61,031 (2018). National Grid filed its acceptance of the certificate of public convenience and necessity on October 29, 2018 and the Implementation Plan was filed on November 1, 2018. As required by Environmental Condition 8 of the Certificate Order, National Grid is submitting the Monthly Status Report for the October 2020 reporting period.

If you have any questions about this submission, please contact me at 781-392-6640.

Respectfully submitted,

|s| Patrick A. Chaney

Patrick A. Chaney Lead Project Manager – New England LNG Capital Delivery, Gas – Complex Project Management Patrick.Chaney@nationalgrid.com

cc: Service List

MONTHLY STATUS REPORT FOR OCTOBER 2020

On October 17, 2018, the Commission issued the Order Issuing Certificate ("Certificate Order") issuing a certificate of public convenience and necessity to National Grid LNG LLC ("NGLNG") in Docket No. CP16-121-000 for the Fields Point Liquefaction Project (the "Project"). *National Grid LNG LLC*, 165 FERC ¶ 61,031 (2018). Pursuant to Environmental Condition No. 8 of the Certificate Order, NGLNG provides its monthly status report for the month of October 2020.

Update on Federal Authorizations

As previously reported in the report for December 2018, all required Federal authorizations have been received.

Project Schedule – Construction Status and Work Planned

Work Accomplished in October 2020:

- Training in the Environmental Inspector ("EI") duties occurred six (6) times this month
- Air monitoring in accordance with the Rhode Island Department of Environmental Management Short-Term Response Action Plan is ongoing and continued during this month.
- Various concrete pedestal pours completed.
- Received and placed N2 Compressor and Booster Compressor skid.
- Continued structural steel erection in North/South and East/West piperacks.
- Received and began to set piping in N/S and E/W racks.
- Cable tray under PDC and conduit throughout site proceeding.

Work Planned for November 2020:

- Complete miscellaneous concrete pads.
- Receive and set Compander skid and Crossover Box.
- Continue miscellaneous pipe support installation.
- Continue pipe installation in piperacks.
- Continue cable tray and conduit installation site-wide.

Problems Encountered and/or Instances of Non-Compliance and Corrective Actions

The problems encountered, contractor nonconformance/ deficiency logs, and each instance of noncompliance observed by the EI during this reporting period are shown below along with the corrective and remedial actions taken and the effectiveness of the implemented actions.

	Problems and Noncompliance										
Date	Problem/Noncompliance	Remedial Action Taken	Date of Corrective Action	Effectiveness of Corrective Action							
10/05/2020	Repair/replace filtrexx soxx at site entrance.	Filtrexx soxx replaced.	10/14/2020	Effective, restored effectiveness of erosion control.							

10/16/2020	Remove sediments near catch basin in dike area.	Sediments removed	10/22/2020	Effective, sediments removed near catch basins.
10/21/2020	Clean silt sack in catch basin 3	Silt sack cleaned.	10//22/2020	Effective, restored drainage of storm water.
10/21/2020	Adjust sides of secondary containment.	Equipment removed from project site.	10/22/2020	Effective, containment no longer necessary as equipment was removed from project.
10/29/2020	Crushed stone tracking pad at exit of work zone requires maintenance.	Not Complete as of date of this report.	N/A	Will be tracked in November Status Report.

		Rele	ases	
	Material			
	and			
	Quantity			Corrective Action
Date	Released	Cause	Description	Taken
	4 oz. of			
	FR3			
	transformer		Four oz. of FR3	Fitting was tightened.
	oil.	Loose drain plug	transformer cooling	All similar fittings were
	Soybean	on transformer	oil leaked from the	checked and tightened
10-26-20	based	radiator fin.	drain plug fitting.	as necessary.

Landowner/Resident Complaints

None during this period.

Correspondence Received from Other Agencies Concerning Noncompliance

No correspondence was received concerning instances of noncompliance from other federal, state, or local permitting agencies.

<u>Special Inspector's Report</u> Construction Activities Observed during the reporting period:

- Completed construction of the following foundations:
 - N2 Compandor
 - 7 of 8 N2 Storage Support Sleepers
 - Booster Compressor Aftercooler/Lube Oil Cooler
 - Hot Oil Systems
- Placed concrete for approximately 60% of the Compressor Building Door Slabs.

- Completed construction of the East-West Pipe Rack Diversion Trench Apron.
- Completed approximately 95% of construction for the LNG Diversion Trench.
- Placed mass fill at the southwestern corner and east end of the site.
- Continued placing fill material for previously constructed foundations.
- Placed grout for the PDC Building's tension column and catwalk column baseplates.
- Excavated for two light pole bases.
- Installed a firewater riser and two post indicator valves east of the Booster Compressor Aftercooler/Lube Oil Cooler Foundation.
- Installed a section of CPP stormwater piping northwest of drainage structure CB-401.

Discrepancies reported to Contractors:

After placing the final diversion trench section, the gaps between the newly placed trench section and previously installed sections at the north and south ends of the section measured about 13.5 and 31.5 inches respectively. The design drawings show a ³/₄-inch joint. The SI brought this to the attention of Kiewit's lead project engineer. Kiewit, who indicated that an RFI would be submitted RFI-000283 addressingto address the issue.

Uncorrected discrepancies reported to Engineer of Record:

• There were no uncorrected discrepancies reported to the Engineer of Record for the month of October.

Follow-Up to September's "Uncorrected discrepancies reported to Engineer of Record":

- The concrete placed for the Intercooler/Aftercooler Foundation's pedestals was
 observed to have porous surface areas. This surface issue is believed to be the result of
 Kiewit placing concrete without properly coating the job-built forms with a release agent.
 Item 4.2.2. of contract document "Cast-in-Place Concrete Installation Procedure" states:
 Forms are to be thoroughly cleaned of all dirt, mortar and foreign matter and coated with
 a release agent before each use. Kiewit addressed the issue with NCR-0087, which was
 incorporated into Corrective Action Report 3, which has yet to be proven effective.
- Kiewit placed three sections (approximately 40 feet total) of reinforced slope layer for an MSE revetment wall approximately 12 inches back from the face of the underlying wire facing unit. Project document, STR-SF-5175.05 specifies a 1.5 to 1 slope for the revetment wall (27-inch set-back per 18-inch wire facing unit). The SI informed Kiewit's superintendent that deviating from the specifications required written authorization from the EOR. The superintendent initially indicated that Kiewit was proceeding at their own risk. Kiewit has since changed the status of the work as providing temporary construction access for the project, which could be incorporated into the final roadway design pending review by the EOR. As of this date, the work is still under review

See Attached Register

All site civil work requiring special inspection was, to the best of my knowledge, in conformance with the approved plans and specifications and the applicable workmanship provisions.

YesNoSee discrepancies list aboveSpecial Inspector:Charles BoisvertDate:October 31, 2020

ATTACHMENT

NON-CONFORMANCE REGISTERS

NON-CONFORMANCE REGISTER - For the registration of NCR Reports

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Project	#:	90000130901	Project Name:	Field Point Liquefaction Project Providence, RI				
NCR Ref:	Audit Ref:	Issue Date	NCR Description	Agreed NCR Corrective Action	Date of Agreed Disposition	Date of Closure	Probable Cause	Discipline
SR010-RPT-001	N/A	5/1/2019	Contract section 3.20.6 states the Contractor shall be responsible to store, protect and maintain all equipment.	The equipment as noted above shall be fully inspected by the original equipment manufacturer to what ever extent necessary and then submit to Owner and recommended repairs that should be made	11/15/2019	6/22/2020	Vendor	Procurement
SR010-RPT-001A r1	N/A	6/11/2019	Incorrect paint applied on vessels at GCAW was not properly addressed by Kiewit with a NCR per Section 18 of the QMS r3	UOP has agreed to blast the non-compliant vessels to achieve a SSPC-SP10 surface profile and repaint following the manufacturer's recommended procedure to apply a #14 system IZ/HS/HS paint system	07/31/19	9-30-2020	Vendor	Procurement
SR010-RPT-002	N/A	6/23/2019	Section 12.0 of the Kiewit QMS requires all documents that are replaced to be stamped as voided or superseded	Kiewit to follow the Documents Control Procedure 102761-B- DMT-PRO-0001 section 6.3.4 Stamping and Document Notations	11/15/19	6/3/2020	Engineering	Engineering
SR010-RPT-003	N/A	6/23/2019	National Grid requested Kiewit to provide (2) RT film packages for audit purposes related to the GCAW Adsorber PO. These documents were not provided after several requests spanning a (6) week period	National Grid to perform an audit on all RT film at the Vendor's facility	07/31/19	09/27/19	Procurement	Vendor
SR010-RPT-004	N/A	7/1/2019	Kiewit did not follow their QMS r3 or contract requirements when changing the location of the load cells for the Micro Pile testing	Kiewit to provide refresher RFI training to field personnel on the RFI process to ensure RFI's are submitted in a timely manner.	09/09/19	09/09/19	Contractor	Construction
SR010-RPT-005	N/A	7/3/2019	Piping specifications showed the incorrect NFPA-59A specification. The piping specification showed the 2019 version versus the 2001 version.	Kiewit issued a code revision RFI to NG referencing all piping specifications were revised to remove the NFPA 59A 2019 reference	08/27/19	09/27/19	Engineering	Engineering
SR010-RPT-006	N/A	7/30/2019	Kiewit Project Specific Procurement Plan 102761-B-QLT-PLN-0002 requires any discrepancies or damaged materials will be tagged or labeled accordingly and isolated in the warehouse, laydown area or receiving QA/QC holding areas pending resolution. Underground piping was received at project site without documentation and the piping was not properly stored or marked as quarantined.	Place the referenced piping material into the specified quarantine area and properly mark as do-not-use	10/21/19	10/21/19	Quality	Quality
SR010-RPT-007	N/A	8/1/2019	Kiewit did not notify National Grid for the off-site testing of the Feed Gas Booster Compressor in accordance with Section 2.23 of the Contract.	Procurement and OSSQ shall review the requirements for notification of off-site testing to ensure National Grid is properly notified in the required time frame.	11/15/19	05/28/20	Procurement	Quality
SR010-RPT-008	N/A	8/2/2019	Incorrect hydro test pressure and hold time for firewater line. Test was not conducted in accordance with NFPA 24.	The firewater spools in question will be retested in the overall firewater system test to be performed on site at a later date. No further action required	09/27/19	09/27/19	Engineering	Engineering

NCR Ref:	Audit Ref:	Issue Date	NCR Description	Agreed NCR Corrective Action	Date of Agreed Disposition	Date of Closure	Probable Cause	Discipline
SR010-RPT-009	N/A	8/5/2019	A Master Inspection Test Plan (MITP) was provided to allow National Grid to determine which vendor inspections/meetings that National Grid wanted written notification to attend. National Grid populated this document with the required Hold/Witness points which included a hold point for "Final Inspection Prior to Shipment (first shipment)" (see attached). This inspection was noted as a hold point by the Client and the Client was not notified of the inspection step.	Revisit the requirements for Client notification of vendor testing with all personnel related to this requirement, document the training and provide National Grid with a responsibility matrix to ensure proper notification is achieved on future inspections.	11/15/19	05/29/20	OSSQ	OSSQ
SR010-RPT-010	N/A	8/8/2019	Kiewit is required to provide the off-site vendors with the requirements of the contract between National Grid LNG LLC and Kiewit Power Constructors Co. Section 3.10 Welding Requirements was not conveyed to ABB for off-site construction.	Vendor ABB submitted weld procedures as required	08/08/19	09/27/19	Procurement	Procurement
SR010-RPT-011	N/A	8/8/2019	Section 3.21.23 of the Contract states "the Contractor shall provide a fully functional, integrated, electronic data and document management system". TeamBinder which is the existing Document Control Management system has not proved to be a functional system. This system has shown to be unable to consistently provide access by the Owner to the technical documents for review which are related to this project both for pre-suspension and post suspensions documents. Large data dumps are transmitted without regard to previous review and comments by Owner. Documents have been removed from the obligatory (10) day period prior to period completion. Comments made by the Owner during the document review have not been incorporated into the subsequent document release. The Owner has been subjected to Beta testing of system changes which has proven to be ineffective and confusing to the overall document control procedure.	Provide the Owner wit a functional system that is capable and will permanently correct the discrepancies as noted in section "A" above.	01/15/20	01/15/20	Engineering	Engineering
SR010-RPT-012	N/A	8/14/2019	Section 7.2 Procurement Strategy of the prime Contract requires a Supplier shipment to be inspected by the Contractor to ensure compliance with Project Specifications. The first shipment for the UG piping did not receive a final release shipment	See Addendum "A" attached to the NCR report	05/21/20	05/28/20	OSSQ	Procurement
SR010-RPT-013 R2	N/A	8/20/2019	Prime Contract Attachment 7 requires APCI to comply with NFPA 59A. A data review of the quality documents noted the actual NDE performed was not in compliance with the NFPA 59A requirements. A review of documentation for the Cross over Bridge piping did not reflect this requirement. Revision 1 added the contract requirements noted in Section 3.10 - SOW	box as defined by KIEWIT RFI-000119 resolution dated 2-20-	04/13/20	Open	Vendor	Vendor
SR010-RPT-014r1	N/A	8/20/2019	Prime Contract Section 3.10 Scope of Work requires all procedures for welding of piping, vessels and equipment performed off-site shall be submitted to the Owner for review and approval prior to construction.	Kiewit will comply with the requirements of the Prime Contract	09/27/19	11/15/19	Vendor	Vendor
SR010-RPT-015 R2	N/A	8/20/2019	Prime Contract Attachment 7 requires APCI to comply with NFPA 59A. A data review of the quality documents noted the actual NDE performed was not in compliance with the NFPA 59A requirements. A review of documentation for the Cold Box piping did not reflect this requirement. Revision 1 added the contract requirements noted in Section 3.10 - SOW	Evaluate the correct NDE requirements as required by NFPA- 59A-2001 and contract. Perform the necessary additional NDE as required to meet compliance for the Cold Box fabrication.	04/13/20	6/22/2020	Vendor	Vendor
SR010-RPT-016	N/A	8/27/2019	UOP/GCAW equipment data books were reviewed by National Grid and found to be non-compliant with contract requirements	Kiewit shall review the data books for the equipment as mentioned above and perform the necessary tasks so the data books comply with contractual requirements.	05/27/20	Open	Vendor	Procurement
SR010-RPT-017	N/A	8/27/2019	UOP/GCAW equipment data books were reviewed by National Grid and found to be non-compliant with contract requirements	Kiewit shall review the data books for the equipment as mentioned above and perform the necessary tasks so the data books comply with contractual requirements.	05/28/20	10-6-2020	Vendor	Procurement
SR010-RPT-018	N/A	8/28/2019	Kiewit Site Specific Procurement Plan requires all contracts with risk level of 4 or 5 to conduct kick-off meetings upon execution of the contact.	Kickoff meetings with all suppliers signed up pre-suspension rated as 4 or 5 on the Master ITP have had kickoff meetings pre-suspension and during project re-initiation. An additional Prefab Quality meeting will be held as indicated in MITP	09/27/19	11/15/19	Procurement	Procurement

NCR Ref:	Audit Ref:	Issue Date	NCR Description	Agreed NCR Corrective Action	Date of Agreed Disposition	Date of Closure	Probable Cause	Discipline
SR010-RPT-019	N/A	9/23/2019	Points, FAT Test, quality audits and any additional recommended in-process shop inspection. These activities compl	vit is to provide an updated and completed Master ITP that plies with the requirement as noted in the Project Specific curement Plan 102761-B-QLT-PLN-002	11/15/19	06/04/20	Procurement	OSSQ
SR010-RPT-020	N/A	10/3/2019	an area that required placement of several feet of fill. National Grid SIR provided guidance to Kiewit on closure of the mw in accordance with RI DEM requirements, prior to placement of the fill material. Kiewit did with R	vit is to notify National Grid SIR with proposal to locate and berly close the ground water monitoring well in accordance RIDEM requirements. The mw closure shall be witnesses approved by the National Grid SIR representatives.	11/15/19	11/15/19	Contractor	Construction
SR010-RPT-021	Civil 102519- 002	11/1/2019	been approved by the Geotechnical Engineer in coordination with the Field Representative? The audit team requir	of rolling as described and shown meets the project uirements - M. Oakland Kiewit will be submits a Corrective on with Preventive actions for procedural adherence - COB 2020	04/03/20	6/23/2020	Contractor	Construction
SR010-RPT-022	Civil 102519- 002	11/1/2019	During the course of the Civil Audit #102519-002 performed at site; Checklist Item 3.0 (g) Does the Geogrid meet the requirements as required by Earthwork Specification section 3.12. Documentation showing approval for the Geogrid materials was not provided prior to construction and were subsequently approved by the Geotechnical Engineer on 10/24/2019 which is after the placement of the materials. The audit team was unable to provide documentation supporting approval prior to the start of construction.	eived supporting documentation	01/07/20	01/07/20	Contractor	Construction
SR010-RPT-023		11/4/2019	L9020-A/B N2 storage vessels located at Chart Ind. New Prague, MN. Upon arriving, the (2) vessels of interest were set up to conduct a cold-stretch test in accordance with ASME Section VIII Appendix 44. The	vit to provide National Grid proof that a hydro test was ducted as required by ASME VIII Div.1 or have Chart orm a hydro as required. National Grid will be notified as ired to attend the testing of the vessels in question.	11/15/19	7/8/2020	Vendor	OSSQ
SR010-RPT-024		12/21/2019	Section 3.10 of the Prime Contract NUMBER 4400005216 requires Kiewit to submit all welding procedures for Attach piping, vessels and equipment performed off-site to Owner (National Grid) prior to start of construction. Kiewit Is required to review the welding procedures for project compliance prior to submittal for National Grid review. The welding procedures for IFS's subcontractor, Transend were not submitted to Owner for approval after review by Kiewit.	chment 1 includes the approved WPS	05/20/20	5-21-2020	Contractor	OSSQ

NCR Ref:	Audit Ref:	Issue Date	NCR Description	Agreed NCR Corrective Action	Date of Agreed Disposition	Date of Closure	Probable Cause	Discipline
SR010-RPT-025		1/16/2020	The Contract states in, Section 2.23 Inspection and Testing, that Kiewit is to provide the owner in writing no less than (10) Business days, written notice of scheduled dates for the conduct of, and opportunity to witness, the off-site testing. Kiewit allowed IFS/Transend to conduct a hydrotest of the Feed Gas Filter without providing National Grid proper notification of the test	Kiewit to provide documentation for the notification of Witness Points no less than (10) business days to provide National Grid the opportunity to witness off-site testing, For this specific case Kiewit provided an opportunity to National Grid for review of the hydrotest documentation of the Coalescing Filter Tag# D-0200 on 2/13/2020. Report is attached. The Findings documented in the report have been closed and a copy of the Findings Log is included.	05/20/20	5/26/2020	OSSQ	OSSQ
SR010-RPT-026		2/5/2020	Regen Gas Heater LDE-1021A tube bundle was removed for cleaning and Eddy Current testing to evaluate the condition of tubes from improper preservation. The testing was performed by IRIS NDT and the test results are attached. Two tubes were found with minor pit like indications showing a measured wall loss. In addition during the inspection several tubes were found to have been bent which caused contact between adjacent tubes causing a non relevant indication with one tube was only partially scanned due to the bent condition.	Rebuild and replace tube bundle performing all required testing as per the contractual requirements.	05/26/20	6/8/2020	Vendor	OSSQ
SR010-RPT-027		2/5/2020	Regen Gas Heater LDE-1021B tube bundle was removed for cleaning and Eddy Current testing to evaluate the condition of tubes from improper preservation. The testing was performed by IRIS NDT and the test results are attached. Two tubes were found with indications. Open tube was bent within the first foot and could not be inspected and one tube had non-relevant indication due to tube to tube contact. See attached report	Rebuild and replace tube bundle performing all required testing as per the contractual requirements.	05/26/20	6/8/2020	Vendor	OSSQ
SR010-RPT-028		2/27/2020	Kiewit procedure 102761-B-QLT-PRO-0011 Corrective & Preventative Actions states the purpose of said procedure is to establish a continuous improvement process for generating documentation and implementing Corrective and Preventive Actions in accordance with Kiewit's Quality Management System. Section 19.3 of the Kiewit QMS rev 3 states that Corrective or Preventative Action requests can be initiated by the clients or by our employees. National Grid has determined that the number and causes of Non-Compliance Reports (NCR) generated for this project has warranted Corrective Action Reports (CAR's) and has requested on several occasions such reports be generated (see attachment). To date Kiewit has not generated CAR's.	Kiewit will preform CAR's as trends are found . See attached 3 CAR's Kiewit and National Grid had a call between the quality groups and agreed on a path forward.	05/27/20	7/8/2020	Quality	Quality
SR010-RPT-029		2/27/2020	Kiewit document 102761-B-QLT-PRO-0009 Project Quality Audit procedure states this procedure is to verify the overall effectiveness of the quality program along with proper implementation. It will also ensure work is conducted in accordance with customer's quality expectations including contract, code, jurisdiction requirements and Cherne Project Quality Management system. This procedure applies to all Cherne's project locations as well as shop and manufacturing facilities. Section 20.0 of the Quality Management System revision 3 defines the requirements of both internal and external audits which are required to be performed. As of this date, National Grid has not received any audit notifications or audit reports as required Kiewit QMS revision 3. National Grid has conducted several audits on Kiewit as of this date.	Kiewit will updated the Quality Audit Schedule. Kiewit and National Grid quality groups meet via a conference call and agreed the attached audits performed by Kiewit meet the audit requirements. Kiewit will invite National Grid to attend future audits.	04/10/20	6/4/2020	Quality	Quality
SR010-RPT-030		2/27/20	The Contract, Section 3.10 Welding Requirements, requires all procedures for welding of piping, vessels and equipment performed off-site to be submitted to the Owner for review and approval prior to construction. This requirement is also noted in the Contract between Kiewit and Patterson Horth in Sub-contract SC-7200002536 Compressor Building. Nucor, sub-vendor to Patterson Horth has refused to submit the required welding procedures claiming such procedures as company proprietary information.	Require Patterson Horth/Nucor to formally submit welding procedures and quality deliverables through TeamBinder for National Grid review and approval prior to commencing any welding work.	04/22/20	5/29/2020	Procurement	OSSQ

NCR Ref:	Audit Ref:	Issue Date	NCR Description	Agreed NCR Corrective Action	Date of Agreed Disposition	Date of Closure	Probable Cause	Discipline
SR010-RPT-031		2/27/2020	<i>Fields Point Project Management of Change</i> Implementation process, dated March 15 th , 2019 define the requirements for Major Changes in Section 3.3 and the requirements for Minor Changes in Section 3.4. Each respective section further provides the steps and processes on how changes are implemented utilizing forms, team reviews, studies and an additional requirement that the MOC is only to be implemented once approval had been received. Kiewit has modified and submitted in large quantity P&ID drawings and classified these drawings as IFC. These drawings depict processes that have been changed, which is in violation of the MOC Implementation Plan. The required MOC documentation and prior approval of the MOC is required as stated in the Implementation Plan.	All Kiewit Project Engineering Staff must attend training on the project MOC procedures which will be conducted by Ryan Terry of PSRG Kiewit agrees to the above disposition 4/1/2020	04/20/20	5/29/2020	Engineering	Engineering
SR010-RPT-032		2/27/2020	Kiewit placed backfill on Duct Bank area 7 using (12") lifts. Earthwork Specification 102761-B-CIV-SPC-0001 REV 01 states in Section 4.15 Compaction Requirements that for Trench's the Backfill shall be placed in 6" Lifts.	Kiewit will remove the non-compliant backfill and replace in 6" lifts for the area of Duct Bank 7 and follow the 102761-B-CIV- 0001 Earthwork Specification going forward.	04/02/20	7/8/2020	Contractor	Construction
SR010-RPT-033		3/3/2020	Kiewit Plain and Reinforced Concrete procedure 102761-B-STR-SPC-0024 rev 1 Section 4.6.2.3 states Form removal shall be in accordance with ACI 301/ACI 301M and the following, which further states certain forms could be removed in (48) hours. ACI 301 Section 2.1.2.1.c requires a submittal of a method for determining concrete strength for formwork removal is in accordance with 2.3.4.2 when a method other than field-cured cylinders is proposed. ACI 347 section 3.7.3.1 states the engineer/architect should specify a minimum strength of the concrete to be attained before removal of forms or shores. Section 3.7.2.3 states because the minimum stripping time is a function of concrete strength, the preferred method of determining stripping time is using tests of job-cured cylinders or concrete in place. An alternative method has not been submitted for approval and forms have been removed before a compressive strength test has been completed and accepted.	Kiewit to submit a plan to National Grid for review and approval that does not require a compressive strength values as a determine factor in form removal or submit a compressive strength value to be met prior to form removal.	6/24/2020	7/8/2020	Engineering	Construction
SR010-RPT-034		3/2/2020	Kiewit QMS rev 3 section 18.3 States "When a nonconforming situation or procedure is detected, the issues is documented and actions are taken to correct or resolve the issue in a timely manner. National Grid has (4) NCR's generated during 2019 without agreed dispositions; (14) NCR's generated during 2019 that are open without closure.	Kiewit will provide National Grid with an updated status for all open NCR's along with a schedule detailing projected dates for open NCR dispositions and closures. Kiewit will make NCR update party of the weekly client meeting with National Grid in order to keep the team focused on closing out the currently issued NCR's as well as any future NCR's issued on the project.	05/26/20	5/28/2020	Quality	Quality
SR010-RPT-035		3/3/2020	National Grid performed an audit on legacy film for the 3886 LD-1000/C Adsorber at the GCAW facility and rejected the Number 4 weld on Nozzle "B" due to chemical stains rendering the film non-compliant with code requirements.	Open pending additional information	05/26/20	7/17/2020	OSSQ	OSSQ
SR010-RPT-036		3/3/2020	Section 2.6 Employees and Key Personnel of the Prime Contract requires Key Personnel to be devoted to the Liquefaction Project for all of the time which is necessary to perform the Work and Contractor shall not remove or replace any of the Key Personnel without the prior written approval of Owner, which approval shall not be unreasonably withheld. Kiewit has on multiple occasions removed and replaced Key Personnel on the Project with new personnel without proper notification and/or approval.	Provide owner with current Organizational Chart that provides names to the positions as noted in Appendix "I", and submit resumes on all Key Personnel that have changed within the last (90) days.	05/29/20	5/29/2020	Project Management	Project Management

NCR Ref:	Audit Ref:	Issue Date	NCR Description	Agreed NCR Corrective Action	Date of Agreed Disposition	Date of Closure	Probable Cause	Discipline
SR010-RPT-037		3/10/2020	The Engineering, Procurement and Construction Contract Number 4400005216 provides requirements for the Contractor to submit documents for Client review and approval. These requirements are addressed in the Scope of Work Section 2.25 and further in Appendix "U". The attached Kiewit TRN # 02088 shows (10) Piping Material Specifications that were revised without providing documents to client for review and/or approval. The attached review history shows an example where Piping Specification 102761-B-MEC-SPC-0083 was issued a Studio Session for revision "A & B" but sessions for revisions "00, 01, 02, & 03" were not issued.		04/10/20	5/29/2020	Engineering	Engineering
SR010-RPT-038		3/24/2020	Section 2.25 Design and Engineering Work paragraph (f) of the contract states <u>As Built Drawings and</u> <u>Specifications</u> During construction, Contractor shall keep a relined, marked, up-to-date set of As-Built Drawings and specifications on the Work Site as required under Appendix "U". Kiewit has not maintained a "set" of as-built drawings as required by the statement above for piling and other civil activities	Kiewit will produce a set of "E" size drawings for all past and future construction activities where as-built conditions have been generated. These drawings will be made available to all National Grid personnel anytime construction activities are taking place on site. The drawings set will be updated immediately upon changes or issuance of the IFC construction drawings that effect or change the original approved design or Scope of Work.	04/03/20	6/3/2020	Engineering	Engineering
SR010-RPT-039		3/24/2020	Section 3.3 Engineering Design listed under the Scope of Work states : "Development of up-to-date equipment lists, Drawings, specifiation0s, and requisition schedules. Frequency to be agreed with Owner as appropriate". National Grid has made repeated requests for Kiewit to provide an updated Drawing Index on a weekly basis and this has not happened.	Kiewit shall produce an updated drawing index in an acceptable format for all IFC/IFD/IFI drawings and submit such list to National Grid Engineering by COB on each Friday during design and construction of the LNG Facility	4/6/2020	6/17/2020	Engineering	Engineering
SR010-RPT-040		3/24/2020	The contract requires Kiewit to develop within (45) days after Full Notice to Proceed (FNTP) a Project Procedure Manual and as the prime purpose of the PPM is to ensure consistent project processes and procedures. National Grid has requested that Kiewit develop a Site Specific Document Control procedure for	Kiewit shall immediately produce and implement the Client's comments in the referenced Document Control Procedure and submit as IFC to the project.	6/2/2020	6/2/2020	Project Management	Project Management
SR010-RPT-041		3/24/2020	Kiewit performed a closure of the Dry Well next to the Old Propane House without properly notifying National Grid Construction, Environmental and GZA. Procedural steps were provided to Kiewit Construction Manager by National Grid Construction Manager on Friday March 20th, 2020 which outlined the steps and notification requirements for the proposed activity. Kiewit performed the work on Monday March 23rd without notifying the proper personnel as provided by National Grid.	Kiewit to perform a root cause analysis that shall accompany this NCR. The root cause shall be submitted to National Grid for review and approval and a subsequent discussion shall follow. Additionally a Corrective Action shall be generated as this is a recurring event where steps and notification requirements are not followed.	04/01/20	7/8/2020	Project Management	Construction
SR010-RPT-042		4/16/2020	Kiewit OSSQ performed a Final Inspection and Document Review on 4-8-2020 at the Highland Tank facility (Report #200408 Highland Tank). There were multiple findings during this visit which included (1) U-1A form requires correction (2) Multiple X-ray reports were found to be non-compliant; missing IQIs, missing "F" markers, missing acceptance noted on report (3) PMI Testing showed low values on nickel composition (4) Missing NDE testing prior to hydro testing (5) Welder Performance Qualification records were found to have various errors. (5) Welding Procedures were found to have typographical errors on the PQR documents.	Kiewit to perform a root cause analysis that shall accompany this NCR. The root cause shall be submitted to National Grid for review and approval and a subsequent discussion shall follow. Additionally a Corrective Action shall be generated as this is a recurring event where documentation review uncovers multiple findings subsequent to a recent OSSQ Inspection. All items as noted in Section "A" are required to be corrected as required to a compliant status with project and code requirements.	5/21/20	7/22/2020	OSSQ	OSSQ

NCR Ref:	Audit Ref:	Issue Date	NCR Description	Agreed NCR Corrective Action	Date of Agreed Disposition	Date of Closure	Probable Cause	Discipline
SR010-RPT-043		4/24/2020	The Contract, Number 4400005216 between National Grid LLC and Kiewit Power Constructors Co. states in section 3.20.6 of the <i>Scope of Work and List of Deliverables</i> the Contractor shall be responsible for providing warehouse and storage facilities both on or off site. Also stated in this section " <i>It shall be the responsibility of the Contractor to store, protect and maintain all equipment and materials in accordance with SOW, the Supplier's preservation requirements and good practice.</i> " The final inspection and FAT testing were conducted on 3-5-2020 and National Grid's request for Preservation and Maintenance and inspection records have not been providing which indicates the P&M for the PDC and installed electrical equipment has not been performed in accordance with the manufacturer's requirements.	The equipment as noted above shall be inspected by either National Grid or a 3rd party inspector, suitable to National Grid to what ever extent necessary and then any repairs, if applicable, shall be corrected to National Grid's satisfaction. Kiewit shall immediately provide a P&M procedure which will include the building and installed electrical gear in accordance with the manufacturer's requirements. The P&M procedure shall provide details of how the preservation requirements will be maintained during shipment and during storage on site.	5/21/2020	5/13/2020	Engineering	Engineering
SR010-RPT-044		5/5/2020	The Prime Contract requires Kiewit to provide Client with a copy of any Supply Contract within (10) days after request by Owner. National Grid has requested Kiewit to provide a SDS (Supplier Document Schedule) showing quality deliverables and schedule for the Compressor Building contract. As of this writing, the SDS has not been provided.	Kiewit shall provide National Grid Supplier Document Schedule as requested.	5/21/2020	6/1/2020	Procurement	Procurement
SR010-RPT-045		5/5/2020	The Prime Contract, Vendor Contract and Vendor and Subcontractor Document Control and Expediting Procedure provide requirements for Vendors and Subcontractors to provide documentation deliverables per the Seller's Deliverable Schedule. The submittal process shall use the Vendor Data Module of InEight Document (TeamBinder). Additional requirements also state the type of quality deliverables required for submittal. The QA/QC program requirements are passed on to the second-tier suppliers and that the subcontractor enforces them. Nucor, a subcontractor to Patterson Horth has refused to submit the quality deliverables as so required through InEight for Owner review and approval.	Kiewit shall require NUCOR, as a subcontractor to Patterson Horth, to submit all required quality deliverables through the InEight/TeamBinder system for review and approval by Client.	5/20/20	8-13-2020	Procurement	OSSQ
SR010-RPT-046		6/2/2020	Section 3.10 of the Contract requires all welding procedures to be submitted to Owner for review and approval prior to construction. The Base plates for the PDC column drawing 102761-00-0000-sTR-SF-5806 detail 1 were modified to use a welded embed rod versus the anchor bolt as called out. The fabrication was performed off-site and subsequently installed without Owner approval of welding procedure or welder qualification.	PQR and Welder Certifications for Client review. Kiewit shall	6/2/2020	Open	Procurement	Quality
SR010-RPT-047		6/2/2020	Drawing 102761-B-00-0000-STR-SF-5175 detail 8 shows using Mirafi 180N or equal geotextile fabric. The 3rd lift construction used Mirafi 140N instead of the required 180N. This substitution was not approved by Engineering prior to the placement and is considered non-compliant with the specification.	National Grid is requiring a Corrective Action Report be initiated for this specific occurrence and the CAR shall cover the procurement, receiving and installation of the non- compliant product. The CAR must follow the requirements of 102761-B-QLT-PRO-0011 Corrective and Preventive Action procedure.	6/2/2020	8/18/2020	Contractor	Quality
SR010-RPT-048		6/10/2020	Kiewit procured base plates for the PDC building columns from an outside vendor. The base plates required welding (4) 1" diameter embed rods to the plate in accordance with Kiewit RFI-000161 replacing the previously designed anchor bolts. The welding of the embed rods was performed and installed. A review of the Weld Procedure and Welder Qualification Records provided from the outside vendor showed the welder was qualified for maximum 3/4" thickness in accordance with AWS D1.1 but the overall rod welded was 1" diameter for which was outside the welder's qualified limitations. Kiewit failed to properly review and vet the	The base plates as installed are to be removed and properly welded with qualified welders and replaced by a method suitable to National Grid. The repeated failure by Kiewit to follow the contract and/or procedures will require a Corrective Action Report to be generated on this specific instance which will be submitted to NG for review and approval.	7/15/2020	10/15/2020	Contractor	Construction
SR010-RPT-049		6/11/2020	Kiewit's Thermal Control plan dated December 5, 2019 provides specifications and tolerances for mass concrete pour temperatures delta between core and near surface . Section "F" of this specification limits the temperature delta between the core and near concrete surface to a maximum of 35° F during the first 4 days. The pour was placed on 5/28/2020 and the attached data log shows for a period of approximately (8) hours between 5/30/2020 @ 5:08 AM until 5/30/2020 @ 12:08 PM the monitored temperature differential was in excess of 35° F (see attached log).	Further testing and observation found the concrete did not exceed the 185 degrees (F) per the Thermal Control Plan Table 6.2.2.2	7/5/2020	7/17/2020	Contractor	Construction
SR010-RPT-050		6/15/2020	Hudson Products, subcontractor to Kiewit, submitted their ASME Welding Process Usage Log for National Grid review and the review showed the continuity lacked full traceability to show the welders welded with their qualified process(es) during the previous welding periods as required by ASME Section IX. Hudson is contracted to provide Air Cooled Heat Exchangers and structural steel supports for this product. National Grid will not accept any welders used for the ACHE and/or structural steel fabrication that do not have full traceability of qualifications and welding continuity.	Continuity package to be reviewed prior to hydrotest	7/15/2020	Open	Vendor	OSSQ

NCR Ref:	Audit Ref:	Issue Date	NCR Description	Agreed NCR Corrective Action	Date of Agreed Disposition	Date of Closure	Probable Cause	Discipline
SR010-RPT-051		6/16/2020	compressor building structural steel. The review identified (5) Welder Performance Qualification Records(WPQR) that were not signed by a qualified person at the time of welder testing rendering these records as non-compliant and the welders non-certified. AWS D1.1 Structural Welding Code - Steel requires	All welds that were deposited by the above referenced welders are rejected and must be either cut-out and re-welded or replaced with completely new fabricated members. Other alternative corrective methods may be submitted to Client for their approval.	8/14/2020	8/14/2020	Vendor	OSSQ

NCR No.	Title	Description	Type (Internal Supplier / Client)	Action By Vendor	Date Issued	ENG Signature Date	Planned Action	ACTIVE	NGWP Activity
0051	Cold Box Heat Exchanger Non- Compliance	Cold Box Heat Exchanger	Kiewit	OSSQ APCI	6/30/2020		 8/30 CHC - No Further update 9/19 CHC APCI continues to work with Chart on the refabrication of the Heat Exchangers to be incorporated into the Cold Boxes. APCI to provide Kiewit a Witness Point Schedule by COB 9/25 9/26 CHC APCI has issued Wintess Point Schedule and first Supplier Notification Form for 10/7/2020. Wintess Points to be completed by end of October. 10/7 CHC 1st Witness Point is today, followed by Friday 10/9 and each day the week of 10/12-10/16. Projected completion 10/20 10/12 Witness Point and Fabication progressing as planned 10/17 Witness Point and Fabication progressing as planned 10/24 CHC Re-Fabrication of the Cores is complete at Chart and Cores have been shipped to APCI in Port Manatee, FL 10/31 CHC Re-Fabrication of the Cores is complete at Chart and Cores have been shipped to APCI in Port Manatee, FL 	OPEN	NO
0053 R2	Ultrasonic Flowmeter - Materia	Aether Skid Q-Sonic Ultrasonic Flowmeter has pressure retaining components that originate from The People's Republic of China (PRC). This violates Kiewit specification 102761-B-MEC-SPC-0007 (Pressure Containing Material Sourced from The People's Republic of China Specification). Chinese material is not permitted for hazardous systems per note 2 of appendix 2. The flowmeter system is for Feed gas and is therefore hazardous.	Kiewit	OSSQ Aether	7/28/2020		 8/5 - EMR working for replacement/disposition 8/19 EMR Issue USE AS IS with supplement information from VICE and sign. 9/19 CHC National Grid has been issued a "(5) Day Letter" to request Use-As -Is or pay to replace 9/26 CHC Awaiting response from National Grid 10/7 CHC Awaiting direction from National Grid 10/12 CHC Awaiting direction from National Grid 10/17 CHC Discussed with Robert P on Friday 10/16 who discussed with Dennis Behr. Still awaiting direction from National Grid 10/24 CHC I sent a Shipping Release Request to Robert P, Dennis and Craig on 10/20. No reposnse as of this update. 10/31 CHC Documentation for the Meter with Chinese components has been received from the Supplier and is currently under Kiewit Review/ 	OPEN	NO
0054 R4		ACC performed Charpy Impact Testing on carbon steel welding procedure for the weld metal and heat affected zone for the Booster Compressor in accordance with the Kiewit Detailed Design Criteria, ASME B31.3, the Contract and the National Grid Weld Policy. ACC did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy. ACC did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy. Section 5 Content; Subsection 5.1 Scope; Paragraph d. Procedures; Subsection 2) Testing; Subparagraph iCharpy V-Notch Toughness testing of th base metal and base metal affected zone in accordance with the requirements of ASME Section IX; Subsubparagraph 1. Three (3) test specimens shall be tested from each weldment location, i.e., base metal weld metal, and heat affected zone and shall meet the following specified maximum test temperatures: a. 2 ft-lbs. at +20 degrees F. for buried transmission and distribution piping systems, b. 20 ft-lbs. at 0 degrees F for above ground transmission and distribution piping and c. 20 ft-lbs. at -20 degrees F for National Grid Ga Station piping systems" ACC performed NDE on Booster Compressor Process Piping except for the lube oil system in accordance with the Kiewit Detailed Design Criteria, NFPA 59A and ASME B31.3. ACC performed NDE on the lube oi system per Kiewit Desgin Criteria and B31.3. BUT did not perform additional NDE on the lube oil system per Gordance shall be non-destructively examined by radiograph, ultrasonic, magnetic particle or liquid dye penetrant methods as specified in the National Grid Weld Policy."	I, 10 Is Kiewit I	OSSQ ACC	7/31/2020		8/5 - EMR drafting	OPEN	YES
0055	APCI Cold Box Aluminum WPS in Doc pack used for shipping release	Cold Box Aluminum WPSs will not be included in Final Doc Pack due to vendor placing proprietary stamp of them.	N Kiewit	OSSQ APCI	8/12/2020		8/19 EMR write up disposition - Kiewit to review un redacted review. Redacted version with Letter state ting review from Kiewit in final package. Client option to attend if they can. Noble to set up WPS review with Justin M. 8/30 CHC Kiewit Welding Engineer conducted Weld Procedure review at APCI on 8/27. All Weld Procedures for the Cold Box approved. Working with APCI to obtain copies of reviewed Weld Procedures 10/12 CHC No further update 10/17 CHC No further update a this time 10/24 CHC During meeting with APCI on 1022 the receitp of "redacted" Aluminum Weld Procedures was again disucssed, it was agreed uopn the APCI would re-evaluate and advise. 10/31 CHC No further update at this time	OPEN	NO
0056 R2	UOP 3 point inspection not completed per	UOP performed final visual weld inspection on all piping welds on the Pretreatment Skids in accordance wit the Project specifications, ASME B31.3, the Contract, and the National Grid Weld Policy. UOP did not document weld joint fit-up and weld root inspection on all welds as described in the National Grid Weld Poli	Kiewit	OSSQ UOP	8/19/2020			OPEN	YES
0057	Chart Industries did not provide proper NDE on the Therma Vaporizer	Chart Industries did not provide proper NDE on the Thermal Vaporizer	Kiewit	OSSQ CHART	8/19/2020		10/17 CHC Chart to submit NDE Procedure for approval before commencing with NDE at Suppliers Facility. 10/24 CHC Sent e-mail to Chart requesting NDE procedures this past week. Chart to obtain from thier Sub-Supplier, no Procedures received by COE 10/23. Sent another request on 10/24. 10/31 CHC We have received a response from Chart regarding submittal of the NDE Procedure. The NDE company is evaualitng access to the joints to see if RT or PAUT is even feasable. More info to come week of 11/2	3 OPEN	NO
0058 R1	APCI 3 point inspection not completed per NGWP	APCI performed final visual weld inspection on all piping welds on the Compander Skid package and the Ni Compressor Skid package, in accordance with the Project specifications, ASME B31.3, the Contract, and ti National Grid Weld Policy. APCI did not document weld joint fit-up and weld root inspection on all welds as described in the National Grid Weld Policy Section 5.3 Welder Qualification c. Responsibilities 2) The Welding Inspector shall be responsible for completion of a Weld Record Inspection Report Attachment B (N actual Attachment B in the contract, assuming to be Attachment 2 Weld Record and Inspection Report Gas Transmission (125 PSIG and greater). Use this report form or similar log/form to document the weld inspections. The alternate form must meet the minimum record requirements of API 1104 section 9.	he s No Kiewit	OSSQ APCI	8/19/2020			OPEN	YES
0059	Cryo and Non Cryo Valves	Puffer Swiven has supplied control valves that have components originating from People's Republic of China(PRC). This violates Kiewit's specification 102761-B-MEC-SPC-0007(Pressure Containing Material Sourced from the People's Republic of China Specification). Chinese material is not permitted for hazardou system per note 2 of appendix 2. Below are valve tags with PRC content 1. Cryogenic Control Valve FCV-3003 2. Cryogenic Control Valve PCV-3309 3. Cryogenic Control Valve TCV-3010 4. Non-Cryogenic Control Valve FCV-2330	is Kiewit	OSSQ Various		9/8/2020	10/7 CHC No update 10/12 CHC No Update 10/17 CHC No Update 10/24 CHC No update 10/31 CHC No update	OPEN	NO



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NCR No.	Title	Description	Type (Internal / Supplier / Client)	Action By Vendor	Date Issued	ENG Signature Date	Planned Action	ACTIVE	NGWP Activity
0060	On_Off Valves	Puffer Swiven has supplied On/Off valves that have components originating from People's Republic of China(PRC). This violates Kiewit's specification 102761-B-MEC-SPC-0007(Pressure Containing Material Sourced from the People's Republic of China Specification). Chinese material is not permitted for hazardous system per note 2 of appendix 2.	Kiewit	OSSQ Various	9/8/2020		10/7 CHC No update 10/12 CHC No Update 10/17 CHC No Update 10/24 CHC No update 10/31 CHC No update	OPEN	NO
0061	Non Cryo Manual Valves	Sunbelt Suply has supplied Non-Cryo valves that have components originating from People's Republic of China(PRC). This violates Kiewit's specification 102761-B-MEC-SPC-0007(Pressure Containing Material Sourced from the People's Republic of China Specification). Chinese material is not permitted for hazardous system per note 2 of appendix 2.	Kiewit	OSSQ Various	9/8/2020		10/7 CHC No update 10/12 CHC No Update 10/17 CHC No Update 10/24 CHC No update 10/31 CHC No update	OPEN	NO
0062		Description: Pieces RXB030 and RXB080 were examined for weld discontinuities. On piece #RXB030, out of 16 welds inspected, 10 were found to be undersized or not of sufficient length/spacing (in the case of stitch welds) as per weld symbols. On piece# RXB080, out of 20 welds inspected, 10 were found to be undersized. Pieces taken as representative of entire shipment of steel	Kiewit	OSSQ Patterson	9/9/2020		9/26 CHC - No update 10/7 CHC Need update from Kiewit Project Team 10/12 CHC Need update from Kiewit Project Team 10/17 CHC Need update from Kiewit Project Team 10/24 CHC Need update from Kiewit Project Team	OPEN	NO
0063-R1	Compressor 3 Point Inspection	ACC performed final visual weld inspection on all piping welds on the Booster Compressor in accordance with the Project specifications, ASME B31.3, the Contract, and the National Grid Weld Policy. ACC did not document weld joint fit-up and weld root inspection on all welds as described in the National Grid Weld Policy Section 5.3 Welder Qualification c. Responsibilities 2) The Welding Inspector shall be responsible for completion of a Weld Record Inspection Report Attachment B (No actual Attachment B in the contract, assuming to be Attachment 2 Weld Record and Inspections. The alternate form must meet the minimum record requirements of API 1104 section 9.		OSSQ ACC	9/10/2020	9/10/2020		OPEN	YES
0064-R1	Compressor Skid 3 Point Inspection	APCI performed final visual weld inspection on all piping welds on the N2 Compressor in accordance with the Project specifications, ASME B31.3, the Contract, and the National Grid Weld Policy. APCI did not document weld joint fit-up and weld root inspection on all welds as described in the National Grid Weld Policy. Section 5.3 Welder Qualification c. Responsibilities 2) The Welding Inspector shall be responsible for completion of a Weld Record Inspection Report Attachment B (No actual Attachment B in the contract, assuming to be Attachment 2 Weld Record and Inspection Report Gas Transmission (125 PSIG and greater). Use this report form or similar log/form to document the weld inspections. The alternate form must meet the minimum record requirements of API 1104 section 9.		OSSQ APCI	9/10/2020			OPEN	YES
0065-R1	Metering Skid - 3	Acther profermed final visual weld inspection on all piping welds on the Feed Gas Metering Skid in accordance with the Project specifications, ASME B31.3, the Contract, and the National Grid Weld Policy. Aether did not document weld joint fit-up and weld root inspection on all welds as described in the National Grid Weld Policy Section 5.3 Welder Qualification c. Responsibilities 2) The Welding Inspector shall be responsible for completion of a Weld Record Inspection Report Attachment B (No actual Attachment B in the contract, assuming to be Attachment 2 Weld Record and Inspection Report Gas Transmission (125 PSIG and greater). Use this report form or similar log/form to document the weld inspections. The alternate form must meet the minimum record requirements of API 1104 section 9.	Kiewit	OSSQ Aether			10/24 CHC Aether has verified in writing that a Fit-up, Root Pass and Final Inspection has been performed. This NCR can be Closed. 10/31 CHC Please issue NCR for closure.	OPEN	YES
0066-R1		APCI performed final visual weld inspection on all piping welds on the ColdBox in accordance with the Project specifications, ASME B31.3, the Contract, and the National Grid Weld Policy. APCI did not document weld joint fit-up and weld root inspection on all welds as described in the National Grid Weld Policy. Section 5.3 Welder Qualification c. Responsibilities 2) The Welding Inspector shall be responsible for completion of a Weld Record Inspection Report Attachment B (No actual Attachment B in the contract, assuming to be Attachment 2 Weld Record and Inspection Report Gas Transmission (125 PSIG and greater). Use this report form or similar log/form to document the weld inspections. The alternate form must meet the minimum record requirements of API 1104 section 9.	/ Kiewit	OSSQ APCI	9/10/2020			OPEN	YES
0067-R1	Box - 3 Point	APCI performed final visual weld inspection on all piping welds on the Crossover Box in accordance with the Project specifications, ASME B31.3, the Contract, and the National Grid Weld Policy. APCI did not document weld joint fit-up and weld root inspection on all welds as described in the National Grid Weld Policy. Section 5.3 Welder Qualification c. Responsibilities 2) The Welding Inspector shall be responsible for completion of a Weld Record Inspection Report Attachment B (No actual Attachment B in the contract, assuming to be Attachment 2 Weld Record and Inspection Report Gas Transmission (125 PSIG and greater). Use this report form or similar log/form to document the weld inspections. The alternate form must meet the minimum record requirements of API 1104 section 9.		OSSQ APCI	9/10/2020			OPEN	YES
0068-R1	Skid - 3 Point	Chart performed final visual weld inspection on all piping welds on the Truck Loading Skid in accordance with the Project specifications, ASME B31.3, the Contract, and the National Grid Weld Policy. Chart did not document weld joint fit-up and weld root inspection on all welds as described in the National Grid Weld Policy. Section 5.3 Welder Qualification c. Responsibilities 2) The Welding Inspector shall be responsible for completion of a Weld Record Inspection Report Attachment B (No actual Attachment B in the contract, assuming to be Attachment 2 Weld Record and Inspection Report Gas Transmission (125 PSIG and greater). Use this report form or similar log/form to document the weld inspections. The alternate form must meet the minimum record requirements of API 1104 section 9.		OSSQ Chart					
0069-R1		Chart performed final visual weld inspection on all piping welds on the Nitrogen Vaporization Package in accordance with the Project specifications, ASME B31.3, the Contract, and the National Grid Weld Policy. Chart did not document weld joint fit-up and weld root inspection on all welds as described in the National Grid Weld Policy Section 5.3 Welder Qualification c. Responsibilities 2) The Welding Inspector shall be responsible for completion of a Weld Record Inspection Report Attachment B (No actual Attachment B in the contract, assuming to be Attachment 2 Weld Record and Inspection Report Gas Transmission (125 PSIG and greater). Use this report form or similar log/form to document the weld inspections. The alternate form must meet the minimum record requirements of API 1104 section 9.	Kiewit	OSSQ Chart	9/10/2020 9/10/2020	9/11/2020		OPEN	YES



NCR No.	Title Description	Type (Internal / Supplier / Client)	Action By	Vendor	Date Issued	ENG Signature Date	Planned Action	ACTIVE	NGWP Activity		
0070-R1	Atlas Copco Atlas Compco Comptec performed Charpy Impact Testing on stainless steel welding procedures for the weld Comptec - Booster metal and heat affected zone for the Booster Compressor in accordance with the Kiewit Detailed Design Compressor - Base Criteria, ASME B31.3, the Contract and the National Grid Weld Policy. Atlas Copco did not perform charpy Metal Charpy SS impact testing for the base metal as described in the National Grid Weld Policy Section 5.5 In-Service Welder Procedure Specification; Paragraph c. Procedure Qualifications; Subsection 1) All welding procedure qualifications for Austenitic Stainless Steel piping"; Subparagraph i. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone."	Kiewit	OSSQ	ACC	9/10/2020	9/11/2020		OPEN	YES		
0071-R1	APCI - N2 APCI performed Charpy Impact Testing on stainless steel welding procedures for the weld metal and heat affected zone for the N2 Compressor Skid in accordance with the project specifications, ASME B31.3, the Base Metal Charpy Base Metal Charpy Contract and the National Grid Weld Policy. APCI did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5.5 In-Service Welder Procedure Specifications; Paragraph c. Procedure Qualifications; Subsection 1) All welding procedure qualifications for Austenitic Stainless Steel piping"; Subparagraph i. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone."	Kiewit	OSSQ	APCI	9/10/2020	9/11/2020		OPEN	YES		
0072-R1	APCI - Compander Skid - Base Metal Charpy SS APCI performed Charpy Impact Testing on stainless steel welding procedures for the weld metal and heat affected zone for the Compander Skid in accordance with the project specifications, ASME B31.3, the Contract and the National Grid Weld Policy. APCI did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5.5 In-Service Welder Procedure Specifications; Paragraph c. Procedure Qualifications; Subsection 1) All welding procedure qualifications for Austenitic Stainless Steel piping"; Subparagraph i. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone."	Kiewit	OSSQ	APCI	9/10/2020	9/11/2020		OPEN	YES		
0073-R1	APCI - Crossover Box - Base Metal Charpy SS APCI performed Charpy Impact Testing on stainless steel welding procedures for the weld metal and heat affected zone for the Crossover Box in accordance with the project specifications, ASME B31.3, the Contract and the National Grid Weld Policy. APCI did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5.5 In-Service Welder Procedure Specification; Paragraph c. Procedure Qualifications; Subsection 1) All welding procedure qualifications for Austenitic Stainless Steel piping"; Subparagraph i. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone."	Kiewit	OSSQ	APCI	9/10/2020			OPEN	YES		
0074-R1	APCI - Cold Box - APCI performed Charpy Impact Testing on stainless steel welding procedures for the weld metal and heat Base Metal Charpy affected zone for the ColdBox in accordance with the project specifications, ASME B31.3, the Contract and the National Grid Weld Policy. APCI did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5.5 In-Service Welder Procedure Specification; Paragraph c. Procedure Qualifications; Subsection 1) All welding procedure qualifications for Austenitic Stainless Steel piping"; Subparagraph i. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone."	Kiewit	OSSQ	APCI	9/10/2020			OPEN	YES		
0075-R1	UOP - Gas Pretreatment Package - Base Metal Charpy CS Metal Charpy CS Metal Charpy CS Procedures; Subsection 2) Testing; Subparagraph iCharpy V-Notch Toughness testing of the base metal and base metal heat affected zone in accordance with the requirements of ASME Section 1X; Sub subparagraph 1. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone and shall meet the following specified maximum test temperatures: a. 20 ft-lbs. at +20 degrees F for buried transmission and distribution piping systems, b. 20 ft-lbs. at -20 degrees F for National Grid Gas Station piping systems"	Kiewit	OSSQ	UOP			10/24 CHC - UOP/OFRA are in the process of Testing Weld Coupons in Italy for Charpy Impact Testing per the NGWP to include Base Metal. Expected completion date is 11/6. 10/31 Testing continues, no further update	OPEN	YES		
0076	Chart - Nitrogen Chart performed Charpy Impact Testing on stainless steel welding procedures for the weld metal and heat affected zone for the Nitrogen Vaporizer in accordance with the Kiewit Detailed Design Criteria, ASME Metal Charpy SS B31.3, the Contract and the National Grid Weld Policy. Chart did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5.5 In-Service Welder Procedure Specification; Paragraph c. Procedure Qualifications; Subsection 1) All welding procedure qualifications for Austenitic Stainless Steel piping"; Subparagraph i. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone."	Kiewit	OSSQ	Chart	9/10/2020	9/11/2020		OPEN	YES		
0077-R1	Chart - Truck Chart performed Charpy Impact Testing on stainless steel welding procedures for the weld metal and heat affected zone for the Truck Loading Skid in accordance with the project specifications, ASME B31.3, the Base Metal Charpy Contract and the National Grid Weld Policy. Chart did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5.5 In-Service Welder Procedure Specification; Paragraph c. Procedure Qualifications; Subsection 1) All welding procedure qualifications for Austenitic Stainless Steel piping"; Subparagraph I. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone."	Kiewit	OSSQ	Chart	9/10/2020			OPEN	YES		
0078-R1	APCI - Cold Box - Base Metal Charpy SS APCI performed Charpy Impact Testing on stainless steel welding procedures for the weld metal and heat affected zone for the N2 Compressor Skid in accordance with the project specifications, ASME B31.3, the Contract and the National Grid Weld Policy. APCI did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5.5 In-Service Welder Procedure Specification; Paragraph c. Procedure Qualifications; Subsection 1) All welding procedure qualifications for Austenitic Stainless Steel piping"; Subparagraph i. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone."	Kiewit	OSSQ	APCI	9/10/2020	9/11/2020		OPEN	YES		
0079-R1	APCI - Compander - NDE Requirements NDE Requirements NDE Requirements NDE Requirements NDE Requirements NDE Requirements NDE Requirements Notional Grid Weld Policy." UOP - Gas UOP performed NDE on Gas Pretreatment Package Piping in accordance with the Kiewit Detailed Design	Kiewit	OSSQ	APCI	9/10/2020	9/11/2020		OPEN	YES		
0080-R1	Pretreatment Criteria, NFPA 59A and ASME B31.3. UOP did not perform additional NDE per Contract Scope of Work Package - NDE 3.10 Welding Requirements: 100% of welds performed on gas piping with a design pressure of 125 psig or greater shall be non-destructively examined by radiograph, ultrasonic, magnetic particle or liquid dye penetrant methods as specified in the National Grid Weld Policy."	Kiewit	OSSQ	UOP	9/10/2020	9/11/2020	10/24 CHC Per UOP/OFRA an additional 54 Welds will need to under RT examination to meet the 30% per day criteria of NFPA 59A 10/31 CHC No further update	OPEN	YES		
0081-R1	Chart - Nitrogen Chart performed NDE on Nitrogen Vaporization Piping in accordance with the Kiewit Detailed Design Vaporization Criteria, NFPA 59A and ASME B31.3. Chart did not perform additional NDE per Contract Scope of Work Package - NDE 3.10 Welding Requirements: 100% of welds performed on gas piping with a design pressure of 125 psig or greater shall be non-destructively examined by radiograph, ultrasonic, magnetic particle or liquid dye penetrant methods as specified in the National Grid Weld Policy."	Kiewit	OSSQ	CHART	9/10/2020	9/11/2020	10/24 CHC Sent e-mail to Chart requesting NDE procedures this past week. Chart to obtain from thier Sub-Supplier, no Procedures received by COB 10/23. Sent another request on 10/24. This NCR is a duplicate of NCR-057 above. 10/31 CHC This NCR is a duplicate of NCR-057 above.	OPEN	YES		



	Title Description									
NCR No.	The	Description	Type (Internal / Supplier / Client)	Action By	Vendor	Date Issued	ENG Signature Date	Planned Action	ACTIVE	NGWP Activity
0083-R1	Compressor Skid - Base Metal Charpy CS	APCI performed Charpy Impact Testing on carbon steel welding procedure for the weld metal and heat affected zone for the N2 Compressor Skid in accordance with the project specifications, ASME B31.3, the Contract and the National Grid Weld Policy. APCI did not perform charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5 Content; Subsection 5.1 Scope; Paragraph d. Procedures; Subsection 2) Testing; Subparagraph iCharpy V-Notch Toughness testing of the base metal and heat affected zone in accordance with the requirements of ASME Section 1X; Subsubparagraph 1. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone and shall meet the following specified maximum test temperatures: a. 20 ft-lbs. at +20 degrees F. for buried transmission and distribution piping systems, b. 20 ft-lbs. at 0 degrees F for National Grid Gat Station piping systems"	Kiewit	OSSQ	APCI	9/10/2020	9/11/2020		OPEN	YES
0084-R1	Skid - Base Metal Charpy CS	APCI performed Charpy Impact Testing on carbon steel welding procedure for the weld metal and heat affected zone for the Compander Skid in accordance with the project specifications, ASME B31.3, the Contract and the National Grid Weld Policy. APCI did not perform Charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5 Content; Subsection 5.1 Scope; Paragraph d. Procedures; Subsection 2) Testing; Subparagraph iCharpy V-Notch Toughness testing of the base metal and base metal heat affected zone in accordance with the requirements of ASME Section IX; Sub subparagraph 1. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone and shall meet the following specified maximum test temperatures: a. 20 ft-lbs. at +20 degrees F. for buried transmission and distribution piping systems, b. 20 ft-lbs. at 0 degrees F for above ground transmission and distribution piping and c. 20 ft-lbs. at -20 degrees F for National Grid Gas Station piping systems"		OSSQ	APCI	9/10/2020	9/11/2020		OPEN	YES
0085-R1	Base Metal Charpy	APCI performed Charpy Impact Testing on carbon steel welding procedure for the weld metal and heat affected zone for the Cold Box in accordance with the project specifications, ASME B31.3, the Contract and the National Grid Weld Policy. APCI did not perform Charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5 Content; Subsection 5.1 Scope; Paragraph d. Procedures; Subsection 2) Testing; Subparagraph iCharpy V-Notch Toughness testing of the base metal and base metal heat affected zone in accordance with the requirements of ASME Section IX; Sub subparagraph 1. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone and shall meet the following specified maximum test temperatures: a. 20 ft-lbs. at +20 degrees F. for buried transmission and distribution piping systems, b. 20 ft-lbs. at 0 degrees F for above ground transmission and distribution piping and c. 20 ft-lbs. at -20 degrees F for National Grid Gas Station piping systems"	Kiewit	OSSQ	APCI	9/10/2020	9/11/2020		OPEN	YES
0086-R1	Vaporizer - Base Metal Charpy CS	Chart performed Charpy Impact Testing on carbon steel welding procedure for the weld metal and heat affected zone for the Nitrogen Vaporizer in accordance with the project specifications, ASME B31.3, the Contract and the National Grid Weld Policy. Chart did not perform Charpy impact testing for the base metal as described in the National Grid Weld Policy Section 5 Content; Subsection 5.1 Scope; Paragraph d. Procedures; Subsection 2) Testing; Subparagraph iCharpy V-Notch Toughness testing of the base metal and base metal heat affected zone in accordance with the requirements of ASME Section IX; Sub subparagraph 1. Three (3) test specimens shall be tested from each weldment location, i.e., base metal, weld metal, and heat affected zone and shall meet the following specified maximum test temperatures: a. 20 ft-lbs. at +20 degrees F. for buried transmission and distribution piping systems, b. 20 ft-lbs. at 0 degrees F for above ground transmission and distribution piping and c. 20 ft-lbs. at -20 degrees F for National Grid Gas Station piping systems"		OSSQ	Chart			10/17 CHC This NCR can be closed. The Vaporizors are manufactured from Aluminum and the operating temperature does not dictate Charpy Impacts for this Material per the Kiewit Welding Engineering Group. The Weld Procedures have ben approved "as-is" 10/31 CHC Please request to close this NCR	OPEN	YES
SR010-RPT-016		The Vendor Data Books for UOP/GCAW equipment was submitted to National Grid for review. The books containing fabrication documentation for LD-1000 A/B/C absorber's; LDD-1011 Gas Separators; LDS -1010 A/B Particle Filters were reviewed buy National Grid and found to be non-compliant with the contract requirements	Client	OSSQ	UOP	8/29/2019		 8/1 CHC - Received Final Book for Regan Gas Separator on 7/31, Final OSSQ review in process, UOP to update Weld Procedures with ones APP in TB and submit book thru Team Binder on 8/4. UOP still working on the (2) Particle Filter Books, expect by 8/5 8/8 CHC No further update. Awaiting submittal to Team Binder from UOP. E-mail sent 8/8/2020 to Shashi requesting upload of Quality Dossiers. 8/15 CHC Quality Dossier still with UOP. Scheduled to have returned to us by 8/21 per Shashi at UOP 8/22 CHC - Did not receive Quality Dossier as promised, will follow up with Shashi on 8/24 8/30 CHC Received "bootleg" copies of corrected sections of the Quality Dossier. These were approved. Quality Dossier to be entered into Team Binder by 9/4 9/19 CHC Quality Dossier for Regen Gas Seperator returned to UOP this past week for corrections. Awaitng submittal for Adsorber Quality Dosiers, expected 10/15 9/26 CHC Still on track for Adsober Vessel Boooks on 10/15. Regen bok expected back by 9/30. 10/7 CHC Robert Poche has agreed to remove the Regen Gas Seperator form this NCR. We have received the Data Books for the Adsorbers and the Particle Filters and will issue to National Grid today (107/2020) for review and comment 10/12 CHC The Adsorber Quality Books and the Particle Filter Quality Books have been issued to National Grid via One Drive and can also be found on Team Binder. Steve Ety also has a copy for his review. 10/17 CHC We have received Shipping Releases for Adsorber A/B/C. I have requested adjustment of this NCR as NG also has the (2) Seperator Books and punch list items have been corrected and issued to Robert P for review. 10/24 CHC Shipping Release's for the Regan Gas Seperator, (3) Absorbers and (2) Particle Filters have been signed by NG. This NCR is Closed as far as I am concerned and needs to be sent to NG for final signature. 10/31 CHC This NCR can be closed all Quality Dossier packages have been reviewed a	OPEN	NO



NCR No.	Title	Description	Type (Internal / Supplier / Client)	Action By	/endor	Date Issued	ENG Signature Date	Planned Action	ACTIVE	NGWP Activity
SR010-RPT-050		Hudson Products, subcontractor to Kiewit, submitted their ASME Welding Process Usage Log for National Grid review and the review showed the continuity lacked full traceability to show the welders welded with their qualified process(es) during the previous welding periods as required by ASME Sec. IX. Hudson is contracted to provide the Air Cooled Heat Exchangers and structural steel supports for traceability of qualifications and welding continuity.	Client	0880	ludson roducts	6/15/2020		 8/1 CHC - Kiewit to issue Letter to Hudson prior to the re-start of Fabrication demanding Continuity Records if not received by 8/6 8/8 CHC Demand Letter for completion of Continuity Records has yet to be sent out by Kiewit Procurement. OSSQ requested in-person meeting with Hudson Management which took place between Ken Whitten TIC District Quality Manager and Hudson Manger of Projects on 8/5. Hudson has committed to provide new completion date. Nothing received as of the writing of this update. Fabrication on hold. 8/15 CHC Hudson has committed to provide new completion date. Nothing received as of the writing of this update. Fabrication on hold. 8/15 CHC Hudson has committed to sending us an update "Daily" starting Monday 8/17. 8/22 CHC - Hudson submitted 18-36 months of Continuity and only for a few welders not all 15. This does not fulfill the requirement of even their own Quality Manual. Submittal sent back RFC. Nick Douce to escalate. 9/16 EMR we have continuity logs - under review 9/10 CHC Hudson to provide updated Logs, no date confirmation as of Weekly Hudson Meeting on 9/17. 9/26 CHC No change from last week. We still do not have the corrected Welder Continuity Logs, Fabrication still on Hold. 10/7 CHC Continuity Log issued to National Grid for approval on 9/30. 10/17 CHC Continuity Logs for the remaining (14) welders who worked on our Headers has been requested from Hudson. NG to review all (22) Welder Qualifications and Continuity Logs. 10/24 CHC Kiewit has received Continuity from Hudson for (22) Welders, Welder Qualification Records for (22) Welders and Header Welder ID Maps showing where these (22) Welders produced Production Welds on our Headers. Docuamntation currently with Kiewit Quality for Fianl Review and submittal to NG to close this NCR. 	OPEN	NO
SR010-RPT-052		Kiewit Specification 102761-B-MEC-SPC-007 shows ASTM A182 fittings and flanges are allowed but Note (2) in the Fluid Limitation section states that material sourced form the Peoples Republic of China is not allowed for hazardous systems including but not limited for Fuel Gas,etc. The Q-Sonic flow meter housing and various components show the material was manufactured in China as shown by the Material Test Reports.	Client	OSSQ A	ether	9/2/2020		9/19 CHC National Grid has been issued a "(5) Day Letter" to request Use -As -Is or pay to replace 9/26 CHC Awating response from National Grid 10/7 CHC Awaiting response from National Grid 10/12 CHC Awaiting response from National Grid 10/17 CHC Discussed with Robert P on Friday 10/16 who discussed with Dennis Behr. Still awaiting direction from National Grid 10/24 CHC I sent a Shipping Release Request to Robert P, Dennis and Craig on 10/20. No reposnse as of this update. 10/31 CHC Documentation for the Meter with Chinese components has been received from the Supplier and is currently under Kiewit Review/	OPEN	NO

